Land Systems Division P.O. Box 527, Warren, Michigan 48090

Inter-Office Memo

FO/dr:84-90 1 October 1984

To: J. J. McCuen

xc: R. Fey, H. Rinna

Subject: Field Survey of DIP Failures

Reference: 1) R. G. Hill's Memo Dated 21 September 1984 2) P. W. Lett's Letter, PWL/ymv:84-631 Dated 20 September 1984

- Enclosures: 1) R. O. Fish's IOM, ROF/df:84-91 Dated 28 September 1984
 - 2) M. Boland's IOM, MB/nj:84-167 Dated 27 September 1984
 - 3) L. V. Clarkson's IOM, LVC/ml:84-220 Dated 28 September 1984
- Per your request, an investigation of Driver's Instrument Panel (DIP) failures, of the past twelve (12) months, was conducted at three (3) GDLS field locations. Responses were gathered and are attached for your review.
- 2. At Fort Knox, sixty-nine (69) DIPs were processed through the DIO instrumentation repair shop. Of these, twenty-nine (29) DIPs had no faults found. The component with the highest failure rate was the tachometer followed by the fuel select switch, liquid quantity indicator, and speedometer respectively.
- 3. At APG, forty-one (41) DIP problems were recorded during the last twelve (12) months from the MlEl, Power Train Durability (PTD), and Comparison Production Test (CPT) programs. The component with the highest failure rate was the speedometer followed by the fuel gauge, tachometer, and volt meter respectively.



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- 4. At Fort Hood, information was limited to the 2nd Forward Support BN., 2nd Armor Division, and PECO. A good sampling of all Fort Hood battalions was not available because the 1st Forward Support BN., 2nd Armor Division is on REFORGER in Europe, and the 27th Maintenance BN., 1st Cavalry Division is in the field on an ARTEP. The available information shows the component with the highest failure rate was the tachometer followed by the speedometer and internal shorts respectively.
- 5. Based on the information provided, it appears that the DIP has many components which commonly fail.

Prepared by:

B. Korey

B. Korey/ Field Operations

Concurrence: F. Bryan Acting Chief, CONUS Field Operations



copy for Demillo

21 Sept. 1984

Inter-Office Memo To: J. McCuen From: R. G. Hill Subject: D. De Auelo J. Bryan A. Grion Action Action Action Action RECEIVED SEP 24 NG4 J. J. MCCUEN R. HILL Brian Morek into this. Here info Ly Port 84 J. J. MCCUEN Here info Ly Port 84 Here info Ly Port 84



Land Systems Division P.O. Box 1901, Warren, Michigan 48090

> PWL/ymv:84-631 20 September 1984

Τ:	J. W.	Thomas
xc:	R. G.	Hill, R. T. Lentz
Subject:	DIP	

Quote from General Sunell -- "The DIP is a dog! We're having continuing problems with this unit in the field beginning with deprocessing."

I would like a briefing on DIP status please. Include representatives from areas that have knowledge of field problems with the DIP and personnel who can address reliability of any design changes made or planned. Please schedule for first week in October or Monday PM, 8 October.

W. Lett / ymv P. W. Lett

Vice President, Research and Engineering

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SEP 21 1984

R. G. HILL DIRECTOR ILS



Land Systems Division P.O. Box 527, Warren, Michigan 48090

Inter-Office Memo

ROF/df:84-91 28 SEPTEMBER 1984

TO: B. Korey

XC: A. De Stefano

FROM: R. Fish

SUBJ: DIP Failures

Information regarding DIP failures was obtained from records available in the 2nd Forward Support EN., 2 AD and PECO. The 1st FSB, 2 AD is on REFORGER and the 27th Maintenance EN., 1st CAV DIV is in the field on an ARTEP.

Failure Quantity RPM indicator 8 Speedameter 7 Internal short 3 Panel lights 2 Guages 1 Fuel select switch 2 Battery indicator 1 Unknown 11

The period covered during the above failures is 2 April-15 September 1984.

R.O. Fish SR ILS Field Engr Ft. Hood, TX



Land Systems Division P.O. Box 1901, Warren, Michigan 48090

Inter-Office Memo

MB/mj: 84-167 September 27, 1984

To: F. Bryan

xc: B. Korey, J. McCuen

Subject:

Accumulative DIP Failures at Fort Knox, Kentucky

1. In response to your inquiry dated September 26, 1984, an accumulative look at DIP failures has been made. The data was collected from records maintained by the DIO Maintenance Division, Fort Knox from September 1983 to date.

Serial Number of DIP	Problem
2365	Failed Tachometer
1178	Failed Liquid Quantity Indicator. Failed
	Fuel Selector Switch. Failed Tachometer.
1999	Failed Tachometer. Failed Liquid Quantity Indicator
632	Failed Tachometer
1049	Failed A-4 Card. Failed Fuel Selector Switch
	Failed K-3 Relay
1043	Failed Speedometer. Failed Fuel Select Switch.
1331	Failed A-4 Card.
1212	Failed Tachometer, Failed Speedometer.
	Failed Voltmeter. Failed A-2 Card.
1727	Failed Fuel Select Switch. Failed Liquid Quantity
	Indicator
1373	Failed Speedometer
1335	Failed Speedometer. Failed Voltmeter. Failed
	Fuel Select Switch.
2463	Failed Voltmeter. Failed Liquid Quantity Indicator.
	Failed A-1 Card.
1602	Failed Liquid Quantity Indicator. Failed Fuel
	Select Switch
1458	Failed Tachometer.
1694	Failed Liquid Quantity Indicator
2526	Failed Speedometer.
2127	Failed Liquid Quantity Indicator
1919	Failed Fuel Select Switch
1173	Failed Speedometer
1097	Failed Voltmeter
1099	Failed Tachometer
2365	J-2 Connector Replaced
1641	Failed Liquid Quantity Indicator
1788	Failed Fuel Select Switch. Failed Liquid
	Quantity Indicator
UNK	Failed Tachometer. Failed Speedometer.
UNK	Failed K-1 Relay
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1941	Failed Fuel Select Swithc. Failed A-4 Card.
1149	Failed Tachometer
2054	Failed Fuel Select Switch. Failed A-2 Card.
1139	Failed A-4 Card. Failed Tachometer.
1243	Failed Tachometer
1641	Failed Fuel Select Switch. Failed A-2 Card.

A total of sixty one (61) DIP's were processed through the DIO instrumentation repair shop. Of these, twenty nine (29) DIP's had no faults noted.

The highest failure rate was Tachometer's (12 each). Also failing are: Fuel Select Switch's with twelve (12 each), Liquid Quantity Indicator's with nine (9 each), Speedometers with seven (7 each), Voltmeter's with four (4 each), A-2 card's with three (3 each), A-1 card with one (1 each), K-1 relay with one (1 each), and K-3 relay with one (1 each).

PREPARED BY:

M. Boland Systems Representative Fort Knox, Kentucky

CONCURRED BY:

Site Supervisor Fort Knox, Kentucky



Land Systems Division P.O. Box 527, Warren, Michigan 48090

Inter-Office Memo

LVC:m1/84-220 28 September 1984

TO: B. Korey

XC: F. Bryan

SUBJECT: Driver's Instrument Panel Problems at APG

REF: Your request of 9/26/84

- 1. A review of Driver's Instrument Panel (DIP) problems was conducted in accordance with your request.
- 2. The results reveal the following:
 - a. No significant DIP pattern failures are indicated.
 - Most hardware problems attributable to the DIP actually involve only one instrument - such as a Voltmeter.
 - c. Interim Test Reports (ITR's) often are written against a DIP when the problem really is only a transient or temporary signal, such as "engine gas over temperature", which causes a warning lamp to light.

Shown on the attachment are reported DIP problems from the MiEl, Power Train Durability (PID), and CPT Test Programs.

L. V. Clarkson APG Site Supervisor



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.Power Train Durability Vehicles:

Vehicles	Date	Problem	Action
L-1371	8/26/83	Trans Low Level Light Flickers	N/A
L-1372	3/16/83	Fuel Gage Fluctuates	N/A
L-1375	11/22/83	Fuel Gage Faulty	Replaced
L-1377	8/25/83	Engine Oil Pres. Light Inop	Replaced Bulb
	11/28/83	Engine Over Speed Light Inop	Replaced Bulb
	11/28/83	lst Shot Fire Bottle Bulb Missing	Installed Bulb
L-1393	9/19/83	Engine Oil Level Light Flickers	N/A
	1/23/84	Odameter/Speedameter Inop	Replaced Trans Sending Unit
	2/ 8/84	Engine Oil Level Light Stays on	N/A
L-1394	8/18/83	Odometer incorrect	N/A*
	9/ 9/83	Odometer incorrect	N/A*
	9/12/83	Speedometer Erratic	Replaced
	9/26/83	Tachometer Error	N/A
	7/19/83	Fuel Fault Light On	N/A*
L-1398	8/17/83	Low Fuel Light Inop	Replaced Bulb
	3/ 3/83	Odometer Error	N/A*
CPT VEHICLES:			
D-1230	4/27/84	Speedameter Error	N/A
L-1584	4/12/84	Tachometer Error	Replaced

*No faults found when checked with Test Set.



MIEl Test Vehicles:

Vehicle	Date	Problem	Action
120-7 (D-735)	8/8/83	Tachometer Sticks	N/A
	9/12/83	Voltmeter Error	Replaced
	3/29/84	Trans High Temp Light	N/A
	4/13/84	Gas Over Temp Light	N/A
	4/13/84	Trans High Temp Light	N/A
	6/8/84	Gas Over Temp Light	N/A
120-8 (D-736)	1/24/84	Gas Over Temp Light	N/A
		Fuel Fault Light	N/A
	2/27/84	Voltmeter Error	Replaced
	6/9/84	Hyd. Malfunction Light	N/A
		Fuel Pump Inop Light	N/A
) 120-9 (D-739)	8/24/83	Odometer Error	N/A
	9/27/83	Fuel Gage Reads Wrong	N/A
	10/12/83	Tachameter Error	N/A
	10/17/83	Fuel Gage Inop	Replaced
		Tachameter Sticks	Replaced
	11/ 8/83	Speedometer Erratic	N/A
	11/15/83	Found DIP Mounting Hardway Missing	Installed
	11/22/83	Fuel Pump Inop Light	N/A
	12/ 2/83	Low Fuel Light Error	N/A
	12/21/83	DIP Mounting Bushings Missing	Installed
	2/15/84	Low Fuel Light Error	N/A
	3/ 3/84	Low Fuel Light Error	N/A
	4/10/84	DSESTS Indicated Bad Fuel Gage	Replaced
	5/ 1/84	Fuel Gage Became Cloudy, All Warning Lights On	Replaced
	5/20/84	Fuel Pump Inop Light	DIP Tested C

X

