## CLAYS

(Data in thousand metric tons unless otherwise noted)
Domestic Production and Use: In 2004, clay and shale production was reported in 41 States. About 240 companies operated approximately 810 clay pits or quarries. The leading 20 firms supplied about $50 \%$ of the tonnage and $79 \%$ of the value for all types of clay sold or used in the United States. Domestic producers estimated that sales or use will be about 49 million tons valued at $\$ 1.70$ billion in 2004. Based on trends exhibited by the brick, construction, and paper industries, however, sales or use probably will be nearer to 42 million tons than 49 million tons. The 49 million tons probably includes crude clay production tonnages which contain considerable water content. Major domestic uses for specific clays were estimated to be as follows: ball clay-31\% floor and wall tile, $20 \%$ sanitaryware, and $49 \%$ other uses; bentonite- $25 \%$ pet waste absorbent, $20 \%$ drilling mud, $19 \%$ foundry sand bond, $13 \%$ iron ore pelletizing, and $23 \%$ other uses; common clay- $55 \%$ brick, $19 \%$ cement, $16 \%$ lightweight aggregate, and 10\% other uses; fire clay-79\% refractories and 21\% other uses; fuller's earth-76\% absorbent uses and $24 \%$ other uses; and kaolin- $54 \%$ paper, $14 \%$ refractories, and $32 \%$ other uses.

| Salient Statistics-United States: ${ }^{1}$ | 2000 | 2001 | 2002 | 2003 | $\underline{2004}{ }^{\text {e }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Production, mine: |  |  |  |  |  |
| Ball clay | 1,140 | 1,100 | 1,120 | 1,310 | 1,460 |
| Bentonite | 3,760 | 3,970 | 3,970 | 3,940 | 4,550 |
| Common clay | 23,700 | 23,200 | 23,000 | 23,100 | 29,700 |
| Fire clay ${ }^{2}$ | 476 | 383 | 446 | 400 | 398 |
| Fuller's earth | 2,910 | 2,890 | 2,730 | 3,600 | 3,960 |
| Kaolin | 8,800 | 8,110 | 8,010 | 7,680 | 8,780 |
| Total ${ }^{3}$ | 40,800 | 39,600 | 39,300 | 40,000 | 48,900 |
| Imports for consumption: |  |  |  |  |  |
| Artificially activated clay and earth | 18 | 21 | 27 | 21 | 9 |
| Kaolin | 63 | 114 | 158 | 224 | 175 |
| Other | 16 | 13 | 32 | 50 | 41 |
| Total ${ }^{3}$ | 96 | 148 | 217 | 325 | 225 |
| Exports: |  |  |  |  |  |
| Ball clay | 100 | 174 | 127 | 150 | 110 |
| Bentonite | 761 | 628 | 722 | 680 | 787 |
| Fire clay ${ }^{2}$ | 216 | 238 | 251 | 275 | 355 |
| Fuller's earth | 136 | 146 | 60 | 50 | 47 |
| Kaolin | 3,690 | 3,440 | 3,350 | 3,400 | 3,765 |
| Clays, not elsewhere classified | 357 | 344 | 449 | 420 | 516 |
| Total ${ }^{3}$ | 5,260 | 4,970 | 4,960 | 4,980 | 5,580 |
| Consumption, apparent | 35,600 | 34,800 | 34,600 | 35,300 | 43,500 |
| Price, average, dollars per ton: |  |  |  |  |  |
| Ball clay | 42 | 42 | 42 | 43 | 39 |
| Bentonite | 41 | 42 | 45 | 45 | 40 |
| Common clay | 6 | 6 | 6 | 6 | 5 |
| Fire clay | 16 | 16 | 24 | 25 | 25 |
| Fuller's earth | 87 | 89 | 90 | 95 | 86 |
| Kaolin | 106 | 103 | 119 | 122 | 108 |
| Stocks, yearend ${ }^{4}$ | NA | NA | NA | NA | NA |
| Employment, number: ${ }^{\text {e }}$ |  |  |  |  |  |
| Mine | 1,500 | 1,400 | 1,350 | 1,320 | 1,250 |
| Mill | 5,800 | 5,800 | 5,200 | 5,000 | 4,980 |
| Net import reliance ${ }^{5}$ as a percentage of apparent consumption | E | E | E | E | E |

Recycling: Insignificant.
Import Sources (2000-03): Brazil, 68\%; Mexico, 9\%; United Kingdom, 8\%; Canada, 3\%; and other, 12\%.

## Tariff: Item

Kaolin and other kaolinitic clays, whether or not calcined
Bentonite
Fuller's and decolorizing earths
Fire clay
Common blue and other ball clays
Other clays
Chamotte or dina's earth
Activated clays and earths
Expanded clays and mixtures

## Number

2507.00.0000
2508.10.0000
2508.20.0000
2508.30.0000
2508.40.0010
2508.40.0050
2508.70.0000
3802.90.2000
6806.20.0000

## Normal Trade Relations

12-31-04
Free.
Free.
Free.
Free.
Free.
Free.
Free.
$2.5 \%$ ad val.
Free.

Depletion Allowance: Ball clay, bentonite, fire clay, fuller's earth, and kaolin, 14\% (Domestic and foreign); clay used in the manufacture of common brick, lightweight aggregate, and sewer pipe, $7.5 \%$ (Domestic and foreign); clay used in the manufacture of drain and roofing tile, flower pots, and kindred products, $5 \%$ (Domestic and foreign); clay used for alumina and aluminum compounds, $22 \%$ (Domestic).

## Government Stockpile: None.

Events, Trends, and Issues: Domestic producers estimated that sales or use of clays will be 49 million tons in 2004. This tonnage probably includes crude clay production which contains significant water content. Compensating for this problem, actual sales or use of common clay probably will be about 24 million tons, sales or use of fuller's earth will be about 3.5 million tons, and sales or use of kaolin will be about 7.6 million tons. Sales or use of ball clay, bentonite, and fire clay will be 1.46 million tons, 4.55 million tons, and 398,000 tons, respectively. Imports for consumption decreased to an estimated 225,000 tons. The major sources of imported clay were Brazil (kaolin), Canada (bentonite), Mexico (activated clay), and the United Kingdom (kaolin). Exports increased to 5.6 million tons. Major markets for exported clays, by descending order of tonnage, were Canada, Japan, Mexico, Finland, and Taiwan.

World Mine Production, Reserves, and Reserve Base: Reserves and reserve base are large in major producing countries, but data are not available.

|  | Bentonite |  | Mine production Fuller's earth |  | Kaolin |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2003 | $2004{ }^{\text {e }}$ | 2003 | $2004{ }^{\text {e }}$ | 2003 | $2004{ }^{\text {e }}$ |
| United States (sales) | 3,940 | 4,550 | 3,600 | 3,960 | 7,680 | 8,780 |
| Brazil (beneficiated) | 175 | 175 | - | - | 1,700 | 1,800 |
| Commonwealth of |  |  |  |  |  |  |
| Independent States (crude) | 750 | 750 | - | - | 5,620 | 5,700 |
| Czech Republic (crude) | 175 | 175 | - | - | 4,000 | 4,100 |
| Germany (sales) | 500 | 500 | 500 | 500 | 1,800 | 1,800 |
| Greece (crude) | 950 | 950 | - | - | 60 | 60 |
| Italy | 500 | 500 | 30 | 30 | 10 | 10 |
| Korea, Republic of (crude) | - | - | - | - | 2,500 | 2,500 |
| Mexico | 425 | 450 | 153 | 155 | 800 | 800 |
| Turkey | 600 | 600 | - | - | 400 | 400 |
| United Kingdom (sales) | - | - | 140 | 140 | 2,400 | 2,000 |
| Other countries | $\frac{2,220}{10,200}$ | $\frac{1,830}{10,50}$ | 330 | 300 | 14,000 | 13,000 |
| World total (rounded) | 10,200 | 10,500 | 4,750 | 5,100 | 41,000 | 41,000 |

World Resources: Resources of all clays are extremely large.
Substitutes: Alternatives, such as calcium carbonate and talc, are available for filler and extender applications.

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[^0]:    ${ }^{e}$ Estimated. E Net exporter. NA Not available. - Zero.
    ${ }^{1}$ Excludes Puerto Rico.
    ${ }^{2}$ Refractory uses only.
    ${ }^{3}$ Data may not add to total shown because of independent rounding.
    ${ }^{4}$ Data on stocks are not available and are assumed to be zero for apparent consumption and net import reliance calculations.
    ${ }^{5}$ Defined as imports - exports + adjustments for Government and industry stock changes.

