

	<b>Environment, Health and Safety Policy</b>		<b>Revision: #1</b>
	<b>Document Control Number:</b> 75.00 (4.2)		<b>Date:</b> 6/21/10
<b>EMS POLICY</b>	<b>Responsible Organization:</b> Office of the Director		
	<b>Approved By:</b> Larry R. Felix	<b>Signature:</b> <SIGNED>	

- 1.0 Purpose:** To affirm the Bureau of Engraving and Printing’s (Bureau) commitment to Environmental, Health and Safety (EHS) leadership in reducing environmental impacts and health and safety risks of the Bureau’s operations, products and facilities.
- 2.0 Scope:** This policy applies to all Bureau facilities, activities, employees and contractors.
- 3.0 Policy:** It is the policy of the Bureau of Engraving and Printing to produce the currency of the United States of America and other securities in a manner that minimizes negative environmental, health and safety impacts of our operations and products to the fullest extent possible. Specifically the Bureau commits to:
  - 3.1 The preservation of human and natural resources through injury and illness risk reduction and environmental stewardship;
  - 3.2 Work to continually improve the Bureau’s environmental, health and safety management system by identifying and analyzing EHS aspects and impacts, developing plans and programs to minimize negative impacts and to periodically evaluate the results;
  - 3.3 Integrate EHS considerations into all business decisions, including forecasting changes to the internal and external business environment and establishing direction to address anticipated changes.
  - 3.4 Comply with all applicable Federal, state, and local environmental, health and safety laws and regulations, Executive Orders and other requirements;
  - 3.5 Implement pollution prevention practices in order to realize overall improvements in environmental performance outcomes; and
  - 3.6 Support all Bureau personnel at all levels in their responsibilities to prevent pollution to the environment and eliminate risks to human health and safety wherever and whenever possible.

#### 4.0 Document Revision History

<b>Rev. #</b>	<b>Purpose of Revision</b>	<b>Eff. Date</b>
1	Annual review and minor grammatical changes.	6/21/10