### ILMENITE1

(Data in thousand metric tons of contained TiO<sub>2</sub>, unless otherwise noted)

<u>Domestic Production and Use:</u> Two firms produced ilmenite concentrate from heavy-mineral sands operations in Florida, and one firm produced ilmenite in California as a byproduct of sand and gravel production. Based on average prices, the value of U.S. ilmenite consumption in 1996 was about \$275 million. Major coproducts of ilmenite from heavy-mineral sands deposits are rutile and zircon. About 99% of the ilmenite and titanium slag was consumed by five titanium pigment producers. The remainder was used in welding rod coatings and for manufacturing alloys, carbides, and chemicals.

<u> 1992</u>	<u> 1993</u>	<u> 1994</u>	<u> 1995</u>	<u> 1996°</u>
W	W	W	W	W
615	564	584	586	590
16	7	9	15	7
882	889	W	W	W
W	W	W	W	W
65	63	77	83	93
276	276	278	244	297
322	330	334	349	351
254	218	208	137	150
400	395	400	400	400
W	W	W	W	W
	W 615 16 882 W 65 276 322 254 400	W W 615 564 16 7 882 889 W W W 65 63 276 276 322 330 254 218 400 395	W         W         W           615         564         584           16         7         9           882         889         W           W         W         W           65         63         77           276         276         278           322         330         334           254         218         208           400         395         400	W         W         W         W           615         564         584         586           16         7         9         15           882         889         W         W           W         W         W         W           65         63         77         83           276         276         278         244           322         330         334         349           254         218         208         137           400         395         400         400

Recycling: None.

Import Sources (1992-95): South Africa, 58%; Australia, 26%; Canada, 8%; and other, 8%.

Tariff: Item	Number	Most favored nation (MFN)	Non-MFN⁵	
		<u>12/31/96</u>	<u>12/31/96</u>	
Ilmenite and ilmenite sand	2614.00.6020	Free	Free.	
Titanium slag	2620.90.5000	Free	Free.	

**Depletion Allowance**: 22% (Domestic), 14% (Foreign).

Government Stockpile: None.

#### ILMENITE

**Events, Trends, and Issues:** Another year of near record titanium pigment consumption resulted in a high demand for ilmenite and titanium slag concentrates. Consequently, prices for ilmenite and slag concentrates increased moderately. Although total imports of ilmenite plus slag were nearly unchanged, imports of slag decreased 16% while imports of ilmenite increased 19%. Imports of ilmenite from Australia increased significantly.

Exploration and development of titanium mineral deposits continued in 1996. These activities were most evident in Australia, Canada, India, Indonesia, Mozambique, Russia, South Africa, Ukraine, the United States, and Vietnam. Producers continued efforts to develop higher grade concentrates. In Canada, a producer of titanium slag initiated a project to produce an upgraded version of titanium slag suitable for use by chloride-base pigment production.

World Mine Production, Reserves, and Reserve Base:

	Mine pr	Mine production		Reserve base <sup>6</sup>	
	<u>1995</u>	<u>1996°</u>			
United States	W	W	8,000	59,000	
Australia	1,130	1,150	33,000	88,000	
Brazil	56	60	18,000	18,000	
Canada (slag)	652	650	31,000	36,000	
China	80	80	30,000	41,000	
Egypt	_	_	_	1,700	
Finland	_	_	1,400	1,400	
India	162	160	30,000	38,000	
Italy	_	_	_	2,200	
Madagascar	_	_	_	19,000	
Malaysia	84	90	_	1,000	
Norway (ilmenite and slag)	374	320	40,000	40,000	
South Africa (slag)	842	840	63,000	63,000	
Sri Lanka	34	35	13,000	13,000	
Ukraine	100	100	5,900	13,000	
Other countries	5	5	1,000	1,000	
World total (rounded)	<sup>7</sup> 3,520	<sup>7</sup> 3,490	270,000	440,000	

<u>World Resources</u>: Ilmenite supplies about 90% of the world's demand for titaniferous material. World ilmenite resources total about 1 billion tons of titanium dioxide. Major resources occur in Australia, Canada, China, India, New Zealand, Norway, South Africa, Ukraine, and the United States.

Substitutes: Rutile and synthetic rutile were extensively used to produce titanium dioxide pigment.

<sup>&</sup>lt;sup>e</sup>Estimated. W Withheld to avoid disclosing company proprietary data.

<sup>&</sup>lt;sup>1</sup>See also Rutile and Titanium and Titanium Dioxide.

<sup>&</sup>lt;sup>2</sup>Includes titanium slag from Canada, Norway, and South Africa and leucoxene from Australia.

<sup>&</sup>lt;sup>3</sup>Includes operating employees shown under Rutile, subject to the same footnoted comments.

<sup>&</sup>lt;sup>4</sup>Defined as imports - exports + adjustments for Government and industry stock changes.

<sup>&</sup>lt;sup>5</sup>See Appendix B.

 $<sup>^{\</sup>rm 6} \text{See}$  Appendix C for definitions.

<sup>&</sup>lt;sup>7</sup>Excludes U.S. production.

### RUTILE1

(Data in thousand metric tons of contained TiO<sub>2</sub>, unless otherwise noted)

<u>Domestic Production and Use</u>: Rutile was produced at one mine in Florida. At two other mines in Florida, rutile was included in a bulk concentrate containing mostly ilmenite and leucoxene. The major coproduct of these mines is zircon. Synthetic rutile was produced at one plant in Alabama. The value of U.S. rutile consumption in 1996, including synthetic rutile, was about \$290 million. Two firms, with facilities in Nevada and Oregon, used titanium tetrachloride primarily made from rutile to manufacture titanium. Of 16 consuming firms, mainly in the Eastern United States, 5 companies used 95% of the rutile consumed to produce titanium dioxide (TiO<sub>2</sub>) pigment. Welding-rod coatings and miscellaneous applications, which include fiberglass and titanium metal, consumed 5%.

Salient Statistics—United States:	<u> 1992</u>	<u> 1993</u>	<u> 1994</u>	<u> 1995</u>	<u> 1996°</u>
Production	W	W	W	W	W
Imports for consumption <sup>2</sup>	299	349	311	295	353
Exports <sup>e</sup>	7	3	4	6	3
Shipments from Government stockpile excesses	_	1	18	17	
Consumption: Reported <sup>2</sup>	438	436	478	439	440
Apparent	W	W	W	W	W
Price, dollars per ton of rutile, yearend:					
Bulk, f.o.b. Australian ports	405	378	420	600	650
Stocks, mine, distributor and consumer, yearend	140	179	141	52	100
Employment, mine and mill <sup>3</sup> , number	400	395	400	400	400
Net import reliance <sup>4</sup> as a percent of					
apparent consumption	W	W	W	W	W

Recycling: None.

Import Sources (1992-95): Australia, 56%; South Africa, 28%; Sierra Leone, 14%; and other, 2%.

Tariff: Item	Number	Most favored nation (MFN) 12/31/96	Non-MFN⁵ <u>12/31/96</u>
Rutile concentrate	2614.00.6040	Free	Free.
Synthetic rutile	2614.00.3000	Free	30% ad val.

Depletion Allowance: 22% (Domestic), 14% (Foreign).

# **Government Stockpile:**

#### Stockpile Status—9-30-96

Matarial	Uncommitted	Committed	Authorized	Disposals
Material Stockpile-grade rutile	inventory	inventory	for disposal	JanSept. 96
(gross weight)	0.01	2.07	_	_

# **RUTILE**

**Events, Trends, and Issues:** In 1996, imports of rutile concentrates were estimated to have increased 20% compared with 1995. However, imports of natural rutile decreased slightly while imports of synthetic rutile increased 49%. A global shortage of natural rutile resulted in increased prices for natural and synthetic rutile concentrates.

Exploration and development of titanium mineral deposits continued in 1996. These activities were most evident in Africa, Australia, Canada, India, Indonesia, Mozambique, Russia, Ukraine, the United States, and Vietnam. Producers continued efforts to develop higher grade concentrates. In Australia, a synthetic producer initiated a project to produce an upgraded product lower in uranium and thorium content. Sierra Leone's loss as a major source of natural rutile continued to affect the global market.

Fewer environmental pollution problems are encountered when pigment is produced from rutile rather than ilmenite. The chloride process, using a rutile feed, generates about 0.2 ton of waste per ton of  $TiO_2$  product; the sulfate process, using ilmenite, generates about 3.5 tons of waste per ton of product. Producing synthetic rutile from ilmenite results in about 0.7 ton of waste, mainly iron oxide, per ton of product. Direct chlorination of ilmenite generates about 1.2 tons of waste, mainly ferric chloride, per ton of  $TiO_2$ .

# **World Mine Production, Reserves, and Reserve Base:**

	Mine production		Reserves <sup>6</sup>	Reserve base <sup>6</sup>	
	<u>1995</u>	<u> 1996°</u>			
United States	W	W	500	1,800	
Australia	190	190	4,300	43,000	
Brazil	2	2	40	85,000	
India	13	15	6,600	7,700	
Italy	_		_	8,800	
Sierra Leone	_		3,100	3,100	
South Africa	84	90	8,300	8,300	
Sri Lanka	2	2	4,800	4,800	
Ukraine	3	3	2,500	2,500	
World total (may be rounded)	<sup>7</sup> 294	<sup>7</sup> 302	30,000	170,000	

<u>World Resources</u>: Identified world resources of rutile (including anatase) total about 230 million tons of contained TiO<sub>2</sub>. Major rutile resources occur in Australia, India, Italy, Sierra Leone, South Africa, and the United States.

<u>Substitutes</u>: Ilmenite, titaniferous slag, and synthetic rutile made from ilmenite may be used instead of natural rutile for making pigment, metal, and welding-rod coatings.

<sup>&</sup>lt;sup>e</sup>Estimated. W Withheld to avoid disclosing company proprietary data.

<sup>&</sup>lt;sup>1</sup>See also Ilmenite and Titanium and Titanium Dioxide.

<sup>&</sup>lt;sup>2</sup>Includes synthetic rutile.

<sup>&</sup>lt;sup>3</sup>Employment at three sand deposit operations in Florida, which produced either rutile concentrate or a titanium mineral concentrate, where ilmenite and zircon were major coproducts and where employees were not assigned to specific commodities.

<sup>&</sup>lt;sup>4</sup>Defined as imports - exports + adjustments for Government and industry stock changes.

<sup>&</sup>lt;sup>5</sup>See Appendix B.

 $<sup>^{\</sup>rm 6} See$  Appendix C for definitions.

<sup>&</sup>lt;sup>7</sup>Excludes U.S. production.