2010 Manufacturing Energy Consumption Survey

Sponsored by the Energy Information Administration U.S. Department of Energy

Administered and Compiled by the Bureau of the Census U.S. Department of Commerce

Form **EIA-846B** (11-19-10)

OMB Approval No. 1905-0169

Expires: 10/31/2013

Report Electronically: www.census.gov/ econhelp/mecs

Username:

Password:

Reporting electronically allows you to save your work as you go through the form and could save you time

INFORMATION COPY DO NOT USE TO REPORT

If you need additional time or have questions about what to report on this questionnaire, please call our processing office at 1-800-528-3049. Return the completed questionnaire in the enclosed envelope. If the envelope has been misplaced, please mail to:

Bureau Of The Census 1201 East 10th Street Jeffersonville, IN 47132-0001

Reporting Requirement: This survey is **mandatory** under the Federal Energy Administrative Act of 1974, Pub. Law No. 93-275, and under Title 3, Subtitle B, of the Omnibus Budget Reconciliation Act of 1986, Pub. Law No. 99-509, as amended by Title 1, Subtitle G, of the Energy Policy Act of 1992, Pub. Law No. 102-486.

Title 18 U.S.C. 1001 makes it a criminal offense for any person knowingly and willingly to make to any Agency or Department of the United States any false, fictitious, or fraudulent statements as to any matter within its jurisdiction. Public reporting burden for this collection of information is estimated to average 8 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data, and completing and reviewing the collection of information.

Per the Paperwork Reduction Act of 1995, you are not required to respond to any Federally sponsored collection of information unless it displays a valid OMB Approval Number. The valid OMB Approval Number for this information collection (1905-0169) is displayed at the top left of this page.

Instructions and Frequently Asked Questions can be found at www.census.gov/econhelp/mecs.



Contact Information				
Date (mm-dd-yyyy) Area Code Number Ext. Name of person to contact regarding this questionnaire				
Title of contact person (above)				
Address (number and street)				
City State Zip Code Zip + 4				
E-mail address	٦			
Refinery Information				
Indicate the correct description of this establishment. Definition of Refinery: • For the purpose of this survey, a refinery is an installation that manufactures finished petroleum products from crude oil, unfinished oils, natural gas liquids, other hydrocarbons and alcohol. Processes used by a refinery include fractional distillation, cracking (both catalytic and hydro cracking), coking, reforming, alkylation, isomerization, polymerization, hydro treating, and sweetening. Products include, but are not limited to, unfinished oils, motor gasoline, aviation gasoline, special naphthas, kerosene, distillate fuel oil, residual fuel oil, lubricating oils, asphalt and road oil, waxes, petroleum coke, still gas, and petrochemical feedstocks. Definition of Nonrefinery (Petrochemical): • A nonrefinery is an installation that produces substances by the chemical treatment of raw materials derived from petroleum or natural gas. Among the final products are plastics (including synthetic rubbers), synthetic fibers, chemicals, drugs, and detergents. A nonrefinery is also called a petrochemical operation. • Please check the reporting boundaries of the Economic Census - Manufacturing (EC-M) to determine if your establishment is considered to include an adjacent nonrefinery (petrochemical operation).				
Check one box only				
 Establishment consists of REFINERY operations ONLY. (There may be nonrefinery (petrochemical) operations co-located, but those operations are identifie as a separate establishment for purposes of the Economic Census - Manufacturing.) 	d			
 Establishment consists of both REFINERY and NONREFINERY operations. For this survey questionnaire, report for the entire establishment, including both refinery and nonrefinery operations, unless those are identified as a separate establishment for purpose of the Economic Census - Manufacturing. If nonrefinery is identified as a separate establishment, then the REFINERY operations ONLY button above should be checked. 				
 Neither of the above Call the MECS specialist at 1-800-528-3049 if this establishment is NOT A REFINERY. Please call before continuing the questionnaire. 				



Instructions for Completing Form EIA-846B

General Instructions:

- Individuals most familiar with the plant energy systems and operations, such as engineers, should complete the
 questionnaire especially for the end use and fuel switching sections.
- 2. Use the units specified on the questionnaire for reporting all quantities. See the Btu conversion factors on page 6 for a comprehensive list of various energy conversion factors. If your establishment uses more precise conversion values for your operations, use them, and indicate in the "Remarks" at the end of the form, the conversion factor(s) used.
- 3. Do <u>not</u> consolidate establishments. The reporting boundaries for your establishment should correspond to those used in the Economic Census Manufacturing (EC-M).
 - To resolve any consolidation problems, match the 10-digit identification number, which is located on the Manufacturing Energy Consumption Survey (MECS) questionnaire mailing label, with the first 10-digits of the identification number appearing on the EC-M mailing label.
 - Responses to the MECS questions should be the same activities as those considered when responding to the matching EC-M.
- 4. Report dollar amounts rounded to the nearest dollar (e.g., report \$1,257.59 as \$1,258).
- 5. If you do not maintain book records for particular items, please use carefully prepared estimates.
- 6. Enter zeros in the data columns if the value is zero or none.
- 7. Complete all applicable sections of the questionnaire.
- 8. The sections of this questionnaire are designed so all questions associated with the particular energy source should be completed before going on to the next energy source. Therefore, within each section, the questionnaire should be answered from the top to the bottom of the same column, before moving on to the next energy source (column).
- 9. The energy sources that are preprinted on the questionnaire are considered the most frequently consumed, but they do not represent a complete list of applicable energy sources. If your establishment has energy sources that meet the criteria for reporting, but are not preprinted on the questionnaire, please specify those energy sources in the "Other Energy Sources" section and enter the data there.

Section-Specific Instructions:

Company Information

In this section, indicate any changes in the company name, address, or zip code.

Contact Information

Enter address and other contact information for the person most knowledgeable about completing this questionnaire, and the person whom we should contact if we have any questions concerning this filing.

Establishment Information

In this section, indicate any changes in the establishment ownership during 2010 and indicate the period covered by this filing, whether the calendar year or other period.



Instructions for Completing Form EIA-846B, cont.

Energy Source (Fuels)

An energy source (fuel) should be reported on this questionnaire if it was consumed as a fuel (that is, for heat, power, or electricity generation). EIA uses other data collection instruments to obtain nonfuel (feedstock) data for petroleum refineries. If your establishment is not a petroleum refinery please call 1-800-528-3049 immediately to speak to a survey representative.

Estimated end-use percent consumption is also collected for selected energy sources. These questions are intended to provide information on the purposes for which the energy are used in the manufacturing sector. More specific instructions for completing these parts are included in the questionnaire.

Data are collected for the following energy sources (fuels):

Electricity

Petroleum-based Energy Sources

- Butane
- Ethane
- Propane
- Mixtures of Butane, Ethane, and Propane
- Other LPG and NGL which includes butylenes, ethylene, and propylene
- Diesel Fuel Oil (excluding off-site highway use)
- Distillate Fuel Oil (e.g., Numbers 1, 2, 4)
- Motor Gasoline (excluding off-site highway use)
- Residual Fuel Oil (e.g., Numbers 5, 6, Navy Special, Bunker C)
- Waste and Byproduct Gases (e.g., flue gas, off gas, plant gas, refinery gas, still gas, vent gas)
- Fluid Catalytic Cracking Unit Coke
- Marketable Petroleum Coke Unrefined or Green
- Marketable Petroleum Coke Calcined
- Waste Oils and Tars (excluding Coal Tar)
- Other Petroleum-based Combustion Energy Sources

Natural Gas

Steam (excluding steam generated in an onsite boiler from CHP or other fossil fuel, wood, or combustible

Industrial Hot Water

Coal

- Anthracite
- Bituminous and Subbituminous
- Lignite

Breeze

Coal Coke

Hydrogen

Wood Fuel and Wood/Paper Refuse (e.g., scrap, wastepaper, wood pallets, packing materials)

Other Energy Source



Instructions for Completing Form EIA-846B, cont.

Energy Sources Reporting Example

Butane is used as a fuel and as a feedstock to produce butylenes onsite. Report only the portion of the butane that was burned as a fuel.

Fuel-Switching Capability

These questions are intended to measure the short-term capability of your establishment to use substitute energy sources in place of those actually consumed in 2010. These substitutions are limited to those that could actually have been introduced within 30 days without extensive modifications. More specific instructions for completing this section are included in the questionnaire.

Energy-Management Activities

In this section, indicate whether your establishment participated in the listed energy-management activities during 2010 and the source(s) of the financial support to implement the energy-management activity.

Technologies

Indicate any of the technologies present in this establishment. Listed technologies include general technologies which may be found in any manufacturing establishment and technologies related to cogeneration.

Establishment Size

This section asks for the number of buildings and total square footage associated with this establishment. See specific instructions in this section for the definition of what should be counted as a building.

Remarks

Please provide any explanations that may be helpful to us in understanding your reported data, including any Btu conversion factors you used if different from those provided in the enclosed table.



Conversion Factors Table

To the right are Btu conversion factors that should be used <u>only</u> if you do not know the actual Btu factor of the fuels consumed at your establishment site.

If your establishment uses more precise conversion values for your operations, use them in place of the approximations given below. However, please identify in the Remarks, the conversion factor(s) used, if different from those listed to the right.

General Definitions:

Btu = British thermal unit(s) One barrel = 42 gallons One short ton = 2,000 pounds

Examples of conversion from physical quantities to Btu include:

• Your establishment consumed 250 cubic feet of hydrogen in 2010.

The Btu equivalent is: (250 cubic feet) x (325.11 Btu/cubic foot)

= 81,277.5 Btu = 0.0813 million Btu

• Your establishment consumed 300 pounds of hydrogen in 2010.

The Btu equivalent is: (300 pounds) x (61,084 Btu/pound)

= 18,325,200 Btu = 18.325 million Btu

Conversion Factor(s)	nversion Factors Table	
1,500 Btu/cubic feet	Energy Source	Conversion Factor(s)
Biomass 5,300 Btu/pound Breeze 19.8 million Btu/short ton Butane 4.326 million Btu/short ton Coal 2.489 million Btu/short ton Coal (use for coke plants only) 27.426 million Btu/short ton Coal Coke 24.8 million Btu/short ton Distillate Fuel Oil 5.825 million Btu/short ton Electricity 3,412 Btu/kilowatthour Ethane 3.082 million Btu/barrel 0.07338 million Btu/gallon Hydrogen 61,084 Btu/pound 325.11 Btu/cubic feet 35,600 Btu/gallon Industrial Hot Water 140 Btu/pound 325.11 Btu/cubic feet 30.974 million Btu/barrel 0.09462 million Btu/gallon Liquefied Petroleum Gas (LPG) 3.616 million Btu/gallon Liquefied Petroleum Gas (LPG) 3.616 million Btu/gallon Natural Gas 1.027 million Btu/sarrel 0.08610 million Btu/sallon 4.5 pounds/gallon Natural Gas 1.027 million Btu/barrel 0.024 million Btu/short ton 5 barrels/short ton 5 barrels/short ton 5 barrels/short ton Fropane 3.836 million Btu/barrel 0.09133 million Btu/short ton 5 barrels/short ton Residual Fuel Oil 6.287 million Btu/barrel 0.09133 million Btu/barrel 0.0914 million Btu/barrel 0.0914 million Btu/barrel 1.25 million Btu/barrel 1.20 btu/pound Steam 1,200 Btu/pound Steam 1,200 Btu/pound Steam 1,200 Btu/pound Waste Oils and Tars 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/short ton	Acetylene	
Breeze 19.8 million Btu/short ton Butane 4.326 million Btu/short ton Coal 22.489 million Btu/short ton Coal (use for coke plants only) 27.426 million Btu/short ton Coal Coke 24.8 million Btu/short ton Distillate Fuel Oil 5.825 million Btu/short ton Electricity 3.412 Btu/kilowatthour Ethane 3.082 million Btu/barrel 0.07338 million Btu/gallon Hydrogen 61.084 Btu/pound 325.11 Btu/cubic feet 35,600 Btu/gallon Industrial Hot Water 140 Btu/pound 7.84 pounds/gallon Isobutane 3.974 million Btu/gallon Liquefied Petroleum Gas (LPG) 3.616 million Btu/gallon Liquefied Petroleum Gas (LPG) 0.08610 million Btu/gallon Natural Gas 1.027 million Btu/sallon A.5 pounds/gallon Natural Gas 1.027 million Btu/lo00 cubic feet 10.27 therms/1,000 cubic feet 10.27 therms/1,000 cubic feet 30.12 million Btu/barrel 30.12 million Btu/barrel 30.12 million Btu/barrel 0.09133 million Btu/barrel 0.0913 million Btu/short ton Residual Fuel Oil 6.287 million Btu/short ton 0.014 million Btu/short ton 0.014 million Btu/barrel 1.200 Btu/pound Stell, Refinery, and/or Waste Gas 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/short ton	Bagasse	4,081 Btu/pound
Butane 4.326 million Btu/barrel 0.10300 million Btu/slort ton Coal (use for coke plants only) 27.426 million Btu/short ton Coal Coke 24.8 million Btu/short ton Distillate Fuel Oil 5.825 million Btu/short ton Distillate Fuel Oil 5.825 million Btu/barrel 3.412 Btu/kilowatthour Ethane 3.082 million Btu/barrel 0.07338 million Btu/gallon Btu/gallon Btu/gallon Btu/gallon Distillate Hot Water 4.84 pound 325.11 Btu/cubic feet 35,600 Btu/gallon Btu/gallon Btu/gallon Distillate Petroleum Gas (LPG) 3.974 million Btu/gallon Distillate Petroleum Gas (LPG) 3.616 million Btu/gallon 3.974 million Btu/gallon Distillate Distil	Biomass	5,300 Btu/pound
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Coal (use for coke plants only) Coal Coke Distillate Fuel Oil Electricity 3,412 Btu/kilowatthour Ethane 3.082 million Btu/barrel 0.07338 million Btu/gallon Hydrogen 61,084 Btu/pound 325,11 Btu/cubic feet 35,600 Btu/gallon Industrial Hot Water 140 Btu/pound 7.84 pounds/gallon Isobutane 3.974 million Btu/gallon Liquefied Petroleum Gas (LPG) Natural Gas 1.027 million Btu/gallon Natural Gas 1.027 million Btu/loo cubic feet 10.27 therms/1,000 cubic feet 10.27 therms/1,000 cubic feet 10.27 therms/1,000 cubic feet 10.28 million Btu/barrel 30.12 million Bt	Butane	
Coal Coke Distillate Fuel Oil Electricity 3,412 Btu/kilowatthour Ethane 3.082 million Btu/barrel 0.07338 million Btu/barrel 0.07338 million Btu/gallon Hydrogen 61,084 Btu/pound 325,11 Btu/cubic feet 35,600 Btu/gallon Industrial Hot Water 140 Btu/pound 7.84 pounds/gallon Isobutane 3.974 million Btu/barrel 0.09462 million Btu/gallon Liquefied Petroleum Gas (LPG) 3.616 million Btu/gallon Liquefied Petroleum Gas (LPG) 3.616 million Btu/gallon 4.5 pounds/gallon Natural Gas 1.027 million Btu/J,000 cubic feet 10.27 therms/1,000 cubic feet 10.27 therms/1,000 cubic feet 10.27 million Btu/barrel 30.12 million Btu/barrel 30.12 million Btu/barrel 30.12 million Btu/barrel 30.13 million Btu/barrel 30.913 million Btu/barrel 0.09133 million Btu/barrel 0.09133 million Btu/barrel 0.09133 million Btu/barrel 0.09143 million Btu/barrel 0.09143 million Btu/barrel 0.09143 million Btu/barrel 0.09143 million Btu/barrel 0.09145 million Btu/barrel 1.5 million Btu/barrel 1.5 million Btu/barrel 1.5 million Btu/barrel 1.200 Btu/pound Steam 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel 10 million Btu/barrel 10 million Btu/barrel	Coal	22.489 million Btu/short ton
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Electricity Ethane 3,412 Btu/kilowatthour 3,082 million Btu/barrel 0,07338 million Btu/gallon Hydrogen 61,084 Btu/pound 325,11 Btu/cubic feet 35,600 Btu/gallon Industrial Hot Water 140 Btu/pound 7,84 pounds/gallon Isobutane 3,974 million Btu/barrel 0,09462 million Btu/gallon Liquefied Petroleum Gas (LPG) 3,616 million Btu/barrel 0,08610 million Btu/gallon 4,5 pounds/gallon Natural Gas 1,027 million Btu/1,000 cubic feet 10,27 therms/1,000 cubic feet 10,27 therms/1,000 cubic feet 10,27 therms/1,000 cubic feet Petroleum Coke 6,024 million Btu/barrel 30,12 million Btu/short ton 5 barrels/short ton 5 barrels/short ton 11 million Btu/barrel 0,09133 million Btu/gallon Pulping and/or Black Liquor 11 million Btu/short ton Residual Fuel Oil Roundwood 21,5 million Btu/cord 17,2 million Btu/barrel 1,029 million Btu/barrel 1,029 Btu/pound Still, Refinery, and/or Waste Gas 4 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel 10 million Btu/barrel 10 million Btu/barrel	Coal Coke	24.8 million Btu/short ton
Ethane 3.082 million Btu/barrel 0.07338 million Btu/gallon Hydrogen 61,084 Btu/pound 325.11 Btu/cubic feet 35,600 Btu/gallon Industrial Hot Water 140 Btu/pound 7.84 pounds/gallon Isobutane 3.974 million Btu/barrel 0.09462 million Btu/barrel 0.09462 million Btu/gallon Liquefied Petroleum Gas (LPG) 3.616 million Btu/barrel 0.08610 million Btu/gallon 4.5 pounds/gallon Natural Gas 1.027 million Btu/1,000 cubic feet 10.27 therms/1,000 cubic feet 10.27 therms/1,000 cubic feet 10.28 million Btu/barrel 30.12 million Btu/barrel 30.12 million Btu/barrel 0.09133 million Btu/gallon Propane 3.836 million Btu/barrel 0.09133 million Btu/gallon Pulping and/or Black Liquor 11 million Btu/short ton Residual Fuel Oil 6.287 million Btu/barrel Roundwood 21.5 million Btu/barrel 17.2 million Btu/barrel 17.20 Btu/pound Still, Refinery, and/or Waste Gas 4 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 4 million Btu/barrel 1,000	Distillate Fuel Oil	5.825 million Btu/barrel
Hydrogen 61,084 Btu/pound 325.11 Btu/cubic feet 35,600 Btu/gallon Industrial Hot Water 140 Btu/pound 7.84 pounds/gallon Isobutane 3.974 million Btu/barrel 0.09462 million Btu/gallon Liquefied Petroleum Gas (LPG) 3.616 million Btu/gallon Liquefied Petroleum Gas (LPG) 3.616 million Btu/gallon Natural Gas 1.027 million Btu/J,000 cubic feet 10.27 therms/1,000 cubic feet 10.27 therms/1,000 cubic feet 10.27 therms/1,000 cubic feet 20.12 million Btu/barrel 30.12 million Btu/short ton 5 barrels/short ton Propane 3.836 million Btu/barrel 0.09133 million Btu/gallon Pulping and/or Black Liquor Residual Fuel Oil Roundwood 21.5 million Btu/short ton 0.014 million Btu/short ton 0.014 million Btu/board foot Sawdust (7% moisture) \$0.00 Btu/pound Steam 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Electricity	3,412 Btu/kilowatthour
Section Sect	Ethane	
T.84 pounds/gallon	Hydrogen	325.11 Btu/cubic feet
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O.08610 million Btu/gallon 4.5 pounds/gallon Natural Gas 1.027 million Btu/1,000 cubic feet 10.27 therms/1,000 cubic feet 10.27 therms/1,000 cubic feet 20.12 million Btu/barrel 30.12 million Btu/short ton 5 barrels/short ton Propane 3.836 million Btu/barrel 0.09133 million Btu/gallon Pulping and/or Black Liquor Residual Fuel Oil Roundwood 21.5 million Btu/barrel 17.2 million Btu/board foot Sawdust (7% moisture) Sawdust (7% moisture) Steam 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Isobutane	
Petroleum Coke Betroleum Coke Coke Compane C	Liquefied Petroleum Gas (LPG)	0.08610 million Btu/gallon
30.12 million Btu/short ton 5 barrels/short ton Propane 3.836 million Btu/barrel 0.09133 million Btu/gallon Pulping and/or Black Liquor Residual Fuel Oil Roundwood 21.5 million Btu/short ton 21.5 million Btu/short ton 3.836 million Btu/short ton 4.287 million Btu/barrel Roundwood 21.5 million Btu/cord 17.2 million Btu/short ton 0.014 million Btu/board foot Sawdust (7% moisture) 8,000 Btu/pound Steam 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Natural Gas	
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Residual Fuel Oil Roundwood 21.5 million Btu/cord 17.2 million Btu/short ton 0.014 million Btu/board foot Sawdust (7% moisture) 8,000 Btu/pound Steam 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Propane	
Roundwood 21.5 million Btu/cord 17.2 million Btu/short ton 0.014 million Btu/board foot Sawdust (7% moisture) 8,000 Btu/pound Steam 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Pulping and/or Black Liquor	11 million Btu/short ton
17.2 million Btu/short ton 0.014 million Btu/board foot Sawdust (7% moisture) 8,000 Btu/pound Steam 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Residual Fuel Oil	6.287 million Btu/barrel
Steam 1,200 Btu/pound Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Roundwood	17.2 million Btu/short ton
Still, Refinery, and/or Waste Gas 6 million Btu/barrel 1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Sawdust (7% moisture)	8,000 Btu/pound
1,029 Btu/cubic feet Waste Materials (Wastepaper) 7,500 Btu/pound Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Steam	1,200 Btu/pound
Waste Oils and Tars 6 million Btu/barrel (Green) Wood Chips (50% moisture) 10 million Btu/short ton	Still, Refinery, and/or Waste Gas	
(Green) Wood Chips (50% moisture) 10 million Btu/short ton	Waste Materials (Wastepaper)	7,500 Btu/pound
	Waste Oils and Tars	6 million Btu/barrel
Wood Waste (50% moisture) 9 million Btu/short ton	(Green) Wood Chips (50% moisture)	10 million Btu/short ton
	Wood Waste (50% moisture)	9 million Btu/short ton



Establishment Information					
1.	Did ownership of this establishment change during 2010?	"Census Use Only"	□ 1. No □ 2. Yes: Establishment was sold during the year. Complete all sections of this questionnaire for activities that occurred in 2010 prior to the sale. □ 3. Yes: Establishment was bought during the year. Complete all sections of this questionnaire for activities that occurred in 2010 after the sale.		
2.	What best describes this establishment at the end of 2010?	00010	 1. In operation: Skip to question 6. 2. Ceased operation: Answer question 3 then skip to question 6. 3. Sold or leased to another operator: Skip to question 4. 		
3.	Enter the date in which your establishment ceased operation.	00013	Enter Date (mm-dd-yyyy)		
4.	Enter the date in which your establishment was either sold or leased to another operator.	00014	Enter Date (mm-dd-yyyy)		
5.	Enter the following information only if this establishmenduring 2010. Name of new owner				
	00015				
	00017 Address	00018	City		
	State Zip Code Zip + 4 00019 00020 00021		Employer Identification Number (9 Digit EIN)		
6.	Enter the reporting period for the information reported on this questionnaire. Unless there are special circumstances like those reported above, this reporting period should be from January 1, 2010 to December 31, 2010.	00022	From: (mm-dd-yyyy)		
		00023	To: (mm-dd-yyyy)		



	Electricity: Total Purchased					
7.	Enter the total quantity of electricity purchased by and delivered to this establishment during 2010, regardless of when payment was made.	"Census Use Only" 10061	Kilowatthours			
8.	Enter total expenditures; including all applicable taxes and any delivery, management, transportation, and demand charges, for the purchased electricity reported in question 7.	10062	\$Bil. Mil. Thou. Dol. U.S. Dollars			
	Electricity: Source of	Purchas	se			
9.	During 2010, where did this establishment's purchased electricity come from? Local utility: the company in your local area that produces and/or delivers electricity and is legally obligated to provide service to the general public within its franchise area. Non-utility: includes generators of electricity such as independent power producers or small power producers. It also includes brokers, marketers, marketing subsidiaries of utilities, or cogenerators not owned by your company.	10015	 1. All local utility: Answer question 10 then skip to question 13. 2. All non-utility: Answer question 10 then skip to question 13. 3. Both 			
10.	Please specify the utility/non-utility provider from who	m you pure	chased your electricity:			
	If this establishment purchases from more than one provider, please provide the largest provider.					
11.	Enter the quantity of your total purchased electricity that was purchased from a local utility during 2010.	10010	Kilowatthours			
12.	Enter the total expenditures of your purchased electricity that was paid to a local utility.	10020	\$Bil. Mil. Thou. Dol. U.S. Dollars			
	Electricity: Trans	fers In				
13.	Enter the total quantity of electricity transferred in or otherwise received on-site without a direct open market purchase. Include quantities: • For which payment, if any, does not represent an open-market transaction. • For which payment was made in-kind (i.e., barter). • Received from an entity in which your establishment or company has a share of ownership or special sharing of revenue (e.g., in a performance service contract).	10050	Kilowatthours			



	Electricity: Generated	On-Sit	e
14.	Enter the quantity of electricity generated on-site from	"Census Use Only"	Kilowatthours
	 Combined Heat and Power (CHP)/Cogeneration Cogeneration is the production of electric energy and another form of useful energy (such as heat or steam) through the sequential use of energy. 	10070	
	• Solar Power	10081	
	• Wind Power	10082	
	• Hydropower	10083	
	Geothermal Power	10084	
	• Other (for example, electricity generated by diesel generators)	10090	
	Electricity: Sales and Tran	sfers O	ffsite
15.	Enter the quantity of electricity sold or transferred out of this establishment to utilities during 2010.	10110	
	Include quantities exchanged for the same or any other energy source.		Kilowatthours
	Exclude sales to independent power producers, small power producers, or cogenerators not located at this establishment.		
16.	Enter the quantity of electricity sold or transferred out of this establishment to any non-utilities during 2010.	10120	
	Include:		Kilowatthours
	 Sales to independent power producers, small power producers, brokers, marketers, marketing subsidiaries of utilities, or cogenerators not located at this establishment. Quantities exchanged for the same or any other energy source. 		



Electricity: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the electricity that was previously reported (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

Total Consumption = Question 7 [Purchases] + Question 13 [Transfers] + Question 14 [Generated] - (Question 15 + 16) [Sales and Transfers Offsite]

or the follo	owing:
"Census Use Only"	Electricity
10705	%
10720	%
10730	%
10740	%
10750	%
10760	%
10770	%
10780	%
10790	%
10800	%
	"Census Use Only" 10705 10720 10730 10740 10760 10760 10770 10780



TOTAL 100%

Petroleum-based Energy Sources

For questions 18 through 38, enter the quantity consumed on-site during 2010 as a fuel for the production of heat, steam, power, or the generation of electricity for all petroleum-based energy sources (fuel) listed below.

Exclude quantities of energy sources that were used as material inputs to your refining process or otherwise used as a non-fuel.

Include all process uses such as process heating, process cooling, and machine drive and all nonprocess uses such as facility heating, ventilation, and air conditioning.

Include fuel consumed by vehicles intended primarily for use on-site, e.g., forklifts, intra-plant shuttles, loaders and other materials-handling equipment operated solely within boundaries of the establishment size.

	Energy Source	"Census Use Only"	Quantity Consumed as a Fuel \downarrow
18.	Butane as Liquefied Petroleum Gas (LPG) or Natural Gas Liquids (NGL).	36060	
			Gallons
19.	Ethane as Liquefied Petroleum Gas (LPG) or Natural Gas Liquids (NGL).	37060	
			Gallons
20.	Propane as Liquefied Petroleum Gas (LPG) or Natural Gas Liquids (NGL).	38060	
			Gallons
21.	Mixtures of ethane, butane, and propane.	34060	
			Gallons
22.	Other liquefied petroleum gases (LPG) and natural gas		
	liquids (NGL) (e.g., butylenes, ethylene, propylene).	35060	
			Gallons
23.	Total liquefied petroleum gases (LPG) and natural gas liquids (NGL).	24060	
	Sum the quantities reported for questions 18 through 22.		Gallons



Total LPG and NGL: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the energy source that was previously reported in question 23 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

Enter the percentage of total Liquefied Petroleum Gas (LPG) and Natural (from question 23) establishment consumed as the following:	Sas Liqui	ds (NGL)
Indirect Uses – Boilers: indirect use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	"Census Use Only"	Total LPG and NGL
Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process	24705	%
• Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	24710	%
Direct Uses – Process: direct process use includes usage in motors, ovens, kilns, and strip heaters.		
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	24720	%
Process cooling and refrigeration	24730	%
• Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	24740	%
• Other direct process use: Please specify: 24762	24760	%
Direct Uses – Non-process: direct non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).		
• Facility heating, ventilation, and air conditioning	24770	%
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	24790	%
On-site transportation, excluding highway usage	24800	%
Conventional electricity generation	24810	%
• Other direct non-process use: Please specify: 24822	24820	%
		TOTAL 100%



Petroleum-based Energy	Sources (Cont.
Energy Source ↓	"Census Use Only"	Quantity Consumed as a Fuel
25. Diesel fuel, excluding offsite highway usage.	28060	
	2000	Barrels
26. Distillate fuel oil (numbers 1, 2 and 4 fuel oil).	29060	
		Barrels
27. Total diesel fuel and distillate fuel oil.	22060	
Sum the quantities in questions 25 and 26.		Barrels



Diesel or Distillate Fuel Oil: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the energy source that was previously reported in question 27 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

. Enter the percentage of the total Diesel and Distillate Fuel Oil (from question establishment consumed as the following:	on 27) tha	t this
Indirect Uses – Boilers: indirect use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	"Census Use Only"	Diesel and Distillate
Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process	22705	%
Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	22710	%
Direct Uses – Process: direct process use includes usage in motors, ovens, kilns, and strip heaters.		
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	22720	%
Process cooling and refrigeration	22730	%
• Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	22740	%
• Other direct process use: Please specify:	22760	%
Direct Uses – Non-process: direct non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).		
Facility heating, ventilation, and air conditioning	22770	%
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	22790	%
On-site transportation, excluding highway usage	22800	%
• Conventional electricity generation	22810	%
• Other direct non-process use: Please specify:	22820	%
		TOTAL 100%



ergy Source ong offsite highway usage. ers 5, 6, Navy Special, and	"Census Use Only" 23060	Quantity Consumed as a Fuel
		Gallons
ers 5, 6, Navy Special, and	21060	
		Barrels
		Builets



Residual Fuel Oil: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the residual fuel that was previously reported in question 30 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

Enter the percentage of total residual fuel (from question 30) that this established the following:	lishment	consumed as
Indirect Uses – Boilers: indirect use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	"Census Use Only"	Residual Fuel
• Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process	21705	%
• Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	21710	%
Direct Uses – Process: direct process use includes usage in motors, ovens, kilns, and strip heaters.		
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	21720	%
Process cooling and refrigeration	21730	%
• Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	21740	%
• Other direct process use: Please specify:	21760	%
Direct Uses – Non-process: direct non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).		
Facility heating, ventilation, and air conditioning	21770	%
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	21790	%
Conventional electricity generation	21810	%
• Other direct non-process use: Please specify: 21822	21820	%

TOTAL 100%



	Petroleum-based Energy	Sources	Cont.
	Energy Source	"Census Use Only"	Quantity Consumed as a Fuel
32.	Waste and byproduct gases (e.g., refinery gas, off gas, vent gas, plant gas, still gas).	62060	Million Btu
33.	Fluid catalytic cracking unit coke.	77060	Barrels
34.	Marketable petroleum coke – unrefined or green.	78060	Barrels
35.	Marketable petroleum coke – calcined.	79060	Barrels
36.	Waste oils and tars, excluding coal tar.	71060	Barrels
37.	Other petroleum-based combustible energy source not specified above:	95060	Units
	95980 Please specify:	95990	Specify Units
38.	Other petroleum-based combustible energy source not specified above:	96060	Units
	96980 Please specify:	96990	Specify Units



	Natural Gas: 1	I nits	
39.	Please indicate the units for the quantity that will be reported below. ** Please use this unit for reporting the remainder of the Natural Gas quantity questions.	"Census Use Only" 31111	 □ 1. Therms □ 2. Decatherms (Dth) □ 3. 1,000 Cubic Feet (Mcf) □ 4. 100 Cubic Feet (Ccf) □ 5. Million British Thermal Units (MMBtu)
	Natural Gas: Total	Purchase	ed
40.	Enter the total quantity of natural gas purchased by and delivered to this establishment during 2010, regardless of when payment was made.	30010	Units
41.	Enter total expenditures; including all applicable taxes and any delivery, management, transportation, and demand charges, for the purchased natural gas reported in question 40.	30020	\$Bil. Mil. Thou. Dol. U.S. Dollars
	Natural Gas: Source o	of Purch	ase
42.	During 2010, where did this establishment's purchased natural gas come from? Local utility: the company in your local area that produces and/or delivers natural gas and is legally obligated to provide service to the general public within its franchise area. Non-utility: include independent producers, brokers, marketers, and any marketing subsidiaries of utilities.	30015	 1. All local utility: Answer question 43 then skip to question 46. 2. All non-utility: Answer question 43 then skip to question 46. 3. Both
43.	Please specify the utility/non-utility provider from who	m you pui	rchased your natural gas:
	If this establishment purchases from more than one provider, please provide the largest provider.		
44.	Enter the quantity of your total purchased natural gas that was purchased from a local utility during 2010.	31010	Units
45.	Enter the total expenditures of your purchased natural gas that was paid to a local utility.	31020	\$Bil. Mil. Thou. Dol. U.S. Dollars



	Natural Gas: Transferred In and	Produc	ed On-site
46.	Enter the total quantity of natural gas transferred in or otherwise received on-site without a direct open market purchase. Include quantities: • For which payment, if any, does not represent an open-market transaction. • For which payment was made in-kind (i.e., barter). • Received from an entity in which your establishment or company has a share of ownership or special sharing of revenue (e.g., in a performance service contract).	"Census Use Only" 30030	Units
47.	Enter the quantity of natural gas that was both produced on-site during 2010 as output from a captive (onsite) well, and was at least partially consumed on-site (as a fuel or nonfuel).	30040	Units
	Natural Gas: Consun	nption	
48.	Enter the total quantity of natural gas consumed as a fuel at this establishment during 2010. Include all uses that were used for the heat, power, and electricity generation. Also, include fuel consumed by vehicles intended primarily for use on-site.	30060	Units



Natural Gas: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the natural gas that was previously reported in question 48 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

9. Enter the percentage of total natural gas (from question 48) that this estab the following:	lishment c	onsumed as
Indirect Uses – Boilers: indirect use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	"Census Use Only"	Natural Gas
• Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process	30705	%
• Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	30710	%
Direct Uses – Process: direct process use includes usage in motors, ovens, kilns, and strip heaters.		
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	30720	%
Process cooling and refrigeration	30730	%
Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	30740	%
• Other direct process use: Please specify: 30761	30760	%
Direct Uses – Non-process: direct non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).		
Facility heating, ventilation, and air conditioning	30770	%
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	30790	%
On-site transportation, excluding highway usage	30800	%
Conventional electricity generation	30810	%
• Other direct non-process use: Please specify: 30821	30820	%
		TOTAL 100%



	Ste	am oi	· Industrial Hot Water: Total .	Purchased
		"Census	(11)	(12)
		Use Only"	Steam ↓	Industrial Hot Water ↓
50.	Enter the total quantity of the energy source (column) purchased by and delivered to this establishment during 2010, regardless of when payment was made.	061	Million Btu	Million Btu
51.	Enter total expenditures; including all applicable taxes and any delivery, management, transportation, and demand charges, for the quantity reported in question 50.	062	\$Bil. Mil. Thou. Dol. U.S. Dollars	\$Bil. Mil. Thou. Dol. U.S. Dollars
St	eam, Industrial Ho	t Wat	er: Purchased from Local Uti	lity and Non-Utility Sources
52.	During 2010, where did this establishment's purchased steam come from? Local utility means the company in your local area that produces and/or delivers steam and is legally obligated to provide service to the general public within its franchise area. The term "non-utility" includes generator of steam such as independent power producers, small power producers, brokers, marketers, marketing subsidiaries of utilities, or cogenerator not owned by your company.	015	 1. All local utility: Answer question 53 then skip to question 56. 2. All non-utility: Answer question 53 then skip to question 56. 3. Both 	
53.	Please specify the utility/non-utility provider from whom you purchased your steam: If this establishment purchases from more than one provider, please provide the largest provider.	016		
54.	Enter the quantity of your total purchased steam that was purchased from a local utility during 2010.	010	Million Btu	
55.	Enter the total expenditures of your purchased steam that came from a local utility.	020	\$Bil. Mil. Thou. Dol. U.S. Dollars	



	Steam or Industrial Hot Water: Transfers									
		"Census	(11)	(12)						
		Use Only"	Steam	Industrial Hot Water						
			\	\downarrow						
56.	Enter the total quantity of the									
	energy source transferred in or otherwise received on-site	050								
	without a direct open market purchase.		Million Btu	Million Btu						
	Include quantities:For which payment, if any, does not									
	represent an open-market transaction. • For which payment was made in-kind									
	(i.e., barter).Received from an entity in which									
	your establishment or company has a share of ownership or special sharing of revenue (e.g., in a performance									
	service contract).									
	Steam or In	dustria	l Hot Water: Generated C	On-site						
57.	Enter the quantity of steam or industrial hot water generated on-site from each of the following:		Million Btu	Million Btu						
	• Solar Power	081								
	• Wind Power	082								
	• Hydropower	083								
	Geothermal Power	084								
	Steam or Industr	ial Hot	Water: Sales and Transf	ers Off-site						
58.	Enter the quantity of the									
	energy source transferred out of this establishment during	110								
	2010. Include quantities exchanged for the same or any other energy source.		Million Btu	Million Btu						
	Exclude sales to independent power producers, small power producers, or cogenerators not located at this establishment.									



			Coal: Pi	ırcha	sed, Tra	nsferred,	(and P	roduc	ed				
				"Census Use	(40)			(41)		(4	42)		
				Only"	Ant	hracite ↓			minous bitumii ↓		Lig	gnite ↓		
59.	59. Enter the total quantity of the energy source (column) purchased by and delivered		irce (column)		source (column)									
	purchased by and delivered to this establishment during 2010, regardless of when payment was made.			Short tons		Short tons			Short tons					
60.	Enter the to								livery, 1	nanager	nent, trans	sportation,		
020		(40) thracite	, 1		Bitum	(41) inous and ituminous					(42) Lignite			
\$E	Bil. Mil.	Thou.	Dol.	\$Bil.	Mil.	Thou.		Dol.	\$Bil.	Mil.	Thou.	Dol.		
	U.S.	Dollars			U.S.	Dollars				U.	S. Dollars			
				"Census Use	((40)			(41)		(4	42)		
				Only"	Anthracite			Bituminous and Subbituminous			Lignite			
<i>c</i> 1		4.1	e			<u> </u>			<u> </u>			<u> </u>		
01.	the energy	e the total quantity of nergy source transferred otherwise received the without a direct open net purchase. e quantities: which payment, if any, does epresent an open-market		ergy source transferred		030								
	on-site with				Sho	ort tons			Short ton	S	Shor	rt tons		
	-													
	• For which pa													
	transaction. • For which pa													
	in-kind (i.e., • Received fro your establish	m an entity												
	a share of ov sharing of re performance	wnership or venue (e.g.,	special in a											
62.	Enter the q			040										
	energy source produced on-site during 2010.			Sho	ort tons	,	Short tons		Short tons					
				(Coal: Co	onsumpti	01	n						
63.	Enter the to the energy]							
	as a fuel at	this		060										
	establishme Include all use	_			Sho	ort tons		S	Short ton	S	Shor	t tons		
	the heat, powe generation.													



Coal: Estimated End-Use Percent Consumption

The following questions refer to how this establishment consumed the energy source that was previously reported in question 63 (please enter as a percentage of total consumption for each end use performed). A plant engineer or someone who is familiar with energy flows at this establishment should report this data.

Enter the percentage of total energy source (question 63 column 1 + question 63 column 2 + question 63 column 3) that this establishment consumed as the following:										
Indirect Uses – Boilers: indirect use is the transformation of energy to another usable energy source, as in a boiler, gas turbine, or combustion turbine.	"Census Use Only"	Total Coal (exclude coal coke and breeze)								
Boiler fuel in a Combined Heat and Power (CHP) and/or cogeneration process	46705	%								
• Other boiler fuel (not included above) (includes fuels used for thermal outputs only)	46710	%								
Direct Uses – Process: direct process use includes usage in motors, ovens, kilns, and strip heaters.										
• Process heating (e.g., kilns, furnaces, ovens, strip heaters)	46720	%								
• Process cooling and refrigeration	46730	%								
• Machine drive (e.g., motors, pumps, etc. associated with manufacturing process equipment)	46740	%								
• Other direct process use: Please specify: 46761	46760	%								
Direct Uses – Non-process: direct non-process use includes usage for facility lighting and space-conditioning equipment (HVAC).										
• Facility heating, ventilation, and air conditioning	46770	%								
• Facility support other than that reported above (e.g., cooking, water heating, office equipment)	46790	%								
Conventional electricity generation	46810	%								
• Other direct non-process use: Please specify: 46821	46820	%								

TOTAL 100%



	Breeze or	· Coal	Coke: Purchased, Transferre	d, and Produced
		"Census Use	(44)	(43)
		Only"	Breeze	Coal Coke
			↓	↓
65.	Enter the total quantity of the energy source (column) purchased by and delivered to this establishment during 2010, regardless of when payment was made.	010	Short tons	Short tons
66.	Enter total expenditures; including all applicable taxes and any delivery, management, transportation, and demand charges, for the quantity reported in question 65.	020	\$Bil. Mil. Thou. Dol. U.S. Dollars	\$Bil. Mil. Thou. Dol. U.S. Dollars
67.	Enter the total quantity of the energy source transferred in or otherwise received on-site without a direct open market purchase. Include quantities: • For which payment, if any, does not represent an open-market transaction. • For which payment was made in-kind (i.e., barter). • Received from an entity in which your establishment or company has a share of	030	Short tons	Short tons
68.	ownership or special sharing of revenue (e.g., in a performance service contract). Enter the quantity of the energy source produced on-site during 2010.	040	Short tons	Short tons



	Bred	eze or C	Coal Coke: Consumption	
		"Census Use Only"	(44)	(43)
		Use Only	Breeze	Coal Coke
69.			<u> </u>	<u> </u>
	Enter the total quantity of the energy source consumed as a	060		
	fuel at this establishment during 2010.	060	Short tons	Short tons
	Include all uses that were used for the heat, power, and electricity generation.			



Hy	drogen or Wood Fue	l Wood	d / Paper Refuse: Purchase, Tran	sfer, Produce, and Consumption
		"Census Use	(63)	(72)
		Only"	Hydrogen	Wood Fuel Wood / Paper Refuse
			\downarrow	\
70.	Enter the total quantity of the energy source (column) purchased by and delivered to this establishment during 2010, regardless of when payment was made.	010	Million Btu	Million Btu
71.	Enter total expenditures; including all applicable taxes and any delivery, management, transportation, and demand charges, for the quantity reported in question 70.	020	\$Bil. Mil. Thou. Dol. U.S. Dollars	\$Bil. Mil. Thou. Dol. U.S. Dollars
72.	Enter the total quantity of the energy source transferred in or otherwise received on-site without a direct open market purchase. Include quantities: • For which payment, if any, does not represent an open-market transaction. • For which payment was made in-kind (i.e., barter). • Received from an entity in which your establishment or company has a share of ownership or special sharing of revenue (e.g., in a performance service contract).	030	Million Btu	Million Btu
73.	Enter the quantity of the energy source produced on-site during 2010.	040	Million Btu	Million Btu
74.	Enter the total quantity of the energy source consumed as a fuel at this establishment during 2010. Include all uses that were used for the heat, power, and electricity generation.	060	Million Btu	Million Btu



Other Energy Source	es: To	otal Purchased, Ta	ransferred, and Pi	roduced
	"Census Use	(97)	(98)	(99)
	Only"	Other	Other	Other
		↓	\	↓
75. Specify the name and units				
(e.g., gallons, million Btu, cubic feet, etc.) of any	980			
energy source purchased or consumed in this		Energy source	Energy source	Energy source
establishment that has not been previously asked.				
*Do not include: oxygen, carbon dioxide, nitrogen,	981			
argon, or helium.		Units	Units	Units
76. Enter the total quantity of the other energy source	010			
(column) purchased by and delivered to this	010	Units	Units	Units
establishment during 2010, regardless of when		Cina	- Cimes	C Mus
payment was made.				
77. Enter total expenditures; incluand demand charges, for the				t, transportation,
(97)		(98)		(99)
020 Other \$Bil. Mil. Thou. Dol.	\$Bil.	Other Mil. Thou.	Dol. \$Bil. Mil.	Other Thou. Dol.
U.S. Dollars		U.S. Dollars	U.	S. Dollars
78. Enter the total quantity of				
the other energy source transferred in or otherwise	030			
received on-site without a direct open market purchase.		Units	Units	Units
Include quantities: • For which payment, if any, does				
not represent an open-market transaction.				
 For which payment was made in-kind (i.e., barter). Received from an entity in which 				
your establishment or company has a share of ownership or special				
sharing of revenue (e.g., in a performance service contract).				
79. Enter the quantity of the other energy source produced	040			
on-site during 2010.		Units	Units	Units



Other Energy Source: Consumption					
		"Census Use	(97)	(98)	(99)
		Only"	Other	Other	Other
			↓	↓	\downarrow
80.	Does the quantity reported in produced on-site represent the product or byproduct of another energy source consumed on-site?	050	☐ 1. Yes, product or byproduct ☐ 2. No	☐ 1. Yes, product or byproduct ☐ 2. No	☐ 1. Yes, product or byproduct ☐ 2. No
81.	Enter the total quantity of the other energy source consumed as a fuel at this establishment during 2010.	060	Units	Units	Units
	Include all uses that were used for the heat, power, and electricity generation. Also, include fuel consumed by vehicles intended primarily for use on-site.				



Fuel Switching Capability: Electricity, Natural Gas, and Total Coal

- Capability to use substitute energy sources means that this establishment's combustors (for example, boilers, furnaces, ovens, blast furnaces) had the equipment, either in place or available for installation in 2010, so that substitutions could actually have been introduced within 30 days without extensive modifications.
- Include switching capability that could have resulted from the use of redundant and/or standby combustors, and from combustors that were already equipped to fire alternative fuels.
- In addition to the capability of your equipment, when formulating your estimates:
 - o Make sure to consider both the equipment limitations of your boilers, heaters, and combustors and any other practical reasons when determining the availability of supply during 2010.

Equipment limitations include:

- The boilers, heaters, or other fuel-consuming equipment are not capable of using anything other than specify fuel for at least part of the operations.
- Although the boilers, heaters, or combustors would allow using another fuel, doing so would adversely affect a product. (e.g., altering the pigment in a paint-drying application).

Practical reasons include:

- There is no ready supply of an alternative energy source.
- Environmental restrictions related to air quality limit the amount of the physically usable alternative fuel that could be used instead.
- · A long-term contract in-place that requires the purchase of certain amounts of the energy source in any case.
- Storage of alternative fuels is not available due to potential environmental impact of storage tanks.
- o Do not limit your estimated capability by differences in relative prices of energy sources.
- This section is intended to measure your capability to switch, not whether you would switch if you could.
- When estimating your capability to substitute other fuels for electricity receipts, please consider the fuels that could be used to generate electricity onsite, as well as those that could be directly substituted in combustors.
- If records of fuel-switching capability are not regularly maintained, reasonable approximations are acceptable.
- Enter a zero if the fuel could not be switched for the specific energy source.
- Please proceed through this section column-by-column.



Fuel Switching Capability: Electricity, Natural Gas, and Total Coal

The next four questions are designed as a worksheet. You will need to refer back to some sections of the form that you have already filled out to record the figures you have reported. **82.** Referring back to the Electricity section, question 7 page 8. Please enter the quantity of reported purchased electricity. 83. Referring back to the Electricity section, question 13 page 8. Please enter the quantity of reported transferred electricity. 10503 84. Add lines from question 82 and 83 (question 82 + question 83). Enter the total in the box. **85.** Referring back to the Natural Gas section, question 48 30503 page 19. Please enter the quantity of reported natural gas consumed. Enter the figure in the box. **86.** Referring back to the Coal section, question 63 page 23. 46503 Please add the quantity of any reported anthracite, bituminous and subbituminous and lignite consumed. Enter the total in the box. "Census (10)(30)(46)Use Only" **Total Natural** Total ALL **Total Electricity** Received Gas Coal Transfers + purchase (excluding Coal Coke & Breeze) 87. Enter the total quantity of the energy source (column) 500 you reported as consumed during 2010. Kilowatthours Units Short tons Copy this figure from the above **Enter figure from Enter figure from** Enter figure from worksheet questions. question 84. question 85. question 86. 88. Is the total quantity reported ■ 1. Yes 1. Yes 1. Yes in question 87 greater than 501 zero? 2. No: Skip to 2. No: Skip to 2. No: Skip to question 87, question 87, next section. next column. next column. 89. Enter the amount of the total quantity you reported in 510 question 87 that could NOT have been replaced within 30 Kilowatthours Units Short tons days by another energy source during 2010. Consider both the equipment limitations of your boilers, heaters, and combustors and any other practical reason. Do not consider differences in energy prices when estimating the amount.



Fuel Switching Cap	abilit	y: Electricity, Nati	ural Gas, and Toto	al Coal
	"Census Use	(10)	(30)	(46)
	Only"	Total Electricity Received	Total Natural Gas	Total ALL Coal
		Transfers + purchase		(excluding Coal Coke & Breeze)
		↓	\	↓ ↓
90. Is the total quantity in question 89 equal to zero?	511	1. Yes: Skip to question 92.	1. Yes: Skip to question 92.	1. Yes: Skip to question 92.
	_	2. No	2. No	2. No
91. Referring to the quantity show unswitchable.	vn in q	uestion 89, please chec	ck all the reasons that	made this quantity
The boilers, heaters, or other fuel-consuming equipment are NOT <u>capable</u> of using another fuel for at least part of the operations during the year.	526	□ 1	□ 1	□ 1
Switching to the usable alternatives would adversely affect the products.	528	□ 1	□ 1	□ 1
Although the heating equipment could use another fuel, there was no readily available supply of it during at least part of the year.	533	□ 1	□ 1	□ 1
Environmental restrictions related to air quality limit the amount of the physically usable alternative fuel that could be used instead.	534	□ 1	□ 1	□ 1
A long-term contract is in-place that requires the purchase of certain amounts of this fuel in any case.	536	□ 1	□ 1	□ 1
Storage of usable alternative fuels is not available due to potential environmental impact of storage tanks.	537	□ 1	□ 1	□ 1
Other	999	□ 1	□ 1	□ 1
Please specify other:	998			



Fuel Switching C	apabilit	y: Electricity, Nati	ural Gas, and Tot	al Coal
	"Census Use	(10)	(30)	(46)
	Only"	Total Electricity Received	Total Natural Gas	Total ALL Coal
		Transfers + purchase		(excluding Coal Coke & Breeze)
		\	\	\
92. Enter the results of subtracting the quantity reported in question 89 from the quantity reported in question 87.	520	Kilowatthours	Units	Short tons
This represents the total quantity of energy consumption that could have been replaced in 30 days by one or more alternative energy sources in 2010.	e			
Note: the sum of the quantities in question 94 through 101 should equal or exceed this quantity.				
93. Is the total quantity reported in question 92 greater than zero?	521	☐ 1. Yes ☐ 2. No: Skip to	☐ 1. Yes ☐ 2. No: Skip to	☐ 1. Yes ☐ 2. No: Skip to
		next column.	next column.	next section.
94. Of the quantity switchable in question 92 what is the maximum amount that coul have been replaced by electricity?	d 530		Units	Short tons
95. Of the quantity reported as				
switchable in question 92 what is the maximum	670			
amount that could have been replaced by total coal, excluding coal coke and breeze?	n	Kilowatthours	Units	
96. Of the quantity reported as				
switchable in question 92 what is the maximum	690			
amount that could have bee replaced by total coal coke and breeze, excluding coal?	n	Kilowatthours	Units	
97. Of the quantity reported as				
switchable in question 92 what is the maximum amount that could have been replaced by <u>natural gas</u> ?	570	Kilowatthours		Short tons



		"Census	(10)	(30)	(46)
		Use Only"	Total Electricity Received	Total Natural Gas	Total ALL Coal
			Transfers + purchase		(excluding Coal Coke & Breeze)
-			↓	<u> </u>	\
S	Of the quantity reported as switchable in question 92 what is the maximum	590			
a	amount that could have been replaced by total diesel fuel and distillate fuel oil?		Kilowatthours	Units	Short tons
S	Of the quantity reported as switchable in question 92 what is the maximum amount that could have been replaced by <u>liquefied</u> petroleum gas (LPG)?	610			
a			Kilowatthours	Units	Short tons
	Of the quantity reported as switchable in question 92	630			
v a	what is the maximum amount that could have been replaced by residual fuel oil?		Kilowatthours	Units	Short tons
	Of the quantity reported as switchable in question 92	650			
v a r s	what is the maximum amount that could have been replaced by any other energy source not already asked about?		Kilowatthours	Units	Short tons
I	Please Specify:	990			



Fuel Switching Capability: Electricity, Natural Gas, and Total Coal

What is the lowest percentage of price difference of the less expensive substitute that would cause your establishment to switch from this fuel, regardless of whether or not your establishment actually switched energy sources during 2010 or did so because of a less expensive substitute? (If you have more than one possible alternative for the energy source, choose the fuel that would be your most preferred alternative.)

The formula for percentage of price difference is:

- Percent of Price Difference = ((PC-PA)/PC) * 100%
- Where PC = Price per British thermal unit of current fuel
- PA = Price per British thermal unit of alternative fuel

		"Census Use Only"	(10)	(30)	(46)
			Total Electricity Received	Total Natural Gas	Total ALL Coal
			Transfers + purchase		(excluding Coal Coke & Breeze)
			\downarrow	\	\downarrow
			Check one for each energy source (column) reported		
	Would not switch regardless of price difference.		□ 1	□ 1	□ 1
	Would switch at price difference 1-10 percent.		□ 2	□ 2	□ 2
	Would switch at price difference 11-25 percent.		□ 3	□ 3	□ 3
	Would switch at price difference 26-50 percent.		□ 4	□ 4	□ 4
Wo	Would switch at price difference over 50 percent.		□ 5	□ 5	□ 5
	Reasonable estimates cannot be provided.		□ 6	□ 6	□ 6
exp	ould switch to the more pensive substitute if price emium were reasonable.		□ 7	□ 7	□ 7



Fuel Switching Capability: Total LPG & NGL, Diesel & Distillate and Residual

- Capability to use substitute energy sources means that this establishment's combustors (for example, boilers, furnaces, ovens, blast furnaces) had the equipment, either in place or available for installation in 2010, so that substitutions could actually have been introduced within 30 days without extensive modifications.
- Include switching capability that could have resulted from the use of redundant and/or standby combustors, and from combustors that were already equipped to fire alternative fuels.
- In addition to the capability of your equipment, when formulating your estimates:
 - o Make sure to consider both the equipment limitations of your boilers, heaters, and combustors and any other practical reasons when determining the availability of supply during 2010.

Equipment limitations include:

- The boilers, heaters, or other fuel-consuming equipment are not capable of using anything other than specify fuel for at least part of the operations.
- Although the boilers, heaters, or combustors would allow using another fuel, doing so would adversely affect a product. (e.g., altering the pigment in a paint-drying application).

Practical reasons include:

- There is no ready supply of an alternative energy source.
- Environmental restrictions related to air quality limit the amount of the physically usable alternative fuel that could be used instead.
- · A long-term contract in-place that requires the purchase of certain amounts of the energy source in any case.
- Storage of alternative fuels is not available due to potential environmental impact of storage tanks.
- o Do not limit your estimated capability by differences in relative prices of energy sources.
- This section is intended to measure your capability to switch, not whether you would switch if you could.
- When estimating your capability to substitute other fuels for electricity receipts, please consider the fuels that could be used to generate electricity onsite, as well as those that could be directly substituted in combustors.
- If records of fuel-switching capability are not regularly maintained, reasonable approximations are acceptable.
- Enter a zero if the fuel could not be switched for the specific energy source.
- Please proceed through this section column-by-column.



Fuel Switching Capability: Total LPG & NGL, Diesel & Distillate and Residual

	0 1 0				
	next three questions are designed you have already filled out to re-				sections of the form
103.	Referring back to the Petroleum section, question 23 page 11. Ple quantity of LPG & NGL. Enter	ease en	ter the reported	24503	
104.	Referring back to the Petroleum section, question 27 page 13. Ple quantity of diesel and distillate figure in the box.	ease en	ter the reported	22503	
105.	Referring back to the Petroleum-based Energy Sources section, question 30 page 15. Please enter the reported quantity of residual fuel consumed. Enter the figure in the box.			21503	
		"Census	(24)	(22)	(21)
		Use Only"	Total LPG & NGL	Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
			↓	\	↓
106.	Enter the total quantity of the energy source (column) you reported as consumed during 2010. Copy this figure from the above	500	Gallons Enter figure from question 103.	Barrels Enter figure from question 104.	Barrels Enter figure from question 105.
107.	worksheet questions. Is the total quantity reported in question 106 greater than zero?	501	1. Yes 2. No: Skip to question 106, next column.	1. Yes 2. No: Skip to question 106, next column.	1. Yes 2. No: Skip to next section.
108.	Enter the amount of the total quantity you reported in question 106 that could NOT have been replaced within 30 days by another energy source during 2010. Consider both the equipment limitations of your boilers, heaters, and combustors and any other practical reason. Do not consider differences in energy prices when estimating the amount.	510	Gallons	Barrels	Barrels



1	Fuel Switching Capability	: Tota	ul LPG & NGL, D	Diesel & Distillate	and Residual
		"Census Use	(24)	(22)	(21)
		Only"	Total LPG & NGL	Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
			↓	\	↓
109.	Is the total quantity in question 108 equal to zero?	511	☐ 1. Yes: Skip to question 111. ☐ 2. No	☐ 1. Yes: Skip to question 111. ☐ 2. No	☐ 1. Yes: Skip to question 111. ☐ 2. No
110.	Referring to the quantity show unswitchable.	vn in q	uestion 108, please che	eck all the reasons tha	t made this quantity
	The boilers, heaters, or other fuel-consuming equipment are NOT <u>capable</u> of using another fuel for at least part of the operations during the year.	526	□ 1	□ 1	□ 1
	Switching to the usable alternatives would adversely affect the products.	528	□ 1	□ 1	□ 1
	Although the heating equipment could use another fuel, there was no readily available supply of it during at least part of the year.	533	1	1	□ 1
	Environmental restrictions related to air quality limit the amount of the physically usable alternative fuel that could be used instead.	534	1	□ 1	□ 1
	A long-term contract is in-place that requires the purchase of certain amounts of this fuel in any case.	536	□ 1	□ 1	□ 1
	Storage of usable alternative fuels is not available due to potential environmental impact of storage tanks.	537	□ 1	□ 1	□ 1
	Other	999	<u> </u>	<u> </u>	<u> </u>
	Please specify other:	998			



Fuel Switching Capability	: Tota	al LPG & NGL, D	Diesel & Distillate	and Residual
	"Census Use	(24)	(22)	(21)
	Only"	Total LPG & NGL	Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
		↓	↓	↓
111. Enter the results of subtracting the quantity reported in question 108 from the quantity reported in question 106.	520	Gallons	Barrels	Barrels
This represents the total quantity of energy consumption that could have been replaced in 30 days by one or more alternative energy sources in 2010.				
Note: the sum of the quantities in question 113 through 120 should equal or exceed this quantity.				
112. Is the total quantity reported in question 111 greater than zero?	521	☐ 1. Yes ☐ 2. No: Skip to next column.	☐ 1. Yes ☐ 2. No: Skip to next column.	☐ 1. Yes ☐ 2. No: Skip to next section.
113. Of the quantity switchable in question 111 what is the maximum amount that could have been replaced by electricity?	530	Gallons	Barrels	Barrels
114. Of the quantity reported as switchable in question 111 what is the maximum amount that could have been replaced by total coal, excluding coal coke and breeze?	670	Gallons	Barrels	Barrels
115. Of the quantity reported as switchable in question 111 what is the maximum amount that could have been replaced by total coal coke and breeze, excluding coal?	690	Gallons	Barrels	Barrels
116. Of the quantity reported as switchable in question 111 what is the maximum amount that could have been replaced by <u>natural gas</u> ?	570	Gallons	Barrels	Barrels



		"Census Use	(24)	(22)	(21)
		Only"	Total LPG & NGL	Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
			↓	↓	\
17.	Of the quantity reported as switchable in question 111	590			
	what is the maximum amount that could have been replaced by total diesel fuel and distillate fuel oil?		Gallons		Barrels
18.	Of the quantity reported as switchable in question 111	610			
	what is the maximum amount that could have been replaced by <u>liquefied</u> petroleum gas (LPG)?			Barrels	Barrels
19.	Of the quantity reported as switchable in question 111	630			
what is the maximum amount that could have been replaced by <u>residual fuel oil</u> ?		Gallons	Barrels		
20.	Of the quantity reported as switchable in question 111	650			
	what is the maximum amount that could have been replaced by any other energy source not already asked about?		Gallons	Barrels	Barrels
	Please Specify:	990			



Fuel Switching Capability: Total LPG & NGL, Diesel & Distillate and Residual

What is the lowest percentage of price difference of the less expensive substitute that would cause your establishment to switch from this fuel, regardless of whether or not your establishment actually switched energy sources during 2010 or did so because of a less expensive substitute? (If you have more than one possible alternative for the energy source, choose the fuel that would be your most preferred alternative.)

The formula for percentage of price difference is:

- Percent of Price Difference = ((PC-PA)/PC) * 100%
- Where PC = Price per British thermal unit of current fuel
- PA = Price per British thermal unit of alternative fuel

	"Census Use	(24)	(22)	(21)
	Only"		Total Diesel Fuel & Distillate Fuel Oil	Residual Fuel Oil
	622	\downarrow	↓	↓
		Check one for	each energy source (col	umn) reported
. Would not switch regardless o price difference.	ıf	□ 1	□ 1	□ 1
Would switch at price difference 1-10 percent.		□ 2	□ 2	□ 2
Would switch at price difference 11-25 percent.		□ 3	□ 3	□ 3
Would switch at price different 26-50 percent.	ice	□ 4	□ 4	□ 4
Would switch at price different over 50 percent.	ice	□ 5	□ 5	□ 5
Reasonable estimates cannot be provided.	oe	□ 6	□ 6	□ 6
Would switch to the more expensive substitute if price premium were reasonable.		□ 7	7	□ 7



Energy-Management Activities

For questions 122 through 132:

Indicate with a "yes" or a "no" under the "Participate?" column whether your establishment participated in or used the specified type of energy-management assistance between January 1, 2010 and December 31, 2010.

For any assistance for which you marked "yes", please mark the source(s) of assistance.

"In-house" means your establishment or company provided the energy-management assistance.

"Utility/Energy Supplier" refers to either your electricity, natural gas, or other energy supplier/provider.

"Product or Service Provider" includes any other third party product or service provider/supplier such as an equipment vendor, energy service company, or maintenance service company.

"Federal Program" includes assistance provided by federal government programs or agencies such as the Department of Energy (DOE), the Environmental Protection Agency (EPA), and the National Institute of Standards and Technology (NIST) Manufacturing Extension Partnership (MEP).

"State or Local Program" includes all assistance provided by a state, city, or county government program or agency.

			Source of Assistance (check all that apply)				
	Type of Energy-Management Assistance	Participate?	In-house	Utility/ Energy Supplier	Product or Service Provider	Federal Program	State or Local Program
		(13)	(15)	(16)	(17)	(18)	(19)
122.	Energy audit or assessment	$ \begin{array}{c cccc} 1 & \square & Yes \rightarrow \\ 2 & \square & No & (060) \end{array} $	3 🗆	4	7 🗆	8 🗆	9 🗆
123.	Technical assistance (e.g., consultation, demonstrations, engineering design or analysis)	1 ☐ Yes → 2 ☐ No (070)	3 🔲	4	7	8	9
124.	Technical information (e.g., software, reference material)	1 ☐ Yes → 2 ☐ No (072)	3	4	7	8	9
125.	Training (e.g., workshops, seminars, presentations)	1 ☐ Yes → 2 ☐ No (074)	3 🗆	4	7	8	9 🔲
126.	Financial assistance (e.g., loans, tax credits, rebates, subsidies)	1 ☐ Yes → 2 ☐ No (076)	3 🔲	4	7	8 🗆	9 🗌
127.	Electricity load control	1 ☐ Yes → 2 ☐ No (080)	3 🔲	4	7	8 🗆	9 🗆
128.	Power factor correction or improvement	1 ☐ Yes → 2 ☐ No (380)	3 🗆	4	7	8 🗆	9 🗆
129.	Equipment installation or retrofit for the primary purpose of using a different energy source (e.g., electrification) Exclude modifications made primarily for energy efficiency; those should be included in questions 133 – 139.	1 ☐ Yes → 2 ☐ No (240)	3	4	7	8 🗆	9



	Energy-Management Activities							
	2.00.8, 1		Sement I			tance (checl	k all that a	nnly)
	Type of Energy-Management Assistance	Par	ticipate?	In-house	Utility/ Energy Supplier	Product or Service Provider	Federal Program	State or Local Program
			(13)	(15)	(16)	(17)	(18)	(19)
130.	Standby generation program		Yes → No (260)	3 🔲	4	7	8	9
131.	Special rate schedule (e.g., interruptible or time-of-use)	1	Yes → No (100)		4 🔲	7		
132.	Interval metering needed to manage energy use for programs such as real-time pricing	1	Yes → No (250)		4	7		
For Questions 133 through 139: Indicate with a "yes" or a "no" under the "Installed Equipment or Retrofit?" column whether your establishment installed equipment or any retrofits for the primary purpose of improving energy efficiency for the indicated system between January 1, 2010 and December 31, 2010. For any activity for which you marked "yes" please mark the source(s) of financial support for the activity. Please use sources defined above question 122.								
				Source of Assistance (check all that apply)				
	System	Equi	stalled pment or etrofit?	In-house	Utility/ Energy Supplier	Product or Service Provider	Federal Program	State or Local Program
			(13)	(15)	(16)	(17)	(18)	(19)
133.	Steam production/system (e.g., boilers, burners, insulation, piping)		Yes → No (120)	3	4	7	8	9
134.	Compressed air systems (e.g., compressors, sizing, leak reduction)		Yes → No (450)	3	4	7	8	9
135.	Direct/indirect process heating		Yes → No (140)	3	4	7	8	9
136.	Direct process cooling, refrigeration		Yes → No (160)	3	4	7	8	9
137.	Direct machine drive (e.g., adjustable speed drives, motors, pumps, fans)	1	Yes → No (180)	3	4	7	8	9 🔲
138.	Facility heating, ventilation, and air conditioning	1	Yes → No (200)	3	4	7	8	9
139.	Facility lighting	1	Yes → No (220)	3	4	7	8	9



	Energy-Management Activities	
For	Questions 140 through 151: Please mark only one answer for each energy-ma	nagement question.
140.	Does this establishment have an energy manager? (i.e., a person whose major function is to direct or plan energy strategies relating to energy use and energy-efficient technology within the establishment)	1
141.	Does your establishment set goals for improving energy efficiency?	1
142.	Does your establishment measure and monitor how much steam is used to produce a unit of product? (i.e., lbs of steam needed per unit of product produced)	Yes No (13471) Don't Know No Steam Used
143.	Does your establishment have dedicated staff that performs insulation inspections to monitor and maintain the condition of steam system insulation?	Yes No (13472) Don't Know No Steam Used
144.	Does your establishment have a formal steam system maintenance program that includes the following activities:	1
	a. At least annual testing of all steam traps	3 ☐ Don't Know 4 ☐ No Steam Used
	b. Maintaining a steam trap database	Yes No (13474) Don't Know No Steam Used
	c. At least annual inspections and repairs of steam leaks	Yes No (13475) Don't Know No Steam Used



	Energy-Management Activities	
145.	Does your establishment measure oxygen and carbon dioxide (or combustible) levels in boiler and other fuel fired heating equipment flue gasses to "tune" the burners?	1
146.	Does your establishment use the flue gases from fuel fired heating equipment to preheat combustion air, preheat charge equipment/material, or provide heat for other processes in your establishment?	1
147.	Does your establishment's process heating system maintenance program include the following activities? a. Furnace inspections to seal openings and repair cracks and damaged insulation in furnace walls, doors, etc.	Yes No (13478) Don't Know
	b. Cleaning of heat transfer surfaces to avoid build up of soot, scale, or other material.	1
	c. Inspecting, calibrating, and adjusting temperature/pressure sensors, controllers, valve operators, etc.	1
148.	Do you keep an inventory of all motors in your establishment?	1
149.	Have you conducted a plant-wide study to identify the major energy consuming pump systems in your establishment?	1
150.	Does your establishment have staff or equipment dedicated to detecting and controlling compressed air system leaks?	1
151.	Does your establishment track the amount of energy spent in compressed air systems?	1 Yes 2 No (13484) 3 Don't Know



	Energy Technologies		
52. Were any of the following technologies in use at your establishment anytime during 2010?			
a.	Computer control of building-wide environment (e.g., space-heating equipment, cooling equipment, lights).	14010	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
b.	Computer control of processes or major energy-using equipment (e.g., boilers, furnaces, conveyors used in the manufacturing process).	14020	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
c.	Waste heat recovery.	14030	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
d.	Adjustable-speed motors.	14040	☐ 1 Yes ☐ 2 No ☐ 3 Don't know
e.	Oxy-fuel firing.	14950	☐ 1 Yes ☐ 2 No ☐ 3 Don't know



	Energy Technologies		
153.	Were any of the following technologies associated with cogeneration in use at your establishment anytime during 2010?	"Census Use Only"	
	a. Steam turbines supplied by either conventional or fluidized bed boilers.	14042	 □ 1 Yes □ 2 No □ 3 Don't know
	b. Conventional combustion turbines with heat recovery.	14043	 □ 1 Yes □ 2 No □ 3 Don't know
	c. Combined-cycle combustion turbines.	14044	 □ 1 Yes □ 2 No □ 3 Don't know
	d. Internal combustion engines with heat recovery.	14045	 □ 1 Yes □ 2 No □ 3 Don't know
	e. Steam turbines supplied by heat recovered from high-temperatures processes.	14046	 □ 1 Yes □ 2 No □ 3 Don't know
	Establishment Size		
154.	How many buildings were on this establishment site as of December 31, 2010?	"Census Use Only"	
	Buildings include: structures enclosed by walls extending from the foundation to the roof, parking garages, even if not totally enclosed by walls and a roof, or structures erected on pillars to elevate the first fully enclosed level.	17010	Number of Buildings
	Excluded buildings are: structures (other than the exceptions noted above) that are not totally enclosed by walls and a roof, mobile homes and trailers, even if they house manufacturing activity, structures not ordinarily intended to be entered by humans, such as storage tanks, or non-buildings that consume energy (such as pumps and constructions sites).		
155.	What was the approximate total enclosed square footage of the buildings located on this establishment site as of December 31, 2010?	13010	Total square feet
			Total Square lett



		Remarks
156.	Please If add mailir	e use this space for any explanations that may be essential in understanding your reported data. litional space is needed, attach a separate sheet, including the 10-digit Survey ID located on the ng label on the front of this questionnaire.
	15990	
	15991	
	15992	
	15993	
	15994	
	15995	
	15996	
	15997	
	15998	
	15999	
	16000	

