

## ASTM GUIDE TO CARE SYMBOLS

 <b>Wash</b>	<b>Machine wash cycles</b>  normal  permanent press  delicate / gentle	 hand wash	<b>Warning symbols for laundering</b>  do not wash												
	<b>Water temperatures (maximum)</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>(200F)</th> <th>(160F)</th> <th>(140F)</th> <th>(120F)</th> <th>(105F)</th> <th>(65F-85F)</th> </tr> </thead> <tbody> <tr> <td>symbol(s)</td> <td>95C +++</td> <td>70C ++</td> <td>60C ++</td> <td>50C ++</td> <td>40C ++</td> <td>30C +</td> </tr> </tbody> </table>			(200F)	(160F)	(140F)	(120F)	(105F)	(65F-85F)	symbol(s)	95C +++	70C ++	60C ++	50C ++	40C ++
	(200F)	(160F)	(140F)	(120F)	(105F)	(65F-85F)									
symbol(s)	95C +++	70C ++	60C ++	50C ++	40C ++	30C +									
 <b>Bleach</b>	 any bleach when needed	 only non-chlorine bleach when needed	<b>Additional instructions (in symbols or words)</b>  do not dry (use with do not wash)												
 <b>Dry</b>	<b>Tumble-dry cycles</b>  normal  permanent press  delicate / gentle	 line dry / hang to dry													
 <b>Iron</b>	<b>Tumble-dry heat setting</b>  any heat  high  medium  low  no heat / air	 drip dry	 In the shade (added to line dry, drip dry, or dry flat)												
 <b>Dryclean</b>	<b>Ironing symbols</b>  A any solvent  P any solvent except perchloroethylene  F petroleum solvent only	 do not dryclean													
	<b>Dryclean - additional instructions</b>  short cycle  reduce moisture  low heat  no steam finishing														

Note. This Figure illustrates the symbols used for laundering and drycleaning instructions. As a minimum, laundering instructions include an order (four symbols: washing, bleaching, drying, and ironing), and drycleaning instructions include one symbol. Additional symbols or words may be used to clarify the instructions.