

THE MANUFACTURING EXTENSION PARTNERSHIP

Delivering Measurable Results to Its Clients

Fiscal Year 2007 Results

February 2009





EXECUTIVE SUMMARY

Created in 1988, the Hollings Manufacturing Extension Partnership (MEP), a program of the U.S. Department of Commerce's National Institute of Standards and Technology (NIST) provides knowledge and problem-solving services to improve the productivity, economic competitiveness and technological capabilities of America's manufacturers, particularly small manufacturers. MEP is a results-based system of locally operated, and staffed non-profit and university-based organizations leveraging federal, state and local, and private resources. This partnership among the federal, state and local governments, as well as the private sector has manufacturing extension offices providing a range of needed services to manufacturers across the country and in Puerto Rico. These organizations provide critical services and assistance to meet clients' current and future strategic needs. MEP delivers its services on the shop floors of manufacturing firms and works directly with these firms to provide expertise and services tailored to their most important needs. With the introduction of innovation and growth services in 2007, MEP is ensuring that the services it offers evolve with the changing needs of manufacturers.

Since 1996, NIST MEP has used an independent third party organization to conduct a national survey of center clients. This survey collects client level data on the business impact of the services provided by their local center, one year after an initial project in completed. These results allow the NIST MEP to gauge the impact of the MEP network on America's manufacturers and its economic impact on national, state, and regional economies.

Each year the MEP network helps thousands of client companies solve problems, increase productivity, improve their economic competitiveness, and enhance their technological capabilities. As a result, MEP clients achieve higher profits, save time and money, invest in physical and human capital, and create and retain thousands of jobs.

This brief report documents the survey process and summarizes the total national client impacts for the services provided in Fiscal Year 2007. Since the survey is conducted one year after the completion of services, survey results reported here were collected during Fiscal Year 2008.

The MEP clients reported that the services led to:

- Improving productivity among 8 in 10 MEP clients
- Creating and retaining over 57,000 jobs
- Helping firms increase and retain sales of nearly \$10.5 billion
- Leveraging over \$2.2 billion in new private sector investment
- Generating cost savings of over \$1.4 billion

The survey also found that:

- 91% of clients were either satisfied or very satisfied with the quality of services received
- 89% of clients were more competitive as a result of services
- 86% of clients took actions more quickly with assistance of its local center
- 80% of clients improved employee skills
- 79% of clients took actions at a lower cost
- 76% of clients improved the work environment for employees

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I. INTRODUCTION

A. The Manufacturing Extension Partnership

Created in 1988, the Manufacturing Extension Partnership (MEP), a program of the U.S. Department of Commerce's National Institute of Standards and Technology (NIST), provides knowledge and problem-solving services to improve the productivity, economic competitiveness and technological capabilities of America's manufacturers, particularly small manufacturers. MEP is a results-based system of locally operated and staffed non-profit and university-based organizations, leveraging federal, state and local, and private resources. These centers tailor their services to the communities and manufacturers they work with and provide critical services to meet clients' current and future strategic needs.

This partnership among the federal government, state and local governments, and the private sector has manufacturing extension offices in all 50 states and in Puerto Rico. The MEP network is dynamic and constantly evolving, in terms of services provided, the resources the use to support their work, and the manufacturers they serve. MEP delivers its services on the shop floor of manufacturing firms.

Centers work directly with local firms to provide expertise and services tailored to firms' most critical needs, ranging from process improvements, product development, and employee training; to adopting new business practices and the application of information technology. During Fiscal Year 2007, MEP provided intensive services in areas including business systems, human resource management, process improvement, product development, and market development to over 8,400 manufacturing establishments. MEP services are provided through a combination of direct assistance from center staff and assistance from private sector consultants. Diversity is the strength that permits local MEP Centers to provide a wide range of mission-related services tailored to the state and regional economies they serve.

Driven by evolving customer and market demands, MEP constantly refines and improves its products, services and service-delivery approaches. MEP's work with its clients focuses on technology, innovation, training, and technical assistance. Since the program

began, clients have used the NIST MEP program nearly 390,000 times. In Fiscal Year 2007, MEP centers engaged with over 28,000 manufacturing establishments throughout the Unites States and Puerto Rico to provide a range of services including one-on-one assistance to their needs in terms of education and information.

B. Small Manufacturers and Their Challenges

MEP's primary clients, the more than 329,000 U.S. small manufacturing establishments (with fewer than 500 employees) are important cornerstones of the U.S. economy and are important contributors to national and economic security. Diversity, geographic dispersion and complexity characterize the small manufacturing marketplace. Small manufacturing establishments are a critical national economic resource as reported by the U.S. Census Bureau: in 2002, they represent nearly 99 percent of all manufacturing establishments, account for 70 percent of all manufacturing employment, employ over 10.2 million people, and account for about 57 percent of the total value-added by all U.S. manufacturers.

Critical as they are to the national economy, smaller manufacturers are less likely than larger firms to implement new technology, to adopt modern manufacturing processes, to invest in worker training, to adopt new forms of work organization, and to deploy improved business practices. Lacking the information networks, technical skills, and resources available to large firms, the productivity gap between small and large manufacturers has grown over time (See Figure 1).

¹ The number of small manufacturing establishments is from the 2006 County Business Patterns data series. For additional information on the challenges confronting small manufacturing firms, see The Manufacturing Institute, the National Association of Manufacturers and RSM McGladrey, Inc. The Future Success of Small and Medium Manufacturers: Challenges and Policy Issues. 2006.

² These data are drawn from the <u>2002 Economic Census: Manufacturing</u> (October 2005).

Figure 1

The Productivity Gap Between Small and Large Manufacturing Establishments is Growing, 1967-2002



Source: Census of Manufacturers, U.S. Census Bureau

The relationship between large and small firms is becoming more complementary and cooperative rather than competitive. As large firms increase their dependence on suppliers for parts and services, the performance and capabilities of small manufacturers is even more important to the competitiveness of all manufacturers and to the health of the U.S. economy. Further, large manufacturers are requiring small firms within their supply chains to meet increasingly rigorous quality standards, to reduce costs, and become sources of innovation. Failure to comply with these requirements can prevent small firms from surviving in these important product markets. MEP centers are working cooperatively with both large and small manufacturers in order to better understand the role small manufacturers increasingly play in making key components for larger establishments. During Fiscal Year 2007, MEP provided services in areas including business systems, human resource management, process improvement, product development, and market development to over 8,400 manufacturing establishments

II. THE MEP SURVEY

A. Survey Purpose

Since 1996, NIST MEP has sponsored a national survey of center clients by independent survey experts. The survey asks clients to report on the business impact of the services provided by their local center. NIST MEP surveys center clients for two primary purposes:

- To collect aggregate information on program performance indicators to report to various stakeholders on program performance. The survey provides information about the quantifiable impacts that clients attribute to the services provided by MEP centers. NIST MEP also conducts other episodic studies to evaluate the system's impact that corroborate and complement the survey results.
- To provide center-specific program performance and impact information for center use. Centers use this information to communicate results to their own stakeholders, at both the state and federal level. Center management and NIST MEP use these results to evaluate center performance and effectiveness. The

MEP Center Review Criteria and review process place a strong emphasis on a center's ability to demonstrate impacts based on the survey results.

The survey results also provide MEP centers with a tool to measure their center's performance and effectiveness as well as benchmark their performance against other centers and performance standards. In addition, the data allow NIST MEP to gauge the impact of the national MEP system on America's small manufacturers and its impact on the national and regional economies.

B. Survey Methods

Synovate Inc., a subsidiary of Aegis Group PLC, a leading full-service global market research company, conducted the survey for MEP during the first 3 quarters of the fiscal year. Founded in 1946, Synovate is one of the top ten global custom marketing research companies. With substantial survey experience, global presence, and over 5,500 employees, they bring the most modern survey-related technology to the project. Synovate provides services to many companies, including General Motors, Fidelity Investments, American Express, ExxonMobil, Proctor & Gamble, State Farm Insurance, Bristol-Meyers Squibb, Kaiser Permanente, and AT&T.

For the final quarter of fiscal year 2007 and going forward, client surveys are conducted by Turner Marketing, Inc. Turner Marketing is an Orlando based call center providing lead generation, marketing, and database services across the US and Canada. Turner Marketing has experience both in market research and surveying, with a specialization in dealing with small manufacturers.

Synovate and Turner Marketing conduct the survey quarterly, and MEP clients are interviewed annually. The survey asks clients to consider the entire set of projects or services provided by a center over the last three years and to report on how their company's performance and processes have been affected in the last 12 months. The survey asks clients to report on the impact of MEP services in the following areas:

- Intermediate outcomes in areas such as internal operations and processes, sales and marketing, human resources, information and management systems;
- Bottom-line client outcomes and impacts such as productivity improvements, sales, technology, capital investment and cost savings; and,
- Client satisfaction with the services provided.

The survey has 20 questions and takes, on average, 10-12 minutes to complete. A copy of the survey form and the questions is included in Appendix 3.

Clients are selected for the survey based on when the firm completed its first project with a center and are surveyed approximately 12 months later. For instance, if a client's project closed in March 2007, this client would be surveyed in the first quarter of 2008. Clients completing multiple projects with a center in a year are surveyed only once a year based on the date when they completed for their first project. While clients are selected based on

when a project was completed with a center, the survey is client-based rather than project-based.

MEP along with Synovate and Turner Marketing use several tools and techniques to minimize both response and non-response bias to the survey. Response bias may arise because of inaccurate responses to particular questions; non-response bias may arise due to errors because of an unrepresentative sample of MEP clients actually being surveyed. This might occur because some clients decline to participate or cannot be reached during the four week survey period.

Several steps are taken to limit response bias. This includes informing the clients that they were selected for an interview and encouraging their participation in the study. A letter is sent to each client announcing that they have been selected for the survey and that Synovate or Turner will be contacting them shortly to determine their experience and the outcomes of their work with a center. The MEP centers also follow up with non-respondents during the survey period to encourage their participation. In addition, interview procedures include many call attempts to reach a client to complete an interview. This involves calling at different times and different days, and setting survey appointments with clients who request it.

Additional steps are undertaken to limit non-response bias. All interviewers use the same survey instruments and have written references for questions that may arise in the course of an interview. The survey uses Computer Assisted Telephone Interviewing (CATI) procedures. This requires scripting how each question is asked to ensure comparability from interviewer to interviewer and from MEP client to MEP client.

Interviewer training is conducted before each survey to review the procedures, questions, terms, definitions and the purpose and goals of the study. MEP regularly monitors the interviews. In addition to completing the survey through a phone interview, clients have the option of completing the survey via the Internet, which exactly follows the CATI telephone script. For the surveys conducted in FY 2008, 86.5 percent were completed via the Internet, and 13.5 percent via CATI. There is also a capability to conduct CATI surveys in Spanish at the client's request.

Table 1 shows the number of interviews conducted in each survey period, the number that completed an interview, and the response rate.³

Table 1

Distribution of Interviews by Survey Period and Response Rates

Survey Period	Number of Clients Attempted	Number of Completed Interviews	Survey Response Rate
Jan. 17 –	1,479	1,372	92.8 %
Feb. 14, 2008			
April 17 –	1,513	1,383	91.4%
May 14, 2008			
July 17, –	2.022	1,765	87.3%
Aug. 14, 2008			
Oct. 17 –	1,665	1,461	87.7%
Nov. 14, 2008			
Total	6,679	5,981	89.5%

III. CLIENT IMPACT SURVEY RESULTS

A. Bottom - Line MEP Client Impact Results

The program delivers measurable results to its clients. The services provided lead to improvements in client productivity, competitiveness, and their bottom line. Table 2 provides additional detail on productivity and competitiveness improvements reported by MEP clients. Tables 3 through 6 provide more detail on the bottom-line impacts reported by the 5,981 MEP clients interviewed.

After receiving services:

• MEP clients improved their productivity and increased their economic competitiveness.

Table 2

Competitiveness Improvements Reported by MEP Clients (n=5,981 clients)

Measure	Percent of Clients Reporting
Improved Competitiveness	89.4%
Improved Productivity	77.9%
Improved Profit Margin	65.5%
Increased Revenue or Cash Flow	60.2%
Higher Sales per Employee	56.2%
Increased Market Share	46.6%

³ Appendix 1 explored the characteristics of the clients that responded to the survey and those that did not to examine if there are indications of potential response bias. Appendix 2 examines the confidence intervals for the survey results. Appendix 3 provides a copy of the actual survey instrument and the results for each question based on the client responses.

 MEP services had a significant impact on company sales. As a result of the services provided, a majority of MEP clients reported either increased sales or retained sales, resulting in nearly \$10.5 billion in sales impact during FY 2007 (See Table 3).

Table 3

Sales Impacts Reported by MEP Clients (n=5,981 clients)

Sales Impact	Percent of Clients Reporting	Total Impacts Reported	
Increased Sales	47.4%	\$5.6 billion	
Retained Sales	54.9%	\$4.9 billion	

MEP clients created and retained jobs as result of services.
 MEP services led to a majority of its clients reporting that they either created or retained jobs during FY 2007. Overall, MEP clients created and retained 57,079 jobs (See Table 4).

Table 4

Employment Impacts Reported by MEP Clients (n=5,981 clients)

Employment Impact	Percent of Clients Reporting	Total Impacts Reported
Creation of New Jobs	37.8%	17,316 jobs
Retention of Jobs	52.2%	39,763 jobs

 MEP Clients' reported significant cost savings. Over threequarters of MEP clients surveyed said that the services resulted in cost savings in areas such as labor, materials, inventory, and energy. MEP clients realized over \$1.4 billion in total cost savings in FY 2007. (See Table 5).

Table 5

Cost Savings Impacts Reported by MEP Clients (n=5,981 clients)

Cost Savings Impact	Percent of Clients Reporting	Total Impacts Reported
Labor, material, overhead, inventory, energy, etc.	75.9%	\$930.0 million
Cost Savings on Investments Made or Avoided	34.0%	\$511.0 million

• MEP services leveraged significant new client investment. Most clients reported that they increased investment in some key area of their operations. MEP services leveraged significant new investments among its clients, totaling nearly \$2.2 billion. The bulk of new investments reported by clients were in plant and equipment; but an increasing share of the new investment reported by clients was in more intangible areas such as employee skills, information systems, and research and development. (See Table 6).

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Table 6

Investment Impacts Reported by MEP Clients (n=5,981 clients)

New Investment Impact	Percent of Clients Reporting	Total Impacts Reported
Workforce practices and employee skills	68.2%	\$142 million
Plant and Equipment	50.4%	\$1.71 billion
Information systems and software	28.8%	\$98 million
Other areas of business	30.1%	\$234 million

B. Intermediate Client Impacts

This section focuses on the intermediate outcomes reported by MEP clients. The program makes it possible for firms to increase their agility, saving them time and money, and contributing to important improvements in product quality, workplace practices, information systems and improving the efficiency and effectiveness of their internal operations. These improvements are also key drivers of productivity growth.

- Almost all clients reported important business performance improvements. About 90 percent of the clients responding to the survey reported that one or more key business performance metrics improved as a result of MEP services, including improvements in areas such as profitability, productivity, sales, cost savings, investment, or jobs.
- Most clients report that services led them to take improvements they would not have otherwise taken and to take actions more quickly. Eighty-two percent of the clients surveyed reported that the services led them to take actions that they would not otherwise have taken. Over 86 percent of the clients reported that they took actions more quickly. Over threequarters (78.9 percent) of the clients reported that they took actions at a lower cost.

- MEP Clients reported important improvements in manufacturing systems. Product quality and time to market represent key competitive edges for many manufacturers. Over 55 percent of clients reported that the services improved product quality and over 61 percent reduced lead-time. Additionally, over half reduced their work-in-process inventory and increased inventory turns.
- MEP clients are increasing their understanding of their market and have better sales opportunities. Marketplace knowledge is essential to a company's sales. Over 6 in 10 of the clients surveyed (62.6 percent) reported they have improved their customer development or retention as a result of the MEP services. Over half of the clients said they have a better understanding of their customers, markets, or competitors, and nearly half of the clients surveyed were able to enter new or better markets.
- MEP clients report important improvements in human capital and workplace practices. Improving employee skills and adopting new workplace practices are important foundations for productivity growth. Eight in ten clients reported that employee skills improved because of the services provided and two-thirds of the clients said that the work environment for employees improved. Over one out of three of the clients responding reported that MEP services helped them reduce employee turnover.
- MEP is helping its clients better manage and use their information systems. Investing in and improving how information technology is deployed is important in many industries and firms. Over one-third of the respondents reported that the services helped them better integrate their information systems with either customers or suppliers. Thirty-four percent of those surveyed reported that their use or selection of information systems or technology improved as a result of MEP services and over one in five improved their e-commerce capabilities.
- MEP clients report that MEP services have improved their management systems. Improving management systems, such as better planning and improved environmental and quality systems are important to firm performance. Over 70 percent of the clients reported improvements in their business and strategic planning. Additionally, one in five achieved quality certifications and one in five improved their environmental management systems. Partnerships with the Environmental Protection Agency's Green Suppliers Network (GSN) will add to the program's ability to ensure that small manufacturers are more sustainable in the future.
- MEP clients are very satisfied with the services provided and they would use these services again. More than 94 percent of the clients were very satisfied or satisfied with the quality of services they received from MEP and more than 92 percent definitely or probably would use these services again in the future.

IV. CONCLUSION

MEP focuses on results and outcomes. It maintains its accountability to its clients, investors, and stakeholders by asking the people with the best information - its clients - about the impacts of its work. MEP delivers measurable results to its clients and its investors. Each year, MEP makes it possible for thousands of companies to solve problems, to increase productivity, to achieve higher profits, to find new markets, to adopt technology, and to create and retain thousands of jobs. In FY 2007, MEP clients reported that these services led to:

- Boosting productivity among nearly eight in ten (77.9 percent) MEP clients
- Creating and retaining over 57,000 jobs
- Increasing and retaining sales of over \$10.5 billion
- Modernizing their companies by leveraging nearly \$2.2 billion in new private sector investments
- Saving more than \$1.4 billion in costs
- Improving the competitiveness for 89 percent of the respondents

Other studies demonstrate that MEP services contribute to improving the performance of its clients by increasing their competitiveness, boosting their productivity, generating bottom line benefits and producing a positive return on the public investment.⁴ The Center for Economic Studies at the U.S. Census Bureau found that MEP clients achieved an average of 5.2 percent higher productivity growth between 1996 and 1997 than non-clients and experienced 4.7% faster employment growth over the same period.⁵

MEP generates a positive return on its investment. MEP client outcomes translate into broader economic effects as well.⁶ Gross Domestic Product in 2000 was \$7.6 billion higher than without the program, personal income was \$4.8 billion higher than without the program and employment was 114,000 higher. MEP services increase corporate and personal tax revenues both by significantly growing before-tax profits of small manufacturers and by stabilizing or growing the manufacturing workforce. A 2004 study estimates the

⁴ See, for instance, U.S. Census Bureau, Center for Economic Studies, The Impact of MEP on Manufacturing Plant Performance, Draft, June 2001; Ronald S. Jarmin, "Evaluating the Impact of Manufacturing Extension on Productivity Growth," (1999), *Journal of Policy Analysis and Management*. Volume 18, No.1 pp.99-119 and Nexus Associates, *NIST MEP Program: Impact on the U.S. Economy in 2000* November 2, 2001.

⁵ U.S. Census Bureau, Center for Economic Studies, The Impact of MEP on Mfg Plant Performance, Draft, 1999.

⁶ The discussion about the broader economic impacts and the estimates of the return to the federal treasury are drawn from the following study: Nexus Associates. *NIST MEP Program: Impact on the U.S. Economy in 2000*. November 2, 2001.

MEP program's return on investment of the Federal budget investment at more than a 6:1 return to the federal treasury.⁷

The results from these studies reinforce and complement these survey findings. The survey data and these other studies continue to show that the program has a positive impact on the companies it serves and makes a positive contribution to local, state, and the U.S. economy.

APPENDIX 1: Characteristics of Respondents and Non-respondents

This appendix explores the characteristics of the population selected for survey and examines whether there were important differences among those that responded to the survey and those that did not respond to the survey. The data in this report are from a representative cross-section of MEP clients in FY 2007. Those responding to the survey did not significantly differ from the larger population of all MEP clients that we tried to contact but who did not respond. Thus, the data reported in this report is representative of the target population and represents a conservative and reasonable estimate of MEP program impacts based on client responses. The data reported here represent actual responses from the clients. Data have not been weighted nor have missing data been imputed.

Clients responding were likely to have completed more projects, involving more hours, and were smaller (as measured by employment) than non-respondents. The typical respondent completed 2.7 projects, representing 181 hours of substantive activity and had 164 employees. The typical non-respondent completed 2.0 projects, representing 105 hours of substantive activity and had 238 employees. Below is additional information regarding the characteristics and distribution of the survey respondents compared to non-respondents.

Appendix Table 1.1

Characteristics of Survey Respondents & Non-Respondents in Terms of Establishment Size Category

Employment Size Category	Survey Respondents	Survey Non-respondents
	(n=5,981)	(n=698)
0-19 employees (n=1,656)	24.9%	23.8%
20-99 employees (n=2,540)	38.3%	36.0%
100-249 employees (n=1,404)	20.9%	22.2%
250-499 employees (n=709)	10.4%	12.0%
At least 500 employees (n=370)	5.5%	6.0%
Total Population (N=6,679)	100.0%	100.0%

As this table suggests, the portion of clients responding to the survey closely tracks the distribution of the total population. Smaller clients (i.e., those with less than 100 employees) were slightly more likely to respond to the survey as compared to larger clients (those with 100 or more employees).

Appendix Table 1.2

Characteristics of Survey Respondents & Non-Respondents in Terms of Completed Projects

Number of Projects	Survey Respondents	Survey Non-respondents	
Completed	(n=5,981)	(n=698)	
1 Project (n=2,818)	40.5%	56.7%	
2 Projects (n=1,473)	22.2%	20.5%	
3 or more Projects (n=2,388)	37.3%	22.8%	
Total Population (N=6,679)	100.0%	100.0%	

⁷ NIST, Building and Fire Research Laboratory, Office of Applied Economics. Estimate of National Economic Losses from the FY2004 MEP Budget Cuts. May 5, 2004.

There appears to be a positive relationship between the number of projects completed with a client and the probability of responding to the survey. This table suggests that clients having only one project with a center were less likely to respond to the survey and those clients with two or more projects.

Appendix Table 1.3

Characteristics of Survey Respondents & Non-Respondents in Terms of Project Length

Project Length	Survey Respondents	Survey Non-respondents
	(n=5,981)	(n=698)
1-16 hours <i>(n=1,440)</i>	20.3%	31.9%
17-40 hours <i>(n=1,084)</i>	15.9%	19.5%
41-80 hours <i>(n=1,080)</i>	16.0%	18.1%
81–120 hours <i>(n=637)</i>	9.6%	8.7%
More than 120 hours <i>(n=2438)</i>	38.2%	21.8%
Total Population (N=6,679)	100.0%	100.0%

Paralleling the results above, there also appears to be a direct relationship between the overall length of all projects completed and the likelihood of responding to the survey. Clients with higher levels of involvement with a center were more likely to respond to the survey compared to those that had shorter periods of involvement with a center

APPENDIX 2: Standard Error of the Estimates

All sampling approaches involve the possibility that the results reported could be different from the characteristics of the full population from which the sample is drawn. While the survey is not a sample, not all clients respond to the survey, so it is important to determine and report the confidence intervals of the survey results. The likelihood that there is a range in the estimates depends on two factors: 1) the size of the sample, and 2) the observed distribution of the results in the sample. As to sample size, a sample of 50 is generally regarded as the minimum necessary. As to the observed distribution, the closer to a 50-50 split that exists in the sample, the greater the likelihood that the sample result and the population result will diverge. Because of the large sample size, the confidence intervals around each reported result are very narrow.

To express the degree of confidence in the results relying on a sample, statisticians compute a standard error of the estimate and a confidence interval for the results. The confidence interval expresses the range on either side of an observed sample result that can be expected for the true value of the overall population to fall. The greater the degree of confidence wanted, the wider the confidence interval will be. Statisticians generally use a 95 percent confidence interval. This means that we are 95 percent confident that the true population proportion is in the specified range of the proportion reported based on the sample size.

The table below reports the confidence intervals for the full sample. This table provides the estimates of the standard errors at the 95 percent confidence level. Overall, we are 95 percent certain that the true population proportion ranges between + /- 0.03 percent to + /-1.38 percent of the observed proportion. This means, for example, that if 60 percent of the respondents reported that the services helped them achieve some cost savings, there is a 95 percent probability that the true value for the entire population of MEP clients would fall between 58.6 percent and 61.4 percent.

Appendix Table 2.1

Standard Errors of Estimates for Given Survey Results, 95 Percent Confidence Level, Sample Size of 5,981 Respondents

Reported Result (Percent)	Confidence
	Interval
1	± 0.03
10	± 0.9
20	± 1.2
30	± 1.3
40	± 1.4
50	± 1.4
60	± 1.4
70	± 1.3
80	± 1.2
90	± 0.9
99	± 0.03

APPENDIX 3: Client Impact Survey -

FY 2007 National Results

(n=5,981 respondents)

- 1. Did the services you received lead you to:
 - Take actions that you would otherwise not have taken?

Yes - 82.2%

No - 17.8%

Take actions more quickly?

Yes - 86.4%

No - 13.6%

– Take actions at lower cost?

Yes - 78.9%

No - 21.1%

- 2. As a direct result of services you received, has your establishment experienced any of the following changes over the past 12 months in these areas of manufacturing systems?
 - Reduced lead time

Yes - 61.2%

No - 38.8%

Reduced work in process inventory

Yes - 56.1%

No - 43.9%

Reduced defect rate

Yes - 55.4%

No - 44.6%

Increased inventory turns

Yes - 50.9%

No - 49.1%

- 3. As a direct result of services you received, has your establishment experienced any of the following changes over the past 12 months in these areas of marketing and sales?
 - Improved understanding of customers, markets, or competitors

Yes - 56.1%

No - 43.9%

Improved customer development or retention

Yes - 62.6%

No - 37.4%

Entry into new or better markets

Yes - 47.1%

No - 52.9%

4. As a direct result of services you received, has your establishment experienced any of the following changes over the past 12 months in these areas of human resources?

Improved employee skills

Yes - 80.3%

No - 19.7%

Reduced employee turnover

Yes - 38.4%

No - 61.4%

Improved work environment for employees

Yes - 75.5%

No - 24.5%

5. As a direct result of services you received, has your establishment experienced any of the following changes over the past 12 months in these areas of information systems?

 Achieved greater integration with the information systems of your customers or suppliers

Yes - 35.9%

No - 64.1%

Improved e-commerce capacity

Yes - 22.3%

No - 77.7%

Improved use or selection of information systems or software

Yes - 34.2%

No - 65.8%

6. As a direct result of services you received, has your establishment experienced any of the following changes over the past 12 months in these areas of management systems?

Improved environmental management systems (e.g., ISO 14000)

Yes - 20.4%

No - 79.6%

Achieved quality certification (e.g., QS 9000, ISO 9000)

Yes - 21.7%

No - 78.3%

Improved business or strategic planning

Yes - 69.8%

No - 30.2%

7. As a direct result of services you received, has your establishment experienced any of the following changes over the past 12 months in these areas of overall performance?

Improved profit margin

Yes - 65.5%

No - 34.5%

Increased revenue or cash flow

Yes - 60.2%

No - 39.8%

Improved customer satisfaction

Yes - 74.7%

No - 25.3%

Increased market share

Yes - 46.6%

No - 53.4%

8. Did the services you received directly lead to an increase in sales at your establishment over the past 12 months?

- Yes 47.4%
- No 52.6%
- How much? \$5,595,429,431

9. Did the services you received directly lead you to create any jobs over the past 12 months?

- Yes 37.8%
- No 62.2%
- How many? 17,316

10. Did the services you received directly lead you to retain sales that would have otherwise been lost?

- Yes 54.9%
- No 45.1%
- How much? \$4,883,550,490

- 11. Did the services you received lead you to retain any jobs over the past 12 months?
 - Yes 52.2%
 - No 47.8%
 - How many? 39,763
- 12. Did the services you received directly result in cost savings in labor, materials, energy, overhead, or other areas over what would otherwise have been spent in the past 12 months?
 - Yes 75.9%
 - No 24.1%
 - How much? \$929,636,531
- 13. Over the past 12 months, were sales per employee higher than they would have been without services?
 - Yes 44.4%
 - No 55.6%
- 14. As a result of the services you received, has your establishment increased its investment over the past 12 months in:

Plant or equipment?

- Yes 56.2%
- No 43.8%
- How much? \$1,714,104,500

Information systems or software?

- Yes 28.8%
- No 71.2%
- How much? \$97,797,537

Workforce practices or employee skills?

- Yes 68.2%
- No 31.8%
- How much? \$141,793,547

Other areas of business?

- Yes 30.1%
- No 69.9%
- How much? \$234,276,603

- 15. As a result of the services you received, did your establishment avoid any unnecessary investments?
 - Yes 41.3%
 - No 58.8%
 - How much was saved? \$345,605,361
- 16. As a result of the services you received, did your establishment save on any investments that were made?
 - Yes 34.8%
 - No 74.9%
 - How much was saved? \$165,784,905
- 17. Is your establishment more competitive as a result of the services you received?
 - Yes 89.4%
 - No 10.6%
- 18. Did the services you received have any other effects on your establishment during the past 12 months?
 - Yes 65.6% Describe them.

- No 34.4%
- 19. Are you satisfied with the quality of services you received?

_	Very Satisfied	68.5%
_	Satisfied	25.7%
_	Neutral	4.8%
_	Dissatisfied	0.6%
_	Very Dissatisfied	0.4%

20. Would you use this program's services again in the future?

_	Definitely Would	69.8%
_	Probably Would	22.6%
_	Not Sure	6.0%
_	Probably Would Not	1.2%
_	Definitely Would Not	0.4%