

How to Do Business With DLA Document Services DOD's Document Solutions Provider



Customer Reference Guide

July 2010

DLA Document Services Regional Office Groups

(Each Office Group Covers Several States)

http://www.daps.dla.mil/dexd/Locations.jsp

Bangor, WA Office Group (360) 315-4005

Europe Facilities 011-49-611-380-7946

Great Lakes, IL Office Group (847) 688–2211

Jacksonville, FL Office Group (904) 542-3446

Norfolk, VA Office Group (757) 445-8697

Oklahoma City, OK Office Group (405) 734-2177

Pacific Office Group (808) 473-2828

Pensacola, FL Office Group (850) 452-3025

Philadelphia, PA Office Group (215) 697-2971

San Diego, CA Office Group (619) 553-8289

Washington, D.C. Office Group (703) 325-9927 (703) 697-4333





24 X 7 X 365! Honest!

Still Not Sure Who to Call?

Call the DLA Customer Interaction Center

Every Day & Night of the Week!

1-877-327-7226

Table of Contents

DLA Document Services Regional Offices	I
Table of Contents	II
What is DLA Document Services?	1
Organization	2
More Than a Print Shop	3
Document Services Portfolio	4
How to Receive Services / Using the GPC	5
The Enterprise Business System	6
Customer Accounts Online	7-10
Establishing an Open Account	11
Digital Document Creation Guidelines	12-17
Submitting Digital Files	18-22
Suggested Printing Cost Savers	23
Where to Send your Work: DOL	24-26
Web-based Print Preview	27
Digital Proofing via DOL	28-34
Equipment Management Solutions	35
The EMS Assessment Program	36
Commercial Printing Procurement	37
Frequently Asked Questions	38
Answers to Frequently Asked Questions	39-47
Paper Stock and Applications	48
Paper Sales	49
Military Interdepartmental Purchase Request	50
Credit Card Authorization Form	51
DOD Printing Requisition/Order - DD Form 282	52

What is DLA Document Services?

DLA Document Services, a field activity of the Defense Logistics Agency, has been serving the Department of Defense for over 60 years.



DLA Document Services provides a full portfolio of best value document services ranging from traditional offset printing, through on-demand output, to online document services, to include electronic document management.

We are the catalyst for document automation within the DOD, actively functioning as a transformation agent to move the Department toward the use of online documents and services. We are uniquely situated to provide many value added services at no additional costs, like "Distribute and Print" on behalf of our customers (see page 3).

Organization

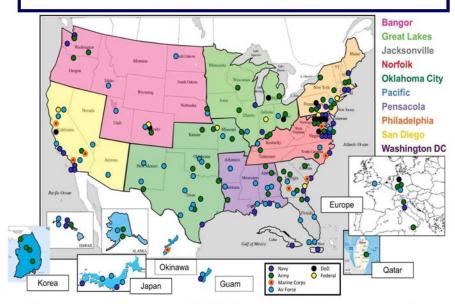
Headquarters

DLA Document Services Headquarters is located in Mechanicsburg, Pennsylvania on the grounds of the Naval Support Activity Mechanicsburg. The HQ Director administers the organization through a Director of Field Offices and Directors of Business Management, Information Technology and Financial Operations. We are a field activity of the Defense Logistics Agency.

Offices and Production Facilities

Primarily located at major U.S. military installations in the continental United States and around the world.

DLA Document Services A Global Enterprise



More information on all DLA Document Services locations can be found in the locations section of the website at:

www.daps.dla.mil

Much More Than Just a "Print Shop"

Some simply call DLA Document Services the "DOD's Printer" or the "quick copy guys". While we do provide those services, we have evolved to be much more than that basic description implies.

We currently run more than 182 production facilities, primarily located on U.S. military bases world-wide. Besides this robust organic capability, we leverage the capabilities of the industry with robust outsourcing agreements for those products and services not produced in-house.



The multitude of services

include the building of libraries of digital documents allowing for online access, the provisioning of multifunctional devices (that print from networks, copy, fax, and scan) in customer workspaces, and the conversion of paper documents to standard digital formats. This

digital media can then be migrated to an Electronic Document Management platform.

As mentioned, one of our unique value-added services is "Distribute and Print." A digital document can be sent to one or more sites for printing on location. The job can be picked up or delivered to the customer. It's fast, convenient and saves considerable shipping costs.

DLA Document Services Portfolio

Online Access Solutions

- Air Force Technical Manuals
- Navy Forms Online
- DAPS Online Ordering, Proofing and Billing Management System
- Electronic Document Management (EDM) Hardcopy to Digital File.
- Job Performance Aids (Computer based training reference tool).

On Demand Output

- Black & White/Color Copies
- CD/DVD/Microfiche/Aperture Card Reproduction
- Copier Leasing Programs
- Desktop Publishing
- Distribute and Print (Send files to several locations: print locally).
- Large Format Black & White , Color, Posters and Banners.
- Lamination
- Mainframe Printing

Traditional Bulk Printing and Much, Much More...

- Decals
- Metal Photo
- Mouse Pads
- Offset Printing
- Plastic Nametag Engraving
- Rubber Stamps
- Silkscreen
- Specialty Binding

How to Receive Services

All services are provided on a reimbursable basis. Customers can pay for services by using any of the following methods:

- Government Purchase Cards
- Funded open account
- Individual funding document for each job

Using the Government Purchase Card

Use a DD Form 282 printing requisition to give us the specifications for your job. If using DAPS Online, a DD 282 is not required. Then fill-in the appropriate blocks with the following information:

- VISA or MasterCard GPC
- Account Number
- Card Holder's Name
- Expiration Date
- Signature
- "Not to Exceed" Dollar Amount



Note: You may obtain the DD Form 282 printing requisition from any DLA Document Services office. (Sample on Page 51). In addition to the Credit Card Authorization Form, (Sample on Page 50).

Please note that the new Authorization Form requires you to enter your DODAAC.

DLA Document Services and the Enterprise Business System



In June 2009 DLA Document Services migrated from the Defense Working Capital Fund Account System to the Defense Logistics Agency Enterprise Business System (EBS) for most accounting processes. This changeover was mandated by the Treasury Department to align all DOD entities under the Intergovernmental Payments Credit (IPAC) system. This transition was seamless for many previous IPAC customers.

The success of this migration centered around the new ten digit EBS customer identification number now required for all funding documents and credit card purchases. At the heart of the new customer identification number is their Department of Defense Activity Address Code (DODAAC). For non-DOD customers a DODAAC is assigned, permitting them to access DOD systems.

Many DLA Document Services websites now require the customer DODAAC as part of their account profile. If customers are unsure of their DODAAC, they should seek assistance from their unit contracting or resource management offices. Additionally, information on DODAACs may be found at the account profile screen within DAPS Online.

Customers now have the capability to search their account transactions and measure their funding levels using "DAPS Customer Accounts Online" (DCAO), a Web-based interface (see instructions on following pages).

DAPS Customer Accounts Online (DCAO)

As the migration to the Enterprise Business System (EBS) matures, DLA Document Services has created a resource to assist customers with their invoicing and receipt process, similar to "DWAS On the Web."

Customers are able to view this information on an external website: https://dcao.daps.dla.mil With this tool you can view funding, order details and account balances and quickly locate previous years funding and charges.

Customers, financial managers, accountants and employees have access to DCAO which requires an account setup with user ID and strong password. To assist customers in establishing an account enabling them to retrieve customer receipts, view fund-

> ing levels, etc., a set of instructions is provided.

To search for a specific funding, or sales document, enter funding or sales document number in search field, select EBS or (DWAS prior to 1 Jun 2009).

Select funding, or order number radio button and submit.

By clicking on Funding Doc Status, you will view the money left on a funding document.

By clicking on Sales Order links, you will view the jobs that have been charged against that Military Interdepartmental Purchase Request.

DAPS Customer Accounts Online (Cont'd)

DCAO provides customers and employees the capability to not only view funding document balances, but to view and print out receipts for reconciling the Government Purchase Card and balancing other accounts.

For those financial functions whose accounting original occurred in the Defense Working Fund Accounting System (DWAS), those transactions have now been migrated to the EBS system and can be viewed through DCAO.

A few important notations to properly find your financial data - when searching for a credit card receipt:

On a U.S. Bank Online Statement

Purchase ID is the Fund Code Document (Customer must view transaction summary)

On a U.S. CITI Online Statement

CRI is the Fund Code Document (Customer must view transaction summary)

Customers using DAPS Online (DOL) can view and download receipts for all work produced in-house.

Receipts for outsourced work must be generated using DCAO and the proper funding document, credit card information, or line of accounting.

DAPS Customer Accounts Online (Cont'd)

Instructions for Accessing DCAO



DAPS Customer Accounts Online

Customer Registration Process and instructions are contained in a detailed help hyperlink at the home page of DCAO. Once registered:

- 1. Go to the website: https://dcao.daps.dla.mil
- 2. Click on the "Click to Enter" This will take you to a new screen. After reading privacy information click "OK."
- On the DAPS Customer Accounts Online screen you must enter your username and password. Then click "submit." This feature will soon be CAC enabled in accordance with DOD policy.
- 4. You are now on the Accounts Details screen.
- 5. Type the funding code document (i.e. "Purchase ID" for US Bank and "CRI" for Citi Bank) into the search box. (Leave off the last two numbers which will equate to the first 15 digits). In the pull down box select *EBS* (default.) Select the radio button in front on *Funding Document* (a dot will appear in the circle). Click on the *Submit* button. EBS Funding Document details will appear on the screen.
- 6. This screen shows the funding document, the description, your customer ID number and the total funds details. At this point you can export this information to an Excel spreadsheet by clicking on the last item in the line.
- 7. If you require a receipt and the document has been billed, click on the funding document number again which takes you to a Funding Details screen. Click on the hyperlink under sponsor which takes you to the Sales Order screen.

DAPS Customer Accounts Online (Cont'd)

- 8. The first hyperlink on the Sales Order screen is the order number.
- 9. Highlight and copy the sales order number, then select the back arrow at the top of the page on your browser until you are back at the "Account Details" page (main search page).
- 10. Paste the Sales Order number into the search box. Click on the radio button in front on order number. (A dot will appear in the circle. Click on the Submit button. This will take you to the Accounts Details page.
- 11. The last item on the line is the Print CC Receipt hyperlink. Click on this hyperlink which opens a Sales Order Credit Card Receipt screen.
- 12. At the top left of the screen chose file, then print.

Please note: A similar receipt will soon be available for an order funded with a MIPR, as well.

If assistance is required to use the DCAO website, please click on the help document at the first page. After reading this information and if assistance is still required, please call the DLA Document Services Customer Interaction Center at 1-866-736-7010.

Establishing An Open Account

The open requisition account functions as follows:



The customer provides DLA Document Services with one funding document (such as a DD 282; DD 843 - Military Interdepartmental Purchase Request; DD Form 448 (MIPR); or a Credit Card Authorization Form to provide funding for the entire fiscal year (or a shorter time period, if desired). See section at

end of booklet to view forms samples.

The customer will then be assigned a new ten digit EBS customer identification number now required for all funding documents and credit card purchases. At the heart of the new customer identification number is their Department of Defense Activity Address Code (DODAAC). It is extremely important to provide your production facility with the correct DODAAC assigned to your organization. To verify your DODAAC, please check with your financial or contracting offices.

Thereafter, the customer needs only to prepare a printing requisition, DD Form 282, for each printing requirement sent to us. If DAPS Online (DOL) is used, no printing request is required but you will need your unique EBS customer ID, or DODAAC to establish a DOL account.

Billing information for each open account may be accessed on our DAPS Customer Accounts Online web site (previous page).

Digital Documents Creation Guidelines

This section is for those users who use office graphics software packages for document creation. Office graphics packages include such products as all the Microsoft Office Products, (even Publisher) Corel and WordPerfect. If you are more serious about document creation and you use a professional office graphic package such as Quark or Adobe PageMaker this section is NOT for you.

OK, I Am an Office Graphics User, NOW What?



You just finished creating a document in Microsoft Word that you have been working on for weeks. You're proud of all the graphics and pictures you were able to embed into the document. You have printed a draft copy on your desktop color printer and you

are pleased with the color, format and overall document layout. Needing 100 copies of the document, you use your local DLA Document Services office (DAPS Online), to submit your document for printing and finishing. When you get your copies back you are less than thrilled. The 100 copies from the local shop have noticeable differences from your copy you produced off your desktop color printer. Fonts look different, pages break in the wrong place, blues look purple, your graphics are very fuzzy etc... What happened?

To fully understand what happened would require a very detailed long boring discussion of the difference between desktop printers and production printers, professional graphics packages and office graphics packages, RGB and CYMK, media boxes, trim boxes, bleeds, etc.... We are not going to cover that here.

There are many web resources available on the Government Printing Office Web site (www.gpo.gov). What we will provide in this document are guidelines, the dos and don'ts, of creating a document for the best possible outcome on production printers.

The single most important law of the digital printing world is that your desktop printer will process and output your digital file differently than digital production printers. Once you accept this fact we can move on to the 4 areas of document creation - that as the document author - you will need to pay close attention.

AREA 1: Layout

Layout is also known as page integrity. The result of a page layout or page integrity issue is when the text on the bottom of page 3 prints on the top of page 4, or maybe doesn't print at all. This can be due to font substitution or margins issues. See "Area 2: Fonts" (next page) on workarounds to solve the font issues.

There is no 100% sure way to solve all margin issues. The best approach is to make sure you have adequate margins. Don't try and fit those two last lines of text on the bottom of the page by changing page margins from 1 inch to ¼ inch. Keep at least a 1 inch margin all the way around. Use your file/page setup properties to set your margins and then leave them alone. Those of you who use PowerPoint for document creation, use file/page setup page width 11 and page height 8.5. No cheating!

Remember, the digital file you provide for printing may need to have blank pages added to account for covers and new sections or chapters. When duplexing (double sided printing) if the first page of the digital file is the cover page then the second page needs to be blank. Don't forget the back cover pages. If you want a back cover page, insert **two** blank pages at the end of your document.

When duplexing, remember to place a blank page in the front of any page you want to be printed on a new page, for example new chapters or sections. Sometimes users type "intentionally left blank" on the pages that are found in the body of the document.

AREA 2: Fonts



When it comes to fonts - fewer the better. The fewer fonts you use the more professional your document will appear. If you use this simple rule, then ninety five percent of the time your desktop office graphics fonts will be available on the production print devices.

It's that five percent that gets us. The production print devices will substitute a font that they have available when it finds a font that is not available. Some higher end graphic application can embed fonts and send the font family along with the digital file. Unfortunately, your desktop office graphics package cannot. If the substitute font has even a slight difference in width or is a fixed spaced font (all letters the same width) rather than variable spaced font, you will experience layout issues.

If you are using unique fonts, or fonts you have not used in any digital documents printed by DLA Document Services before, you can replace the fonts with something you have used before, or use the digital proof feature (see section following) to see if any of your fonts will be substituted and what problems if any, the substitution will cause.

AREA 3: Color

Color is the biggest issue in printing office graphics package files on production printers. If you want exact color matching with your desktop printer output then your best bet is to bring the hardcopy to the DLA Document Services office for duplication rather than print from digital. DLA Document Services Customer Service Representatives can be very helpful and informative. They know many solutions.

If exact color matching is not an issue, then use the digital proofing option available on the DOL site to review your document and color conversion effects. Be aware of three known issues that cannot be corrected, until technology changes:

most of the time blue will look purple

black images or graphics may look grey or brown

 colors won't match exactly - they are going through a conversion process.



A good work around and design tip is to use color sparingly. We know it brings a boring black and white document to life. Managers love using color, and color printing costs are coming down... but, less is more when it comes to color.

AREA 4: Graphics

Embedded graphics (cut and paste images) or created graphics (Excel charts and graphs, Word tables) combine all the problems discussed above - layout, color and fonts. The more complex the graphics the less likely the conversion process that occurs during printing will be successful. Be wary of graphics with thin lines, small text, and/or many colors. Use the digital proofing feature below and review your graphics carefully. (See pages 28-34).

The DOL digital proof feature provides the user the option to view their digital document prior to production printing.

When you use the DLA Document Services electronic job submission web site to transfer your digital document you can select to view a "soft" or digital proof of your file. Upon transfer of your original digital file DOL will convert it to a PDF proof.

When the conversion process is complete your job status will be changed to proof ready. At that time you view your proof by selecting the paperclip graphic next to your job. You will see your original file and a second file that clearly identifies itself as the proof file.

Open the proof file and view the first page which will indicate if the conversion process had any problems with font substitution, layout or graphics.

Paging through your proof document you can view a close facsimile of how your document will appear when printed in production. *Caution: your computer screen colors may vary with* printed output, see "AREA 3," Color (previous page).

If it looks good, approve the proof and submit. This will change your job status to submitted and let the local plant user know your proof file is what will be used for production. *For more information on Digital Proofing see pages 19-26.*

If you are not happy with the proof you can do one of three things. 1.) delete the proof and just submit the digital file. 2.) request cleanup of the proof by an experienced DLA Document Services operator. Or, 3.) delete the job entirely and revise your digital file for a better outcome in production printing.

FINAL NOTE

One final note, production print devices and the software that drives them are part of the information technology world. Just as new office graphics software is updated and improved so is the production print devices and it's software. The equipment manufacturers of these devices realize that not every document author/creator has a professional graphics package available and more and more of their document creators are office graphics packages. To remain competitive they are constantly making improvements to the print device software to better accommodate the office graphic documents. Problems you may see today when printing to a production printer may not show up tomorrow. We wish we could say that all problems will be solved but because new releases to office graphic packages become more complex and robust new production print problems will arise.

Customer Service representatives are available to assist through the production print process.

Submitting Digital Files

Digital files are the preferred input media, although hard copy originals are acceptable. Here are some customer benefits when submitting digital files instead of hard copy originals.

- Documents can be produced quickly (faster cycle time) on our high-speed printers, as compared to hard copy document handling, traditional printing, or printing to desktop printer.
- Documents can be produced with higher quality using our hitech digital printing equipment.
- When printing from digital files, every copy is an "original."
- Requests can be submitted electronically via DAPS Online reached through our public Web site at www.daps.dla.mil
- DLA Document Services sometimes offers special reduced pricing for digital files submitted via *DAPS Online* (check with your local Customer Service Representative).

Acceptable File Formats (PC Format*)

- All Microsoft Office and XP Programs
- Microsoft Publisher Programs
- Adobe Acrobat PDF Files
- Adobe PageMaker, Photoshop and Illustrator
- CorelDraw
- Delrina Form Flow Designer
- Postscript Files
- Macintosh files must be submitted as a PDF since we do not use that operating system
- DAPS Online will accept all forms of digital media to be uploaded to DLA Document Services using web access.

Software Versions

The majority of our customers submit jobs using Microsoft's Office suite of products or Adobe's PDF. We currently use Adobe Acrobat 9.0 Pro and Office 2007 along with the Windows XP operating system. Files submitted in those formats are preferred to minimize compatibility issues. If you cannot provide a job in those formats, please speak with your local DLA Document Services representative to determine what options are available.



File Submission

There are several ways to submit a job. We prefer the use of DAPS Online, but if the file is too large it can be submitted on a CD-ROM. Hard copies of your documents are accepted, but often result in quality degradation. Email is also occasionally used, but it must be coordinated in advance with your local DLA Document Services representative (who can also teach you how to use DAPS Online). Email size is limited to 10MB. Jobs can be dropped off at your local production facility or delivered using the carrier of your choice. Pick-up and delivery can also be arranged for an additional charge.

Classified work should be delivered IAW established DOD procedures regarding the handling of classified information and you must notify our personnel that the job is in-coming to ensure personnel are available to accept the job. Jobs submitted on DVD-ROM should be coordinated with your local DLA Document Services facility to ensure compatibility.

File Format for Print

Adobe PDF files are the preferred format for submitting jobs to DLA Document Services . You should take care to ensure that the files look and are set up exactly the way you wish them to be printed. [See Digital proofing on page 28]. If you do not use Adobe Acrobat, it is likely that your local graphics department can assist you in creating the PDF file. As mentioned earlier, we will also accept formats from the Microsoft Office Suite of programs.

When submitting multiple files to be combined into one document, it is recommended that you have the files combined into one PDF before delivering the files. This ensures you know how the job is laid out and it saves considerable time in the printing process, reducing both your lead time and your final cost.

If you are submitting a hard copy of a document, please ensure that the document is as "clean" as possible. Wrinkles, stains, smudges, "copies of copies" and tears will reduce the output quality of your project. Oftentimes, it is better for you to recreate the object and submit it to DLA Document Services via an approved digital method.

Printing Options

There are countless options available for the creation of your final product. While the majority of jobs are printed on standard 20lb paper, there are literally thousands of options available. If you desire to use different paper, please contact your local representative as soon as possible, as it may need to be ordered. Additionally there are many different binding options which can also be explained by your DLA Document Services customer service rep.

Your Deadline

The length of time your job will take to produce depends on many factors. Size, complexity and current workload - all play a



part in determining how long a job will require. The general rule of thumb is one week from the date you submit the job until delivery back to you. Should you provide a job with little or no lead time before the deadline, you will likely be charged premium service charges to account for the overtime required to complete the job. If you have an im-

portant job pending, it is best to contact DLA Document Services as early in the process as possible so we can work with you to determine the most efficient manner in producing your job to meet your deadline.

Specialty Printing

Should your job require an option or service that DLA Document Services cannot produce in our local production facility, such as gold leaf or large format exhibits, etc., we will be happy to com-

mercially procure the job on your behalf or direct the job to a production facility having that capability. There is generally no charge for this service. [See Commercial Printing Procurement]. Please keep in mind that specialty jobs require more time and a good rule of thumb is three weeks to completion.



Paperwork Requirement

Unless your job is submitted via DAPS Online, it must be accompanied by a DD282 or a DD844. It is a good practice, as mentioned earlier, to submit a sample or mock-up of your desired outcome. Having a visual aide can greatly improve our understanding of what you need, increasing your satisfaction with the final product. Should you have difficulty completing the paperwork, please contact your DLA Document Services representative for assistance.



How to Pay?

Government regulations require DLA Document Services to obtain complete funding information before we can begin processing your job. A line of accounting, MIPR or government purchase card are all valid forms of payment for services at DLA Document Services.

Our favorite payment method is a MIPR, or line of accounting because the credit card companies charge the government a service fee for their use. Some locations use other specially arranged methods to fund their jobs. If you have questions regarding the proper payment method, please contact your local representative.

Suggested Printing Cost Savers

Good General Practices

- Printing on both sides of the sheet (duplexing) saves your organization money.
- Use line illustrations/ drawings instead of continuous tone photographs.
- Avoid expensive paper stocks – use standard stocks and sizes.
- Avoid use of multicolored stock for forms sets.
- Minimize or eliminate inserts and foldouts
- If foldouts are necessary, place all at rear of publication. This saves the cost of hand insertion.
- · Save litho negative for reprinting (when applicable).
- Don't do unsuitable work (long runs) on office copiers.
 The smaller the copier, the more cost per page.
- Order high use items in economical quantities (6 months to 1 year supply).
- Use fewer colors or color combinations (Try black on white with screens, or duotones).
- Use color slip-sheets or precut tabs in place of angle-cut or laminated tabs.
- Eliminate the need for tab dividers by including a table of contents and numbering pages consecutively (1, 2, 3, etc.) or by chapters (1-1, 1-2, 2-1, 2-2, 3-1, etc.).
- Accept standard bindings (saddle stitch, side stitch, tape binding, plastic comb (GBC), and spiral binding, which are less expensive than acco-fasteners, perfect binding, or screw posts.



Where to Send Your Work: DAPS Online

The best way to order DLA Document Services in-house services is through **DAPS Online**. It is specifically designed for our military and government agency customers. This web-based solution is available at:

www.daps.dla.mil

Following the user friendly instructions, you can design job specifications, submit a document file, and receive a cost estimate and digital proof, prior to finalizing your order. When your print order is completed, DLA Document Services will ship it to your location or have it ready for pickup facility.

DAPS Online is a websystem designed to provide our customers with the tools to manage documents, production, and distribution needs.

Place your order with DLA Document Services from the convenience of your desktop, from anywhere in the world, and at any time. Simply go to our home page; follow the link for DAPS Online; choose the location by selecting your state; register and place your order!

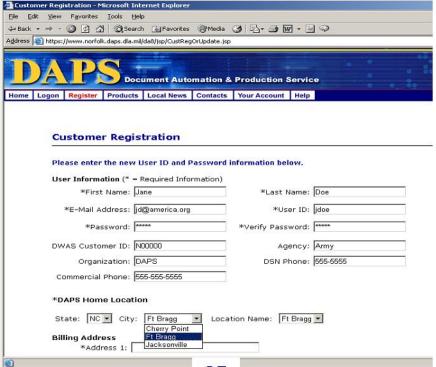
24

DAPS Online (Cont'd)

Register and Logon:

Access DAPS Online at our website: http://www.daps.dla.mil/dexd/DAPSOnline.jsp

Scroll to the map and click on your state or location. You will be linked to the appropriate *DAPS Online* office site. Click on the "Register" tab to become a *DAPS Online* user. Fill out the registration form and then click on "Submit." Registration is done only once. An email will be sent to you to confirm registration and to provide you with your ID and password which you created. Once you are registered, you will only need to logon to use the *DAPS Online* services.



25

DAPS Online (Cont'd)

Placing an order once your account is established:

- 1. Logon to the website, then click on the "Place An Order" tab to view the sub-tab menu selections.
- To fund and order your printing requirement, select "Quick Print" or "Special Order."
- 3. Complete the order specifications screens, upload your digital file for printing, and fill out the funding selection screen.
- 4. To establish an open account to fund all of your printing requirements for the fiscal year, select "Establish Requisition," and complete the screens that follow. Note: To allow other users in your office to order against your account, you must select "Yes" to the question: "Share funding with other users?" Also, to charge a printing requirement to your open account, you must select the requisition number that corresponds to your account at the funding selection screen, when placing your "Quick Print" or "Special order."
- 5. You will receive an email confirmation when your order status changes if those blocks were selected.

Viewing Orders:

To check the status of your orders, simply logon to *DAPS Online* and click on the "Search" tab.

The following screen will display a listing of all the orders you submitted using *DAPS Online*.

Click on the requisition number to view the order and to view the estimated/actual cost.



DLA Document Services Provides Web-based Print Preview

DLA Document Services has had great success with their web ordering solution – DAPS OnLine – thanks to YOU! The num-



bers prove your comfort and satisfaction -thirty-five percent (35%) of customer orders are already submitted by you using

DAPS OnLine. We know this means you want to save time in getting your order and you want to buy at the lowest cost.

EASY TO USE

SAVE TIME

SAVE MONEY

Technology at Work for YOU!

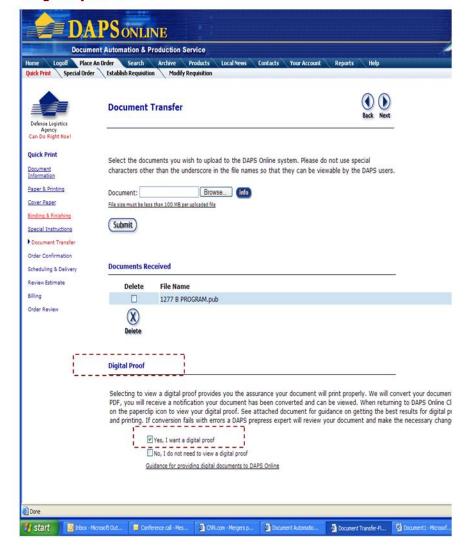
It is because of our customers that DLA Document Services continues to improve our web ordering solution. We are offering a free web print preview feature through DAPS Online. By opting for a web print preview, your digital file will be viewable on



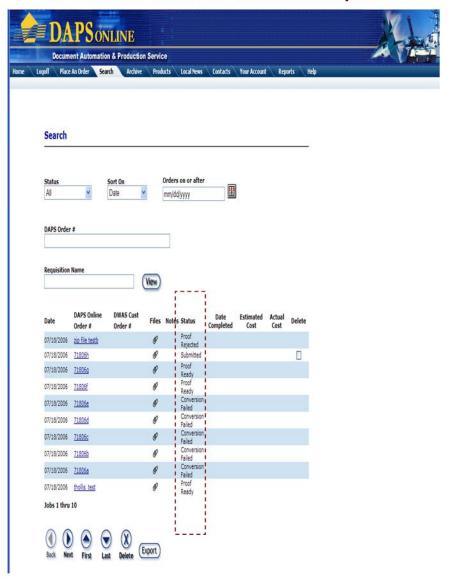
screen just as it will look when delivered. No more will you need to be concerned whether your document will look like you want it. The new print preview feature gives you that "what you see is what you get" confidence. Special requirements such as exact color matching get special attention. As always our friendly and expert Customer Service Representatives will be available to make or correct problems you have identified on the preview file. No more waiting for your hard copy proof in the mail. Once you are happy with the web print preview you can be assured your finished product will be finished and delivered at a quality level.

Digital Proofing via DAPS Online

During file upload customer is prompted if they want a digital proof.

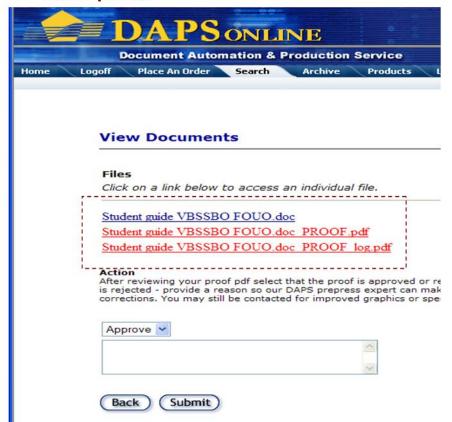


Customer can view status of conversion process

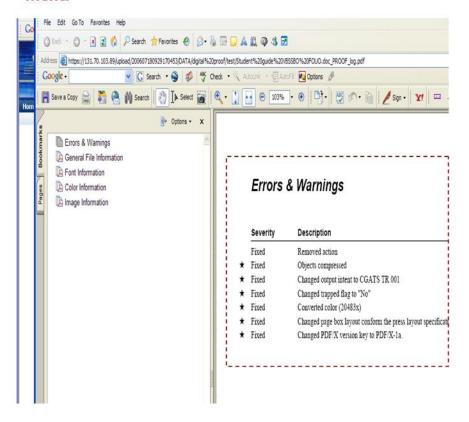


Clicking on the Link of a Proof Ready Job Status shows three files:

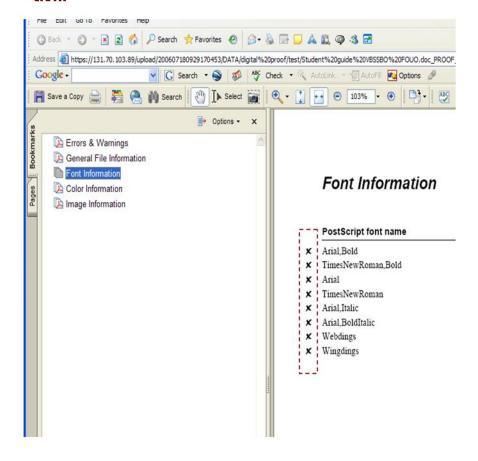
- original native file
- log file and the
- PROOF pdf file.



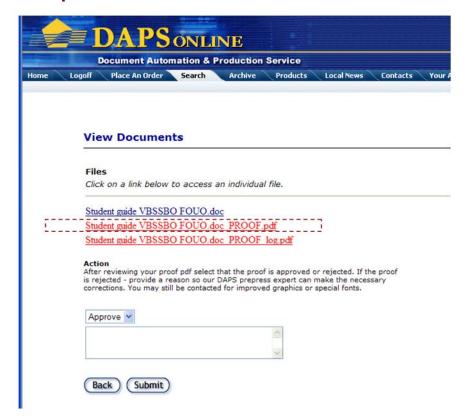
By opening the log file the customer can view what changes or problems there may be with their document.



The "X" are links where customers can find the action taken by the pdf conversion process, i.e. font substitution.



By opening up the PDF file, customers can review the PDF proof.



Digital Proofing via DAPS Online (Cont'd)

If files check out and are approved - the status will change from *Proof Ready* to *Submit*.



If the customer rejects the proof, they are given one of 3 options:

- **1. Print native file -** proof files are deleted and job status is change to submit
- **2.** Have DLA Document Services clean up PDF proofs Status will change to "*Proof in Process 2"* and an email is sent to a production facility alerting them to clean files.

3. Delete the job

Note: DLA Document Services customers can clean up their proof and replace their PDF proof with the system generated PDF. If doing so, job status is changed to "*Proof Ready.''*"

Customer can then review "revised" proof.

Equipment Management Solutions (Copier and MFD Program)

The DLA Document Services Equipment Management Solutions (EMS) Program provides the capability of a packaged multifunctional device solution tailored to meet the specific needs of your organization. We leverage our buying power with industry manufacturers/vendors to provide you with the best value at a lower cost.



We have negotiated our purchase agreements with specific vendors to offer better prices and terms than are available on GSA contract or Federal Supply Schedules. Terms and Conditions of our contracts are normally more stringent, as well.

Because of **DLA Document**

Services international business leverage and industry influence, major brand manufacturers have negotiated these contracts with DLA Document Services to lease or purchase MFDs for placement in your office.

Our full range of EMS services offer the following:

- Vendor-neutral Equipment Solutions
- Equipment Maintenance and Supplies to Include Toner
- User Training Services
- Customized Billing Services
- Variety of Lease Options to Serve You
- Equipment Management

The DLA Document Services EMS Assessment Program

Industry research has determined that multi-functional devices and printers provide a variety of functionality to include printing, copying, scanning and faxing. The general rule of thumb is: the larger the device, the less expensive per impression.

DLA Document Services can assist organizational assessments by studying the use of various devices within your organization and recommending proper



placement and capacity requirements. MFDs provide an immediate return on investment by the elimination of unneeded standalone devices like scanners, legacy printers and faxes. By eliminating these devices your organization saves on the costs of maintenance and consumables.

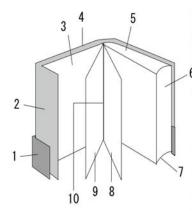
Industry studies for large organizations suggest that typically 3% of the overall Information Technology (IT) budget is spent on the procurement and support of hard-copy and imaging devices.

Furthermore, effective management can reduce costs by as much as 25%, improve productivity, and enhance security. Organizational savings can come from:

- Reduction in the number of stand-alone devices (with savings in supplies and support costs),
- Substitution of lower cost-per-page devices,
- Implementation of routing and utilization rules for color, and
- Standardization (which also reduces training and support costs and improves overall resiliency in the event that a device fails)

Commercial Printing Procurement

DLA Document Services provides specialized commercial procurement through the U.S. Government Printing Office (GPO) for unique printing requirement that cannot be produced in our inhouse facilities.



We have available over 50 commercial procurers who will write expert printing specifications, or establish term contracts for items that are required on a continuous basis.

These highly-technical specification writers provide assistance to the DOD and military customers from the start of a requirement through the final printing and production of the item.

The Commercial Procurement overall mission is to:

- + Identify customer needs and offer proper business solutions.
- + Understand agency customer's environment and analyze their business processes to recommend products that best suit their needs.
- + Provide convenient consultative services to DoD/Military customers from anywhere in the U.S.
- + Provide recommendations on paper, binding, stock and etc., to ensure that the product can be obtained at an economical cost while making the delivery dates.

Frequently Asked Questions (Answers on Following Pages)

What is a job number?

What does New, Revised, Reprint mean?

What is One Sided, Head to Head?

What is an ACCO Fastener?

How do I specify padding instructions?

How do I specify "Grade of Paper"?

When must stock be furnished?

Do I need to specify the date required?

Does the requisition need to be signed?

Is it necessary to submit a sample?

Is it necessary to include specifications?

What information must I include in "Remarks"?

What is a collation sheet?

What do I do if the pages don't have a number?

How do I sign up for the open account program?

Can I sign up only at the start of the fiscal year?

What happens to the money that was not used?

Do I need to type the DD Form 282?

Can I submit a separate funding document?

Most of the blocks on the printing requisition are selfexplanatory, but you may find the following questions and answers to be helpful.

What is the Job Number?

Please assign a sequential number you can easily track preferably prefixed by your Command Code. This number is entered into the job number block of your printing requisition. Please be sure that each job number is unique.

Example: 104th-001

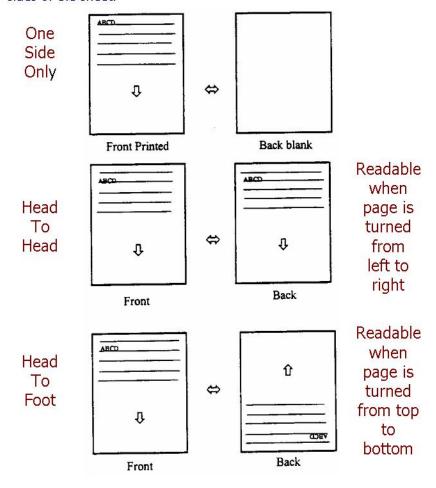
What does New, Revised, Reprint, Last Job # mean?

For printing jobs, mainly forms, which are printed and reprinted from time to time, it is helpful for us to know whether it is new, revised, or a straight reprint. A reprint would mean there are no changes and the job is to be printed exactly as it was done previously. For such jobs, it is helpful to note the last job number or date when the job was last printed.



What is One Side, Head to Head, Head to Foot?

This refers to the orientation and the number of sides the sheet of paper is printed on. It is common for a sheet of paper to be referred to as a page. In actuality a sheet is two pages when printed on both sides of the sheet.



What is a Fastener, Staple U/L, Side (2), Saddle Stitch, 2-hole top, 3-hole left, comb binding, Tape Bind?

All of these are designed to hold multiple sheets together into a bound publication or for the placement of the pages into a binder. This is often referred to as binding or finishing.

Staple upper left		
Staple side (2)		
Saddle Stitch		
2-Hole Top Punch/Drill	0 0	Diameter= 1/4",5/16", 3/8" Center to center = 2-3/4"
3-hole Left Punch/Drill	0 0	Diameter=1/4", 5/16" ,3/8 Center to center =4-1/4"
Tape Bind		Minimum=15 sheets Maximum=100 sheets
Fastener with compressor		Requires punch/drill
Comb Binding		on binding edge.

How do I specify padding instructions?

Indicate the number of sheets or sets per pad, such as 100 sheets per pad or 50 sets of 2 per pad. Sets are used for two or three part carbonless paper or with collated multicolor plain paper forms. Also, indicate you want it padded at the top or left.

How do I specify "Grade of Paper - Weight - Color"?

Every effort should be made to utilize only those papers that are stocked/recommended by us. Refer to our Paper Sample Book available from your customer service representative, or Available Paper Stocks on page 48.

When must paper stock be furnished?

We can special order most specialty paper stocks however, ordering specialty stock can add additional time. We suggest customers provide the following where possible:

- Commanding Officer notepaper .
- Invitations that are available in the supply system.
- Non Standard Envelopes

Stock may also be furnished when using paper that is not stocked; however, please contact a local Customer Service Representative before purchasing. Whenever furnishing stock it is a good idea to furnish at least 10 - 20 extras in case of some spoilage during production.

Do I need to specify the Date Required? Can I just put "ASAP"?

It is very important that this block be filled out with a reasonable delivery date to let us know when you will need the job. If the date specified has already passed, if there is no date specified, or if ASAP is specified we will try to complete it at the earliest date possible, depending on our current workload.

Does the requisition need to be signed?

Yes, the printing requisition must be signed and dated by an authorized person prior to forwarding.

Is it necessary to submit a sample with the printing requisition?

It is a good idea to submit a sample when your job entails specific collation or assembly specifications. If you are requesting a form to be printed, it is a good idea to submit a sample especially if a form number was not previously assigned to the job as we usually do not retain any copies of the job. Many times a job may be delayed solely because no sample was provided. Even if you do not have a sample of the form or publication a sample of the paper requested in the proper weight and color would be very beneficial.

Is it necessary to include specifications each time, even if a form was ordered before?

Yes, it is very important to specify exactly what you want each time. Some forms are ordered by various customers, but with slightly different specifications. Our records may not always be reliable for specifications on such forms, and especially if it has not been ordered for several years. Providing complete specifications will ensure that you get what you ask for. Not providing complete specifications may result in getting jobs that are partially complete.

What information must I include in "Remarks"?

Specify any additional instructions, as necessary, such as:

- Special wrapping instructions.
- Starting and ending numbers for those forms that are to be sequentially numbered.
- Special binding instructions, such as use of GBC or tape binding.
- If distribution by U.S. mail is requested, typed mailing labels must be provided. If the mailing is to multiple addressees, a separate distribution list of addressees and the quantity for each addressee should be provided.
- If CD ROMs are being provided, specify software program used and the file names.

43

What is a collation sheet?

A collation sheet, also referred to as a sequence sheet, is a form used to indicate the proper sequential order of the pages in a publication. When properly completed, the following are correctly specified:

- What page follows what page
- What page prints on the "front side" of the sheet
- What page prints on the "back side" of the sheet
- What pages will print only on one side (back is blank)
- Location of foldouts, tabs, covers, etc.

Why must I use a collation sheet?

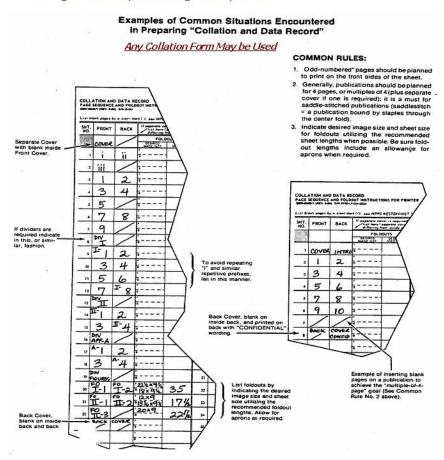
There are many reasons for using a collation sheet. Some of the major reasons are:

- It ensures the printing of the pages in their correct sequential order.
- When the pages of a book are printed in a sequence different from the collation sheet, there will be no question that it is a printing error, and will be corrected at no charge.
- When the collation sheet is prepared at the command, it acts as a checking device to ensure that all pages are included in the package submitted. Because this is extremely important when processing classified documents, a collation sheet is required for all classified publications.
- It is a convenient way to indicate "blank" pages and location of tabs, foldouts, and other inserts.
- It helps to determine the proper number of "pages" and "sheets" when asking for an estimate.

What do I do if the pages do not have a page number?

 In this situation, it is necessary to identify the pages on the collation sheet in a manner that will easily distinguish one page from another. A preferred method is to write the first few words that appear on the page in the blocks provided.

- Even when the pages are numbered, it can be troublesome if several of the pages have the same page number. In these cases, in addition to the page number, another word or words must be written in to clearly indicate the proper sequence.
- An alternative to providing a collation sheet for publications with pages that are hard to identify, is to number each page using a non-reproducing blue pencil.



How do I sign up for the open account program?

Contact any Customer Service Representative at DLA Document Services. For a phone number, check our website at www.daps.dla.mil and click on DAPS locations.

Can I sign up only at the start of the fiscal year?

No, the open account program can be started at any time.

What happens to the money that was not used?

Any left over funds can be de-obligated by the command before the fiscal year ends.

What do I do when the funds originally obligated are exceeded by my expenditures?

There are several things that can be done. The first is to send an amendment to the original funding document to increase the amount of the fund, or you can send a letter/memo to increase the fund amount.

Do I need to type the information on the <u>DD Form 282</u> printing requisition?

No, it is not necessary for information on this form to be typed as long as everything is legible. It is suggested that the form be filled out in quadruplicate – three copies for DLA Document Servicesand one for your own file.

Can I submit a separate funding document for special jobs?

Yes, special funding requirements can be submitted on separate funding documents.

The files retained at DLA Document Services for previously printed jobs are limited to *Print-on-Demand* jobs for which the customer has requested us to maintain a digital file. A file name must be designated and referenced to permit filing for future orders.

DLA Document Services does not keep files for all other jobs. Therefore, it is recommended that the customer submit a digital file, or the best copy available for scanning and replication. If you would like to have files kept for recurring jobs, please consult your local Customer Service Representative for the best way to handle your particular situation.

To help us check on the status of a job for you, it is most helpful if you provide us with the job number. For open accounts, the job number is assigned by your organization and consists of the 3-digit account number, plus a sequential serial number, such as "213-080". For jobs submitted with a credit card or a separate funding document, a 4-digit job number is assigned in the top right corner of the funding document and a copy is returned to the customer at the time of submission.

If a funding document was mailed or the job number is not known, other information must be given to us in order to check status, such as:

- Customer/organization
- Form number or description
- Date submitted
- Quantity

- Requested delivery date
- Type of job
- Typesetting, Desktop Publishing or Graphic Arts?
- Was it classified?

Paper Stock and Applications

GRADE	WEIGHT	COLOR	COMMON USES Forms, directives, publications			
Bond	20	*Various				
25% Rag Bond	20	White	Letterheads			
Offset Book	50	White	Forms, directives, publications			
Offset Book	60	White	Publications (w/photos), heavy ink coverage			
Offset Pebble	70	White	Publications (w/photos), heavy ink coverage			
Offset Gloss	100	White	Publications (w/photos), heavy ink coverage			
Parchment	60	Various	Certificates			
Ledger	32	White/Buff	File cards, logs, folded brochures			
Index	90	*Various	Covers, dividers, signs, posters			
Crack & Peel		White/Red	Mailing labels, misc. labels			
NCR (CFB)	17	White	Forms printed on one side when up to 5 handwritten or 7 typed copies are required.			
2-Part NCR**		White/Yellow	Carbonless forms requiring color coded multiple part sets			
3-Part NCR**		White/Yellow/Pink	Carbonless forms requiring color coded multiple part sets			
4-Part NCR**		White/Yellow/Pink/Gold	Carbonless forms requiring color coded multiple part sets			
5-Part NCR**		White/Green/Yellow/Pink/Gold	Carbonless forms requiring color coded multiple part sets			

^{*} Colors (Bond / Index): White, yellow, blue, green, salmon, pink, buff
** Sheet colors are listed by order in which they will appear in the printed set

Paper Sales

As the largest DOD paper consumer, DLA Document Services receives paper discounts through bulk purchases. We can pass along those savings to DOD customers by purchasing standard 20lb white plain and 3 hole paper through one of the paper purchase contracts.

There is no minimum or maximum order requirement; however, higher volume orders have a lower price and delivery is included. If you are interested in ordering paper from us, contact your



nearest DLA Document Services location or call the Customer Information Center for further information.

DLA Document Services purchases recycled paper in compliance with current environmental standards for our white copying machine paper requirements. This paper is available to our customers by the carton, pallet, or truckload.

We can usually offer superior discounts to other government suppliers resulting from very large purchases. To be sure, ask your local representative for a price comparison.

Military Interdepartmental Purchase Request (MIPR) - DD Form 448

	MILITA	ARY INTERDEPAR	TMENTAL PURCHA	SE REQU	EST			1. PAGE	1	OF PAGES
2.FSC		3, CONTROL SYMBOL NO,	4. DATE PREPARED)	S. MIPR NU	JMBER		PAGE	•	6, AMEND NO.
7. TO	21			8. FROM:	(Agency,	name, teleph	oone num	nber of orig	jinat	or)
9. ITEA	REENING		DED IN THE INTERSERVICE SUPPLY BEEN ACCOMPLISHED.	Y SUPPORT PROG	RAM AND R	EQUIRED INTE	ERSERVIC	E		
ITEM NO.		DESCRIPT	TON pecification and/or drawing No., e	etc.)	QTY c	UNIT	PR	IATED ICE e		ESTIMATED TOTAL PRICE f
IN	ISTRUCTIONS FO	GES FOR DELIVERY SCHEDULE: RDISTRIBUTION OF CONTRACTS ALLOTMENT (Used if FOB Contra		NG INSTRUCTION					1	I. GRAND TOTAL
14, FUI	NDS FOR PROCU	SEMENT ARE PROPERLY CHARGE	EABLE TO THE ALLOTMENTS SET F	ORTH BELOW: T	HE AVAILAR		FFICE DO			
AR	APPROPRIATI	COVER THE ESTIMATED TOTAL	PRICE. SUPPLEMENTAL ACCOUNT					ACCTG STA	_	AMOUNT
		SUBREAU	27.00		100000			DODARD		
15. AU	THORIZING OFFIC	CER (Type name and title)	16. SIGNATUR	E			1	7. DATE		
DD I	Form 448,	JUN 72	PREVIOUS EDITI	ION IS OBSOLET	E.		D	- 1		Adobe Designer 7

Download at: http://www.dtic.mil/whs/directives/infomgt/forms/eforms/dd0448.pdf

Credit Card Authorization Form (Sample)

(Note the requirement to enter DODAAC)

Reset Form

DAPS CREDIT CARD AUTHORIZATION FORM

DD Form 282

(Sample)

Submit Original and 3 NCR copies to DAPS

	DOD PRINTING QUISITION/ORDE	265	UNC			767	VCL" when di	omatically b stached fro		. 0 4		a-			
RECH	UISITION NO.	-	DATE OF RE			STED DE		EST. COS	ī	:	106-	35			
			30 NO	v 98	04	DEC	98			1	(PLANT JO	B NUMBER)			
	REFERENCE CONSULT C. KELLY							PHONE 474-	8757		SCHEDULED COMPLETION DATE	ESTIMATED CO	st		
		Object	Surezu Control No	Sab-	Authorization Accep Actly	Trans.	Property Auxilia Autily	T	Cost Code	_		NOTASIROHTU			
		C/233.	Linitaria		HLIGHUN	1794	ALLENDY	1			BASIC REGN. NO.		MOUNT		
FOR	M/PUBLICATION NO. AND TITL	C 112.40		1 1									-0.00		
FUR	INFORMATIO		FLYE	R											
OTY	(Specify shirs, sets, etc.)			QTY WIL	LLAST	JOB TO	BE REPRINT	ED,	JOB IS	_		LAST JOB NO.			
E	DO SHTS	- 1	2		MOS	□ _{YES}	. 0	No.	NEW	1	REVISED ARE-				
ENCI	LOSURES (Submit clean, well p	votecte	ed copy)			er, specify	,			ecif	y only if necessary)				
	PAGES NE	EGA- VES		PLATE	3				REGO	1	SEND TO:				
	FINISHED SIZE		MARGINS (7	0,0)	(Left Bind)		INK (Y not black)			GRADE OF PAPER*	WEIGHT*	COLOR*		
	81/2 × 11									-	BOND	20	PINK		
	FOLD TO (\$/ze)	1	PRINT		HEAD	55-52	250		225		2	-			
	X		SIDE	5	TO HEAD	;	EAD 0 FOOT	(SEE	ER Copy attached	2)	3				
ONS	ASSEMBLE		WIRE STITC			-		07115-		1	4				
SPECIFICATIONS	☐ IN PAGE SEQ		Number UPPER TOP					OTHER (Specify			5				
EGIFI	STANDARD PUNCH (Drift)	. 1	OTHER (Number) (Diameter) (Cir. to ctr.)					(Location)			6				
	TOP SHOLE										7				
	PERFORATE/SCORE		PAD (Location)				PRONG FASTENERS			"NOTE: Grades and weight of paper will be in accordance will specifications issued by the Congressional Joint Committee or Printing. No deviations permitted unless justified.					
1	SEE COPY			SHTS SETS	ТОР		LEFT	YES NO							
1	COMPOSING/PROCESSING (/	Prepare	ereiter copy; fi	stokst; offsi	et elc.)			WRAP (NO	perpig)	DISPOSITION OF H-HOLD D-DESTROY NEGS ORIG. R-RETURN					
-				62			_			+	NEGS ORIG.				
FILL	IN BELOW TO USE CREDIT C	ARC F	OR PAYMEN	T:	VISA		M/	STERCAR	D	1	SPECIAL INSTRUCTIONS/REMARKS SERIAL NUMBERING , REGISTRATION, ETC.				
	CT#	- 9													
	ARDHOLDER NAME:		NOT TO	EVOCED	DOLLAR AN	OUNTS									
67.9			- NOT IT	PEAUEEU	DOLLAR KA	CONT & .		5							
	ARDHOLDER SIGNATURE														
•	FILL IN APPROPRIATE BLOCK						CARD. LES	VE FUND	NG BLANK IF	4					
C/							CARU. LES	VE FUNDI	NG BLANK IF	T					
* F A	FILL IN APPROPRIATE BLOCK IN OPEN ACCOUNT HAS ALRE FING OFFICE (If other than one	EADY E	BEEN ESTAB				CARD. LE	VE FUNDI	NG BLANK IF		DELIVER TO (Complete address)				
* F A	FILL IN APPROPRIATE BLOCK IN OPEN ACCOUNT HAS ALRE	EADY E	BEEN ESTAB				CARD. LEJ	VE FUNDI	NG BLANK IF		DELIVER TO (Complete address)	enance annual en en en			
ORDINAS	FILL IN APPROPRIATE BLOCK IN OPEN ACCOUNT HAS ALRE FING OFFICE (If other than one	sivery a	BEEN ESTAB				CARD. LEJ	VE FUNDI	NG BLANK IF		DELIVER TO (Complete address)				
* F A	FILL IN APPROPRIATE BLOCK IN OPEN ACCOUNT HAS ALRE ERING OFFICE (If other than oc ON OFFICE APPROVAL (Signa RQVING OFFICE (Signature and	EADY E	address)	LISHED W	TH CAPS.		CARD. LE	VE FUNDI	NG BLANK IF		DELIVER TO (Complete address) DISTRIBUTION REQUIRED				
* F A	ERING OFFICE (If other than one of the other than one other t	EADY E	address) address)	lete making	s address)		7	VE FUNDI	NG BLANK IF		DISTRIBUTION REQUIRED				
* F A	ERING OFFICE (If other than one of the other than other than one of the other than other	EADY E	address) Address (Insert comp	Nete making	activess)			VE FUNDI	NG BLANK IF		DISTRIBUTION REQUIRED LIST / LABELS WILLPICK UP PLEASE NO		(Ext.)		
* F A	ERING OFFICE (If other than one of the other oth	storery and distension of dist	address) Indicate composer No. SELL	niete making.	raddress) BASE SUITE	110	7	VVE FUNDI	NG BLANK IF		DISTRIBUTION REQUIRED LIST / LABELS WILL PICK UP PLEASE NO MODEL C. KE	LLY AT			
ORDI	ERING OFFICE (If other than one of the other oth	storery and distension of dist	address) Address (Insert comp	niete making.	raddress) BASE SUITE	110	7	VVE FUNDI	NG BLANK IF		DISTRIBUTION REQUIRED LIST / LABELS WILLPICK UP PLEASE NO	LLY AT			

Download at: http://www.dtic.mil/whs/directives/infomgt/forms/eforms/dd0282.pdf



Document Solutions Provider - Innovators

DLA Document Services:

- provides a full portfolio of document services
- goes beyond being just a services provider
- is transforming the DOD using online documents

Can Do Right Now - Responsive

Document solutions professionals
A professional and organized government business unit,
delivering with quality and on time performance

DLA Document Services-Exists for the convenience of our customers

Building customer trust and loyalty we have only the customers' best interest in mind Easy to do business with—eCommerce champions

www.daps.dla.mil

1-877-DAPS CAN (1-877-327-7226)



DLA Help Desk is open 24 X 7 X 365 (Honest!)