1	NON ANNOTATED VERSION
2	
3	HIGHLIGHTS OF PRESCRIBING INFORMATION
4	These highlights do not include all the information needed to use Voluven [®] safely and
5	effectively. See full prescribing information for Voluven [®] .
6	
7	Voluven [®] (6% hydroxyethyl starch 130/0.4 in 0.9% sodium chloride injection)
8	For administration by intravenous infusion
9	Initial U.S. Approval: 2007
10	
11	INDICATIONS AND USAGE
12	Voluven [®] is a plasma volume substitute indicated for the treatment and prophylaxis of
13	hypovolemia in adults and children. (1)
14	
15	DOSAGE AND ADMINISTRATION
16	Administer by intravenous infusion only.
17	• Daily dose and rate of infusion depend on the patient's blood loss, hemodynamics and on the
18	hemodilution effects. (2)
19	

	Recommended Daily Dos		
Adults (2.1)	Up to 50	mL/kg body weight	

20

	Recommended Daily Dose	Mean Daily Dose ± SD in Clinical Trials (2.2)
Pediatric age groups (2.2)	Up to 50 mL/kg body weight in	-
< 2 years	all age groups	$16 \pm 9 \text{ mL/kg body weight}$
2 – 12 years		$36 \pm 11 \text{ mL/kg body weight}$
> 12 years		-

- 21
- Initiate infusion slowly due to possible anaphylactoid reactions (2, 5.1)
- See full prescribing information for pediatric administration (2.2, 8.4)
- 24 25

-----DOSAGE FORMS AND STRENGTHS------

- 26 500 mL free*flex*[®] flexible plastic intravenous solution container. Each 100 mL contains 6 g 27 hydroxyethyl starch 130/0.4 in isotonic sodium chloride injection. (3)
- 28
- 29 -----CONTRAINDICATIONS------
- Known hypersensitivity to hydroxyethyl starch (4)
- Fluid overload e.g., pulmonary edema and congestive heart failure (4)
- Renal failure with oliguria or anuria not related to hypovolemia (4)
- Patients receiving dialysis (4)
- 34 Severe hypernatremia or severe hyperchloremia (4)

35	• Intracranial bleeding (4)
36	
37	WARNINGS AND PRECAUTIONS
38	• Anaphylactoid and hypersensitivity reactions (5.1, 6)
39	• Avoid fluid overload; adjust dosage in patients with cardiac or renal dysfunction (5.1)
40	• In severe dehydration, a crystalloid solution should be given first (5.1)
41 42	• Monitor liver functions and coagulation parameters in patients with severe liver disease or bleeding disorders (5.1)
43	• Monitor kidney function, fluid balance and serum electrolytes (5.2)
44	• Elevated serum amylase values may occur and interfere with the diagnosis of pancreatitis (5.3)
45	• High dosages may cause dilution of blood components (5.3)
46	
47	ADVERSE REACTIONS
48	Anaphylactoid/hypersensitivity reactions can occur. Most common adverse reactions (incidence
49	>1%) are pruritus, elevated serum amylase, hemodilution (resulting in dilution of blood
50	components, e.g., coagulation factors and other plasma proteins, and in a decrease in hematocrit).
51	(6)
52	
53	To report SUSPECTED ADVERSE REACTIONS, contact Hospira Inc. at 1-800-441-4100
54	or electronically at ProductComplaintsPP@hospira.com or FDA at 1-800-FDA-1088 or
55	electronically at www.fda.gov/medwatch.
56	
57	DRUG INTERACTIONS
58	No interactions with other drugs or nutritional products are known. (7)
59	The safety and compatibility of additives have not been established.
60	
61	USE IN SPECIFIC POPULATIONS
62	• Pediatric patients: Dosage should be adjusted to individual patient needs. (2.2, 8.4)
63	• Renal impaired or geriatric patients: Dose adjustment needed dependent on patient's status.
64	(8.5, 8.6)
65	See 17 for PATIENT COUNSELING INFORMATION.

Issued: May 2, 2012

67		
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69		
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109

FULL PRESCRIBING INFORMATION

110 111

1 INDICATIONS AND USAGE

112 Voluven[®] (6% hydroxyethyl starch 130/0.4 in 0.9% sodium chloride injection) is 113 indicated for the treatment and prophylaxis of hypovolemia in adults and children. It is not a 114 substitute for red blood cells or coagulation factors in plasma.

115

116 2 DOSAGE AND ADMINISTRATION

117 **Voluven[®] is administered by intravenous infusion only**. The daily dose and rate of 118 infusion depend on the patient's blood loss, on the maintenance or restoration of hemodynamics 119 and on the hemodilution (dilution effect). Voluven[®] can be administered repetitively over several 120 days. [see *Warnings and Precautions* (5)]

121 The initial 10 to 20 mL should be infused slowly, keeping the patient under close 122 observation due to possible anaphylactoid reactions. [see *General Warnings and Precautions* 123 (5.1)]

124 **2.1 Adult Dose**

125 Up to 50 mL of Voluven[®] per kg of body weight per day (equivalent to 3 g hydroxyethyl 126 starch and 7.7 mEq sodium per kg of body weight). This dose is equivalent to 3500 mL of 127 Voluven[®] for a 70 kg patient.

128 129

2.2 Pediatric Dose

130 The dosage in children should be adapted to the individual patient colloid needs, taking 131 into account the disease state, as well as the hemodynamic and hydration status.

In 41 newborns to infants (< 2 years), a mean dose of 16 ± 9 mL/kg was administered. In 31 children from 2 – 12 years of age a mean dose of 36 ± 11 mL/kg was administered. The dose in adolescents > 12 is the same as the adult dose. [see *Pediatric Use* (8.4)]

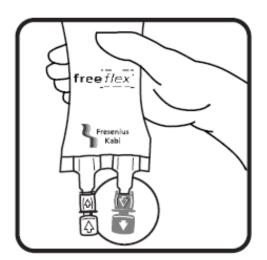
2.3 Directions for Use of Voluven[®]



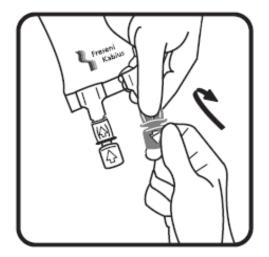
• Check the solution composition, lot number and expiry date, inspect the container for damage or leakage, if damaged do not use.



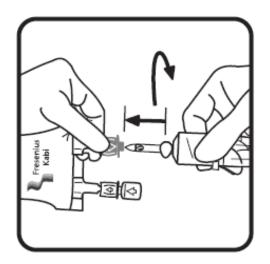
• Use opening aid to remove over-wrap.



• Identify the blue infusion (administration) port.



• Break off the blue tamper-evident cover from the freeflex ® infusion port.



• Hang the bag on the infusion stand. Press drip chamber to get fluid level. Prime infusion set. Connect and adjust the flow rate.

- Close roller clamp. Insert the spike until the clear plastic collar of the port meets the shoulder of the spike.
- Use a non-vented standard infusion set.
- Close air inlet.
- 137 1. Do not remove the **free***flex*[®] IV container from its overwrap until immediately before use.
- Parenteral drug products should be inspected visually for particulate matter and discoloration prior to administration, whenever solution and container permit.
- 140 3. Do not administer unless the solution is clear, free from particles and the $free flex^{\text{(B)}}$ IV 141 container is undamaged.
- 142 4. Voluven[®] should be used immediately after insertion of the administration set.
- 143 5. Do not vent.

149

- 144 6. If administered by pressure infusion, air should be withdrawn or expelled from the bag145 through the medication/administration port prior to infusion.
- 146 7. Discontinue the infusion if an adverse reaction occurs.
- 147 8. It is recommended that administration sets be changed at least once every 24 hours.
- 148 9. For single use only. Discard unused portion.

150 **3 DOSAGE FORMS AND STRENGTHS**

151 500 mL free*flex*[®] flexible plastic intravenous solution container are available. Each 100
 152 mL contains 6 g hydroxyethyl starch 130/0.4 in isotonic sodium chloride injection.

153 4 CONTRAINDICATIONS

- The use of Voluven[®] is contraindicated in the following conditions:
- known hypersensitivity to hydroxyethyl starch [see *General Warnings and Precautions (5.1)*]
 fluid overload (hyperhydration) and especially in cases of pulmonary edema and congestive heart failure
- 158 renal failure with oliguria or anuria not related to hypovolemia
- 159 patients receiving dialysis treatment
- 160 severe hypernatremia or severe hyperchloremia
- 161 intracranial bleeding.
- 162 163

164

154

5 WARNINGS AND PRECAUTIONS

5.1 General Warnings and Precautions

Anaphylactoid reactions (mild influenza-like symptoms, bradycardia, tachycardia, bronchospasm, non-cardiac pulmonary edema) have been reported with solutions containing hydroxyethyl starch. If a hypersensitivity reaction occurs, administration of the drug should be discontinued immediately and the appropriate treatment and supportive measures should be undertaken until symptoms have resolved. [see *Adverse Reactions* (6)]

Fluid status and rate of infusion should be assessed regularly during treatment, especially
 in patients with cardiac insufficiency or severe kidney dysfunction.

In cases of severe dehydration, a crystalloid solution should be given first. Generally,
sufficient fluid should be administered in order to avoid dehydration.

174 Monitor liver function and coagulation parameters when administering Voluven[®] to 175 patients with severe liver disease or severe bleeding disorders (e.g., severe cases of von 176 Willebrand's disease).

177 178

5.2 Monitoring: Laboratory Tests

179 Clinical evaluation and periodic laboratory determinations are necessary to monitor fluid 180 balance, electrolyte concentrations, kidney function, acid-base balance, and coagulation 181 parameters during prolonged parenteral therapy or whenever the patient's condition warrants 182 such evaluation.

- 183 184
- 5.3 Inte

5.3 Interference with Laboratory Tests

185 Elevated serum amylase levels may be observed temporarily following administration of 186 the product and can interfere with the diagnosis of pancreatitis.

187 At high dosages the dilutional effects may result in decreased levels of coagulation 188 factors and other plasma proteins and a decrease in hematocrit.

1906ADVERSE REACTIONS

6.1 Overall Adverse Reaction Profile

192 The most common adverse reactions after administration of Voluven[®] occurring in more 193 than 1% of patients are: pruritus (itching; $\geq 1\%$ to <10%), elevation of serum amylase ($\geq 1\%$ to 194 <10%; can interfere with the diagnosis of pancreatitis), and dilutional effects that may result in 195 decreased levels of coagulation factors and other plasma proteins and in a decrease of hematocrit 196 ($\geq 1\%$ to <10%).

197 Anaphylactoid reactions occur rarely in <0.1% after administration of hydroxyethyl 198 starch solutions. Furthermore, with the administration of hydroxyethyl starch solutions, 199 disturbances of blood coagulation beyond dilution effects can occur rarely in <0.1% depending 200 on the dosage².

201 202

191

6.2 Adverse Reactions in Clinical Trials

Because clinical studies are conducted under widely varying conditions, adverse reaction rates observed in the clinical studies of a drug may not reflect the rates observed in practice.

During clinical development, a total of 899 subjects received the hydroxyethyl starch 130/0.4 drug substance contained in Voluven at different concentrations (2%, 4%, 6%, or 10%) and at cumulative doses of several mL up to 66 L¹. Of these 899 subjects, 602 were exposed to Voluven[®] (i.e., 6% hydroxyethyl starch 130/0.4). The mean duration of treatment with hydroxyethyl starch 130/0.4 was 3.7 ± 3.1 days, mean cumulative doses were 3185 ± 3498 mL, and the longest follow-up period was 90 days.

In 100 subjects undergoing elective orthopedic surgery Voluven[®] was administered in 49 subjects and hetastarch (6% hydroxyethyl starch in 0.9% sodium chloride injection) in 51 subjects for intraoperative volume replacement. Mean infusion volumes were 1613 ± 778 mL for Voluven[®] and 1584 ± 958 mL for hetastarch.

215 Adverse reactions observed in at least 1% of subjects: In the orthopedic surgery trial conducted in the US, no significant differences in serious adverse reactions were noted overall 216 between the two treatment arms. A possible relationship to Voluven[®] was reported in five cases 217 among three subjects (aPTT elevated, PT prolonged, wound hemorrhage, anemia, pruritus). A 218 219 possible relationship to hetastarch was reported in five subjects (three cases of coagulopathy; two 220 cases of pruritus). The three coagulopathy cases in the hetastarch group were serious and occurred in subjects receiving more than the labeled ceiling dose (20 mL/kg), which is known to 221 increase the risk of bleeding, whereas no serious coagulopathy occurred in the Voluven[®] group. 222 223 Since EBL for the two treatment arms was not statistically different (95% confidence interval 224 included unity), the difference observed for Factor VIII (see Table 1, below) must be interpreted 225 with caution. An exploratory analysis of total erythrocyte volume transfused (8.0 mL/kg vs. 13.8 mL/kg, Voluven[®] vs. hetastarch, respectively) must also be viewed with caution. 226

	Mean		Ratio VOLUVEN/Hetastarch	
Variable	VOLUVEN N=49	Hetastarch N=51	Estimate	95% Cl
Calculated red blood cell loss [L]*	1.17	1.31	0.910	[0.720; 1.141]
Factor VIII [%]*	100.5	81.4	1.244	[1.000; 1.563]
von Willebrand factor [%]*	97.7	88.7	1.128	[0.991; 1.285]
Fresh frozen plasma [mL]*	72	144	0.723	[0.000; 2.437]

227 Table 1: Safety Variables for the Orthopedic Surgery Trial conducted in the US

228 *Exploratory analyses

229

A safety profile of Voluven[®] at least as favorable as for pentastarch was also demonstrated in studies where Voluven[®] was administered at doses higher (up to 50 mL/kg or 230 231 232 3 g/kg) than for pentastarch (up to 33 mL/kg or 2 g/kg) in clinical settings where large or 233 repetitive doses were administered.

234 235

6.3 **Postmarketing Experience**

236 The following adverse reactions have been identified during the post-approval use of 237 Voluven[®] and other types of hydroxyethyl starch solutions. Because these reactions are reported 238 voluntarily from a population of uncertain size, it is not always possible to reliably estimate their 239 frequency or establish a causal relationship to drug exposure.

240 Among the very rarely occurring serious adverse drug reactions in patients treated with 241 Voluven[®], anaphylactic/anaphylactoid/hypersensitivity reactions or hypotension/shock/ 242 circulatory collapse were most frequently reported. 243

244 **DRUG INTERACTIONS** 7

245

246

248

The safety and compatibility of other additives have not been established.

247 8 **USE IN SPECIFIC POPULATIONS**

8.1 Pregnancy

Pregnancy Category C. Voluven[®] has been shown to cause embryocidal or other adverse 249 250 effects in rats and rabbits when given in doses 1.7 times the human dose.

251 The type of hydroxyethyl starch present in Voluven[®] had no teratogenic properties in rats 252 or rabbits. At 5 g/kg of body weight per day, administered as a bolus injection, fetal retardations and embryolethal effects were observed in rats and rabbits, respectively. In rats, a bolus injection 253 254 of this dose during pregnancy and lactation reduced body weight of offspring and induced 255 developmental delays. All adverse effects were seen exclusively at maternal toxic doses due to 256 fluid overload. [see *Toxicology* (13.2.1)]

Fertility studies on directly exposed animals have not been conducted. 257

There are no adequate and well-controlled studies in pregnant women. Voluven[®] should be used during pregnancy only if the potential benefit justifies the potential risk to the fetus.

260 261

8.2 Labor and Delivery

262 Information on the use of Voluven[®] during labor or delivery is unknown. Use if clearly 263 needed.

264 265

270

8.3 Nursing Mothers

It is not known whether this drug is excreted in human milk. Because many drugs are
excreted in human milk, caution should be exercised when Voluven[®] is administered to a nursing
woman.

8.4 Pediatric Use

In one trial, newborns and infants < 2 years of age undergoing elective surgery were randomized to receive Voluven[®] (N=41) or 5% albumin (N=41). The mean dose of Voluven[®] administered was 16 ± 9 mL/kg.

- In an additional trial, children from 2 12 years of age undergoing cardiac surgery were randomized to receive Voluven[®] (N=31) or 5% albumin (N=30). The mean dose administered was $36 \pm 11 \text{ mL/kg}$.
- Use of Voluven[®] in adolescents > 12 years is supported by evidence from adequate and well-controlled studies of Voluven[®] in adults.

Dosage in children should be adapted to individual patient colloid needs, taking into account underlying disease, hemodynamics and hydration status. [see *Pediatric Dose (2.2)*]

281 282

8.5 Geriatric Use

Of the total number of subjects in clinical studies of Voluven[®] (N=471), 32% were ≥ 65 years old while 7% were ≥ 75 years old. No overall differences in safety or effectiveness were observed between these subjects and younger subjects, and other reported clinical experience has not identified differences in responses between the elderly and younger patients, but greater sensitivity of some older individuals cannot be ruled out.

288 289

8.6 Renal Impairment

Voluven[®] is mainly excreted by the kidneys, and the risk of adverse reactions to this drug may be greater in patients with impaired renal function. Volume status, infusion rate, and urine output should be closely monitored. Because elderly patients are more likely to have decreased renal function, care should be taken in dose selection. [see *Pharmacokinetics (12.3)*]

294 295 **10 OVERDOSAGE**

Overdosage can lead to overloading of the circulatory system (e.g. pulmonary edema). In this case, the infusion should be stopped immediately and if necessary, a diuretic should be administered. [see *General Warnings and Precautions* (5.1)]

300 11 DESCRIPTION

301 Voluven[®] (6% hydroxyethyl starch 130/0.4 in 0.9% sodium chloride injection) is a clear 302 to slightly opalescent, colorless to slightly yellow, sterile, non-pyrogenic, isotonic solution for 303 intravenous administration using sterile equipment.

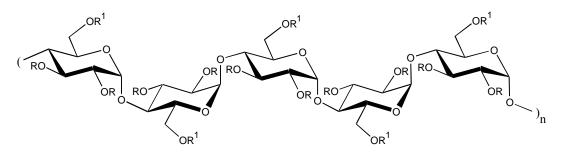
Each 100 mL of the solution contains: 6 g of Hydroxyethyl Starch 130/0.4 and 900 mg of Sodium Chloride USP in Water for Injection USP.

In addition, sodium hydroxide, USP, or Hydrochloric acid, USP, has been added to adjust
 the final pH so the final solution pH is 4.0 to 5.5.

- 308 The electrolyte composition is as follows (mEq/L): Sodium 154, Chloride 154.
- 309 The calculated osmolarity is 308 mOsmol/L.

The hydroxyethyl starch contained in Voluven[®] is a synthetic colloid for use in plasma volume replacement. The chemical name of hydroxyethyl starch is poly(O-2-hydroxyethyl) starch. The structural formula of hydroxyethyl starch is

313



 $R = -H, -CH_2CH_2OH$ $R^1 = -H, -CH_2CH_2OH \text{ or glucose units}$

315

Voluven[®] is packaged in 500 mL flexible plastic containers (**free***flex*[®]). **Free***flex*[®] is a flexible container made from coextruded polyolefin and is free of PVC, plasticizers, adhesives or latex (Non-DEHP, Latex-free). The **free***flex*[®] container offers an air-closed system and can be used with non-vented IV sets which prevent external air contamination. **Free***flex*[®] is collapsible and can be used in emergency cases for pressure infusion.

321

323

322 12 CLINICAL PHARMACOLOGY

12.1 Mechanism of Action

Voluven[®] contains hydroxyethyl starch in a colloidal solution which expands plasma volume when administered intravenously. This effect depends on the mean molecular weight (130,000 daltons; range 110,000 – 150,000 daltons), the molar substitution by hydroxyethyl groups (0.4; range 0.38 - 0.45) on glucose units of the starch, the pattern of hydroxyethyl substitution (C₂/C₆ ratio) of approximately 9:1, and the concentration (6%), as well as the dosage and infusion rate.

330 Hydroxyethyl starch is a derivative of thin boiling waxy corn starch, which mainly 331 consists of a glucose polymer (amylopectin) predominantly composed of α -1-4-connected 332 glucose units with several α -1-6-branches. Substitution of hydroxyethyl groups on the glucose

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units of the polymer reduces the normal degradation of amylopectin by α-amylase in the body. The low molar substitution (0.4) is the main pharmacological determinant for the beneficial effects of Voluven[®] on pharmacokinetics, intravascular volume and hemodilution⁴. To describe the molecular weight and molar substitution characteristics of the hydroxyethyl starch in Voluven[®], the compound is designated as hydroxyethyl starch 130/0.4.

338339

12.2 Pharmacodynamics

After isovolemic exchange of blood with 500 mL of Voluven[®] in healthy volunteers,
 blood volume is maintained for at least 6 hours.

342 343

12.3 Pharmacokinetics

344 The pharmacokinetic profile of hydroxyethyl starch is complex and largely dependent on 345 its molar substitution as well as its molecular weight⁴. When administered intravenously, 346 molecules smaller than the renal threshold (60,000-70,000 daltons) are readily and rapidly 347 excreted in the urine, while molecules with higher molecular weights are metabolized by plasma 348 α -amylase prior to excretion via the renal route.

The mean *in vivo* molecular weight of Voluven[®] in plasma is 70,000 - 80,000 daltons immediately following infusion and remains above the renal threshold throughout the treatment period.

Following intravenous administration of 500 mL Voluven[®] to healthy volunteers, plasma levels of Voluven[®] remain at 75% of peak concentration at 30 minutes post-infusion and decrease to 14% at 6 hours post-infusion. Plasma levels of Voluven[®] return to baseline levels 24 hours following infusion. Plasma clearance, volume of distribution, and elimination half-life of Voluven[®] in healthy volunteers following IV administration of 500 mL were 31.4 mL/min, 5.9 liters, and 12 hours, respectively. Approximately 62 % of Voluven[®] was excreted as hydroxyethyl starch molecules in urine within 72 hours.

The pharmacokinetics of Voluven[®] are similar following single and multiple dose administration. No significant plasma accumulation occurred after daily administration of 500 mL of a 10% solution containing hydroxyethyl starch 130/0.4 over a period of 10 days. Approximately 70% of Voluven[®] was excreted as hydroxyethyl starch molecules in urine within 72 hours.

364

365 **Renal Impairment:**

Following a single intravenous administration of Voluven[®] (500 mL) in subjects with 366 varying degrees of renal dysfunction, the AUC and clearance of Voluven[®] increased by 73% and 367 decreased by 42% in subjects, respectively, with creatinine clearance < 50 mL/min as compared 368 to subjects with creatinine clearance > 50 mL/min. However, terminal half-life and peak 369 370 hydroxyethyl starch concentration were not affected by renal impairment. Plasma levels of 371 Voluven[®] returned to baseline levels 24 hours following infusion. Approximately 59 % and 51 % of Voluven[®] were excreted as hydroxyethyl starch molecules in urine within 72 hours in subjects 372 with creatinine clearance \geq 30 mL/min and <30 mL/min, respectively⁵. 373

There are no data available on the use of Voluven[®] in subjects undergoing hemodialysis.

Pharmacokinetic data in patients with hepatic insufficiency or in pediatric or geriatric
 patients are not available. Effects of gender or race on the pharmacokinetics of Voluven[®] have
 not been studied.

379

381

380 13 NONCLINICAL TOXICOLOGY

13.1 Carcinogenesis, Mutagenesis, Impairment of Fertility

Long-term studies in animals to evaluate the carcinogenic potential of Voluven[®] have not been performed. No mutagenic effects were observed with hydroxyethyl starch 130/0.4 10% solution in the following tests on mutagenic activity: *Salmonella typhimurium* reverse mutation assay (*in vitro*), mammalian cells in the *in vitro* gene mutation assay, assessment of the clastogenic activity in cultured human peripheral lymphocytes (*in vitro*), bone marrow cytogenetic test in Sprague-Dawley rats.

388 389 Fertility studies on directly exposed animals have not been performed.

390

13.2 Animal Toxicology and Pharmacology

13.2.1 Toxicology

Three-month repeat infusion toxicology studies were conducted in rats and dogs in which three groups of animals were administered daily intravenous infusion over three hours. Dosing volumes of either 60 or 90 mL/kg body weight of hydroxyethyl starch 130/0.4 (10% solution) or 90 mL/kg 0.9% sodium chloride injection were studied. Observed toxicity following repeat infusion of hydroxyethyl starch is consistent with the oncotic properties of the solution resulting in hypervolemia in the animals. There were no gender-related effects on toxicity following repeat administration of hydroxyethyl starch 130/0.4 in rats or dogs.

In reproduction studies in rats and rabbits, hydroxyethyl starch 130/0.4 (10% solution) had no teratogenic properties. Embryolethal effects were observed in rabbits at 5 g/kg body weight/day. In rats, bolus injection of this dose during pregnancy and lactation reduced body weight of offspring and induced developmental delays. Signs of fluid overload were seen in the dams. Hydroxyethyl starch 130/0.4 (10% solution) had no effect in studies assessing skin sensitization, antigenicity, and blood compatibility.

405 406

13.2.2 Pharmacology

407 The pharmacodynamic effect of Voluven[®] was examined in a hemorrhagic shock model 408 in conscious rats and a hemodilution model in dogs. In both studies the control group received 409 pentastarch (6% hydroxyethyl starch 200/0.5).

Voluven[®] was as effective as pentastarch in maintaining cardiopulmonary function during
isovolemic hemodilution in beagle dogs. In the three-hour follow-up period no additional
administration of colloid was necessary.

There were no differences in long-term survival of rats after a single administration of Voluven[®] and pentastarch solutions following induced hemorrhagic shock (67% and 50% blood loss). In the 67% induced bleeding group receiving Voluven[®] (N=6), the survival rate was 83% which is within the normal range for this type of experiment. In the corresponding pentastarch group, survival was 100%. Infusion of Ringer's lactate resulted in a 50% survival rate after a 50% blood loss and a 0% survival after a 67% blood loss. 420 After multiple intravenous infusions of 0.7 g per kg body weight per day of 10% 421 hydroxyethyl starch 130/0.4 or 10% hydroxyethyl starch 200/0.5 solution during 18 consecutive 422 days, the plasma hydroxyethyl starch concentration in rats treated with hydroxyethyl starch 423 130/0.4 was lower compared to rats treated with hydroxyethyl starch 200/0.5. Hydroxyethyl 424 starch 130/0.4 was eliminated faster than hydroxyethyl starch 200/0.5. In both groups, clear signs 425 of hydroxyethyl starch tissue storage were detected in lymph nodes and spleen. Numerous empty vacuoles in macrophages were observed. Only minimal cellular vacuolization was found in the 426 427 liver and kidney. Histochemical differences between the groups were not observed.

428 A study with 10% radiolabeled ¹⁴C-hydroxyethyl starch 130/0.4 and 10% ¹⁴C-429 hydroxyethyl starch 200/0.5 solutions was carried out⁶. In animals treated with hydroxyethyl 430 starch 130/0.4, radioactivity decreased from 4.3% of the total administered dose (2.6 g 431 hydroxyethyl starch 130/0.4 per animal) on day 3 to 0.65% on day 52. In animals treated with 432 hydroxyethyl starch 200/0.5, the ¹⁴C-activity decreased from 7.7% of the total administered dose 433 (2.7 g hydroxyethyl starch 200/0.5 per animal) on day 3 to 2.45% on day 52. These results 434 confirm the faster elimination and lower persistence of hydroxyethyl starch 130/0.4 in tissue.

435

436 14 CLINICAL STUDIES

437 Voluven[®] was studied in controlled clinical trials among adult and pediatric subjects undergoing various types of surgery (orthopedic, urologic, cardiac) in which hypovolemia is 438 439 treated (pre-, intra-, and postoperative) or prevented (autologous blood donation, acute 440 normovolemic hemodilution, hypervolemic hemodilution before cardiac surgery). Adult subjects in intensive care units also were studied. The safety and efficacy of Voluven[®] were compared to 441 442 other colloidal plasma substitutes [pentastarch (6% hydroxyethyl starch 200/0.5), hetastarch (6% 443 hydroxyethyl starch 450/0.7), gelatin solution or human serum albumin]. Perioperative fluid administration of Voluven[®] ranged from 500 to 4500 mL/day in surgical subjects, and 444 445 cumulatively, from 6 to 66 L in intensive care subjects following traumatic brain injury.

446

447 **Orthopedic surgery trial**

448 A prospective, controlled, randomized, double-blind, multi-center trial of 100 subjects undergoing elective orthopedic surgery was conducted in the US evaluating Voluven[®] (N=49) 449 450 compared to hetastarch (6% hydroxyethyl starch in 0.9% sodium chloride injection) (N=51) for 451 intraoperative volume replacement therapy⁷. The primary efficacy variable, total volume of 452 colloid solution required for intraoperative volume replacement therapy, was equivalent for the two treatment groups. Mean volume infused was 1613 ± 778 mL for Voluven[®] and 1584 ± 958.4 453 454 mL for hetastarch. The ratio Voluven[®]/hetastarch was estimated as 1.024 with a 95% confidence 455 interval (0.84, 1.25), which was included within the equivalence range of (0.55, 1.82)prespecified in the study protocol. This indicated that Voluven[®] and hetastarch have similar 456 efficacy as intraoperative volume replacement therapy in major orthopedic surgery. 457

A second objective of the trial was to show superiority for safety between Voluven[®] and hetastarch. Four safety endpoints were prospectively defined and compared in a sequential manner (in order to preserve the type-1 error rate, i.e., observing a difference where none actually exists). Per protocol, if there was no difference found between treatment arms for the first safety endpoint (EBL), the remaining endpoints were to be considered exploratory analyses requiring additional studies for confirmation. [see *Adverse Reactions in Clinical Trials* (6.2)]

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There was no statistically significant difference between the two treatment groups with respect to the secondary efficacy endpoints of hemodynamic stability, body temperature, hemodynamic parameters, blood pressure, central venous pressure, heart rate, fibrinogen and platelet count.

In addition to the US trial, three non-US trials were conducted with the primary objective of showing equivalency (based on mean difference rather than mean ratio as in the US study) between Voluven[®] and pentastarch in maintaining or restoring hemodynamic parameters. The largest of the three trials (N=100) met the prespecified boundary (-500 mL, 500 mL), but the two smaller studies (N=52 and N=59) did not.

In exploratory analyses, the effect of Voluven[®] on coagulation parameters (von Willebrand factor, Factor VIII, and Ristocetin cofactor) was shown to be significantly lower than pentastarch at one or more time points (US and non-US trials). These findings are consistent with the lower molar substitution, lower average molecular weight and narrower molecular weight distribution of Voluven[®] as compared to pentastarch resulting in a lower *in vivo* molecular weight and increased elimination from the circulation.

479480 Severe sepsis trial

481 A randomized, double-blind, multicenter study of subjects with severe sepsis > 18 years old 482 compared Voluven[®] (n=100) vs. normal saline (n=96) infused over a maximum of 4 days for the 483 treatment of hypovolemia. The primary endpoint was volume of study drug (mL) required to 484 achieve initial hemodynamic stabilization (HDS), defined as MAP \geq 65 mmHg, CVP 8-12 mmHg, 485 urine output ≥ 2 mL/kg over 4 h, and central venous oxygen saturation $\geq 70\%$ maintained for four 486 hours with no increase in the infusion rate of vasopressors or inotropic support and < 1 L of additional 487 study drug administration. Safety parameters included the incidence of acute renal failure, 488 prospectively defined as need for renal replacement therapy (RRT) or doubling of baseline serum 489 creatinine at some point during the 90-day observation period. AKIN and RIFLE criteria also were 490 evaluated.

Baseline characteristics for the two treatment arms were 24.0% vs. 18.8% for intra-abdominal
sepsis, 53.0% vs. 60.4% for pulmonary sepsis, and 8.0% vs. 14.6% for urogenital sepsis, Voluven[®] vs.
normal saline, respectively.

494 Subjects achieving HDS (N=88 vs. 86) required less Voluven[®] compared to control: 1379 mL 495 \pm 886 (Voluven[®]) vs. 1709 \pm 1164 mL (normal saline), representing a mean difference of 331 mL 496 (95% confidence interval: -640 mL to -21 mL). Less time was needed from start of study drug to 497 achievement of HDS in the Voluven[®] group compared to the normal saline group (11.8 hours \pm 10.1 498 hours vs. 14.3 hours \pm 11.1 hours; mean \pm SD).

499 A post hoc sensitivity analysis was performed to determine the number of subjects not 500 achieving HDS as a result of a change made to the protocol definition of HDS after enrollment had 501 commenced, i.e., from requiring all four hemodynamic criteria to requiring normalization of MAP and 502 two of the three remaining hemodynamic criteria. Approach 1 used the original definition of HDS for 503 subjects enrolled prior to the protocol change and the revised definition of HDS for subjects 504 enrolled subsequently; Approach 2 used the revised definition of HDS for all enrolled subjects. 505 More Voluven[®] subjects than control subjects were declared to have achieved HDS, although not 506 all the requirements for HDS had been fulfilled (see Table 2).

508 Table 2: Post Hoc Sensitivity Analysis

	Voluven (N=100) n (%)	Normal saline (N=96) n (%)	p-value
Number of subjects without declaration of HDS	12 (12.0)	10 (10.4)	0.3628
Number of subjects without declaration of HDS plus number of subjects with HDS declared by Approach 1	25 (25.0)	18 (18.8)	0.1453
Number of subjects without declaration of HDS plus number of subjects with HDS declared by Approach 2	22 (22.0)	16 (16.7)	0.1725

509

510 The number of treatment emergent serious adverse events (SAEs) and the number of treatment 511 emergent SAEs leading to death in the Voluven[®] and normal saline treatment arms during the 90-day 512 observation period were 53 vs. 44 and 38 vs. 32, respectively.

Acute kidney injury scores (AKIN and RIFLE classifications) were comparable between groups (see Table 3, below). The number of subjects undergoing RRT was 21 vs. 11 for the 90-day observation period and 17 16 vs. 8 7 for the first 7 days of treatment. Mean duration of RRT was 9.1 days in the Voluven[®] arm vs. 4.3 days in the normal saline arm.

517 Kaplan-Meier curves for time to RRT (Figure 1, below) showed a trend against Voluven[®] 518 (p=0.06, log-rank test) [see 6. Adverse Reactions].

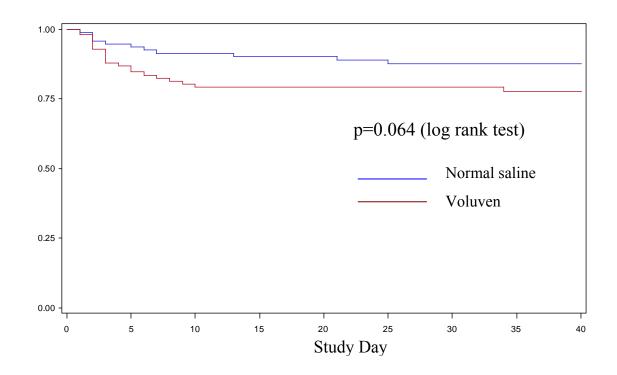
520 **Table 3: Evaluation of Subjects According to the AKIN Classification**

Worst AKIN Stage	Voluven (N=100) m n (%)		Normal saline (N=96) m n (%)
None	100 52 (52.0)		96 52 (54.2)
AKIN Stage 1	100 21 (21.0)		96 21 (21.9)
AKIN Stage 2	100 5 (5.0)		96 6 (6.3)
AKIN Stage 3	100 22 (22.0)		96 17 (17.7)
p-value of test for trend		0.5857	

AKIN classification was based on serum creatinine values and renal replacement therapy. Urine output criteria were ignored. Percentages are based on the number of evaluable subjects (m), i.e., the number of subjects for whom an AKIN score could be determined.

523 Figure 1: Kaplan-Meier Curves for time to RRT

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525 526

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547 16 HOW SUPPLIED/STORAGE AND HANDLING

- 548 Voluven[®] (6% hydroxyethyl starch 130/0.4 in 0.9% sodium chloride injection) for 549 intravenous infusion is supplied in the following primary container and carton sizes:
 - Polyolefin bag (**free***flex*[®]) with overwrap: 500 mL
- 551 Carton of 15 x 500 mL
- 552 NDC 0409-1029-01
- 553 Carton of 20 x 500 mL
- 554 NDC 0409-1029-02
- 555 Store at 15° to 25° C (59° to 77°F). Do not freeze.
- 556

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557 17 PATIENT COUNSELING INFORMATION

558 Because this product is not used directly by patients, patient counseling or instructions for 559 use by patients is not considered necessary.

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- 560 Manufactured by: Fresenius Kabi Norge AS,
- 561 P.O. Box 430,
- 562 NO-1753 Halden, Norway
- 564 Distributed by:
- 566 Hospira, Inc.
- 568 275 North Field Drive
- 570 Lake Forest, Illinois 60045 USA
- 572 Made in Norway

Hospira