

Report on Survey of U.S. Shipbuilding and Repair Facilities

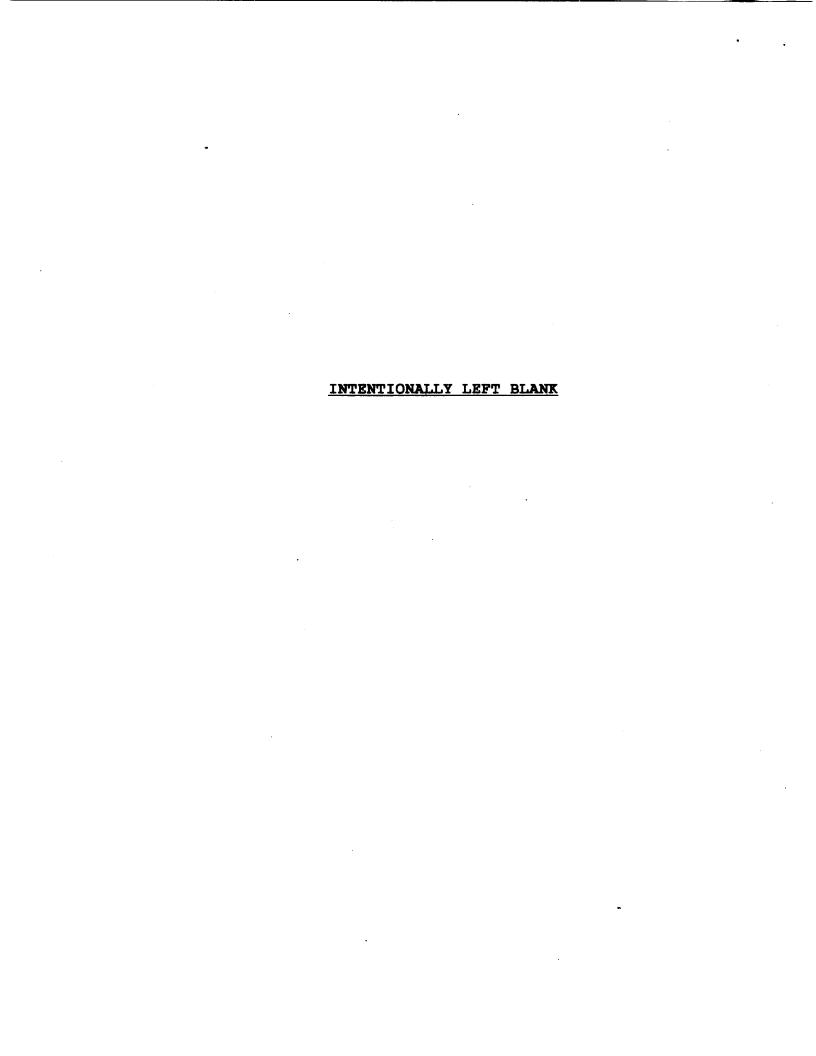
1992

Erratum for page 30, Tacoma Boatbuilding Co:

1/ The United States Trustee for the case of Tacoma Boatbuilding Company filed a motion with the U.S. Bankruptcy Court for the Western District of the State of Washington to convert from Chapter 11 (reorganization) to Chapter 7 (liquidation).

REPORT ON SURVEY OF U.S. SHIPBUILDING AND REPAIR FACILITIES 1992

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Office of Ship Construction
Division of Production
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Introduction.

In compliance with the Merchant Marine Act of 1936, as amended, $\underline{1}/$ the Maritime Administration (MARAD) conducts an annual survey to obtain information from the shipbuilding and ship repair industry to be used primarily to determine if an adequate mobilization base exists for national defense and for use in a national emergency. This report on the 1992 survey of U.S. shipyard facilities was prepared by the Division of Production, Office of Ship Construction, and is for general use within the Maritime Administration and other Government agencies.

1/ Section 210

"It shall be the duty of the Secretary of Transportation to make a survey of the American merchant marine, as it now exists, to determine what additions and replacements are required to carry forward the national policy declared in Section 101 of the Act, and the Secretary of Transportation is directed to study, perfect, and adopt a long-range program for replacements and additions to the American merchant marine so that as soon as practicable the following objectives may be accomplished:
...Fourth, the creation and maintenance of efficient shipyards and repair capacity in the United States with adequate numbers of skilled personnel to provide an adequate mobilization base."

Section 211

"The Secretary of Transportation is authorized and directed to investigate, determine, and keep current records of ... (g) The number, location, and efficiency of the shipyards existing on the date of enactment of this Act or thereafter built in the United States."

Section 502(f)

"The Secretary of Transportation with the advice of and in coordination with the Secretary of the Navy, shall, at least once a year, as required for purposes of the Act, survey the existing privately-owned shipyards capable of merchant ship construction, or review available data on such shipyards if deemed adequate, to determine whether their capabilities for merchant ship construction, including facilities and skilled personnel, provide an adequate mobilization base at strategic points for purposes of national defense and national emergency."

The statistical data accumulated by the survey are a major input into the Shipyard Evaluation Analysis System Model (SEAS), a quantitative assessment of the Nation's ship construction and ship repair capability. This capability is periodically compared with Department of Defense scenarios involving various contingency attrition rates and emergency civilian shipping requirements to assess the adequacy of the shipbuilding mobilization base, including ship repair and reactivation of the Maritime Administration reserve fleet and the U.S. Navy reserve fleet.

The survey also provides a database that is used to evaluate the feasibility of proposed shipbuilding programs. Determinations are made as to which existing shippards might construct proposed ships consistent with ship size and delivery date requirements. The need for construction of new facilities to meet the demands of proposed shipbuilding programs can be also identified. The data gathered by the annual survey also are used extensively in MARAD responses to queries received from a variety of interests, including members of Congress, the Secretary of Transportation, the Department of Defense, the Office of Management and Budget, and other Government agencies.

Each year in late spring, Standard Form 17, "Facilities Available for the Construction or Repair of Ships," is mailed to some 325 U.S. shipyards and ship repair facilities. The survey form was developed jointly by MARAD and the Navy. A completed Form 17 represents a detailed description of a shipbuilding or ship repair facility, which is not available from any other source on a continuing and structured basis. The information requested, and available for official use, can be reviewed on a blank Form 17 shown herein as Appendix A. A graving dock characteristics summary and floating drydock characteristics summary are appended to Standard Form 17 to better identify the characteristics of the facilities.

Upon receipt of a completed Form 17 from a shipyard, MARAD forwards a copy to the Naval Sea Systems Command, Industrial Planning and Surveys Division, which maintains records of available facilities and capacities of various shipyards and repair plants. This would enable the Department of Transportation and the Department of Defense to use such facilities to the best advantage in the event of national emergency.

The annual shippard survey of 1992 has been completed. The information collected has been organized and condensed in the following narratives, exhibits, and tabulations to focus attention on those elements that are most often requested from this office.

GENERAL

A major shipbuilding and repair facility is defined in this report as one that is open and has the capability to construct, drydock, and/or topside repair vessels with a minimum length overall of 122 meters, provided that water depth in the channel to the facility is at least 3.7 meters. Appendix B is a statistical abstract of data gathered from 106 companies responding to MARAD's annual survey which meet these criteria. It lists the facilities sorted on a coastal basis and displays information with respect to the size and type of each building position, drydock, berth space, employment, and remarks regarding principal shipyard activities.

Table 1 (page 57) has been prepared to answer the frequent question as to the number of shipbuilding positions available to build a complete specified ship. With the exception of the mobilization ship, the ship types listed in Table 1 are those historically delivered to commercial service. Length overall and beam are given for all ships and, in addition, deadweight tonnage is indicated for the bulk carriers. A single shipway or basin may have several building positions depending on the size of the ships being constructed. For example, the 366 meter by 60 meter basin at BethShip's Sparrows Point Yard can accommodate one 265,000-dwt tanker or four of the smaller general cargo ships. The total number of building positions varies from 79 for the small cargo ship to three for a huge 265,000-dwt tanker. important consideration that is not addressed in Table 1 is the common shipbuilding practice of laying a keel on a building position already occupied by another ship. For example, in a 213-meter basin, a complete 186-meter containership and the stern section of a second ship could be constructed simultaneously. This production procedure maximizes the use of shipbuilding facilities, minimizes the construction period, and increases the number of ships that can be produced in a given period of time. Table 1 addresses only the number of complete ships that can be constructed simultaneously in each building position(s).

Table 2 (page 70) is a somewhat different presentation of shipyard capability. In lieu of actual ships, maximum ship length is used to determine the number of shipways or basins In this tabulation, the emphasis is on the number of available. individual facilities available and not on the number of ships that can be constructed. Again, using the BethShip Sparrows Point Yard as an example, Table 2 lists the 366 meter by 60 meter basin as one facility regardless of what type of ship is constructed in it. Table 1 indicates that there are six building positions for a ship 145 meter LOA at the Sparrows Point Yard, whereas Table 2 indicates that the yard has three individual building positions capable of constructing a ship about that length. Exhibit 18 is a histogram displaying the reduction in the number of available building positions as the maximum ship length increases.

MAJOR SHIPBUILDING FACILITIES

The following is a brief description of 16 of the major U.S. privately-owned shipbuilding facilities. Exhibits 1 through 16 are general arrangement drawings of each yard's facilities. Exhibit 17 illustrates the geographical location of these shipyards in addition to the General Dynamics Corp.'s Electric Boat Division which, although a major privately-owned shipyard, is engaged exclusively in construction of submarines for the U.S. Navy.

DESCRIPTIONS AND GENERAL ARRANGEMENT DRAWINGS FOR

16 MAJOR U.S. SHIPBUILDING FACILITIES

1. Alabama Shipyard, Inc.

Alabama Shipyard, Inc., is a wholly owned subsidiary of Atlantic Marine Holding Co. of Jacksonville, FL. Alabama Shipyard, Inc., (formerly ADDSCO's Alabama Maritime Corp.), is a new construction facility specializing in both marine and industrial fabrication. The shipyard is located on the Mobile River, across the river from Mobile, Alabama, about 48 kilometers from the Gulf of Mexico. Acquired by Atlantic Marine in 1989, the yard has been in existence since 1916 and has constructed a variety of ships (both commercial and naval), barges and drill ships.

Work underway at Alabama Shipyard included construction of eight crane barges for the U.S. Navy, one 2,800 ton mid-body and 4,500 metric tons of duct work.

Alabama Shipyard, Inc., is capable of constructing ships up to a maximum size of 290 meters by 49 meters. The shipyard has 12,076 square meters of manufacturing space, 7,432 square meters of covered warehouse space, two finger piers with total usable pier space of 1,219 meters, and a 250-metric ton bridge crane. Various other gantry cranes, as well as a plate shop and a carpenter shop, are available for construction. The yard has a 4 meter by 0.5 meter high fully automatic (enclosed) blast and prime facility.

As of mid-1992, Alabama Shipyard's employment totaled 264, up from 239 a year earlier.

2. <u>Avondale Industries, Inc. - Avondale Shipyards Division</u>

Avondale Shipyards Division is located on the west bank of the Mississippi River approximately fourteen kilometers upriver from New Orleans, LA. Avondale, previously a wholly owned subsidiary of Odgen Corp., was sold in 1985 to its employees in an Employee Stock Ownership Plan (ESOP). Since 1938, Avondale has constructed a full range of Navy and commercial ships, as well as Coast Guard cutters and offshore drilling rigs; and it has the distinction of being the only American shipyard to have constructed LASH vessels.

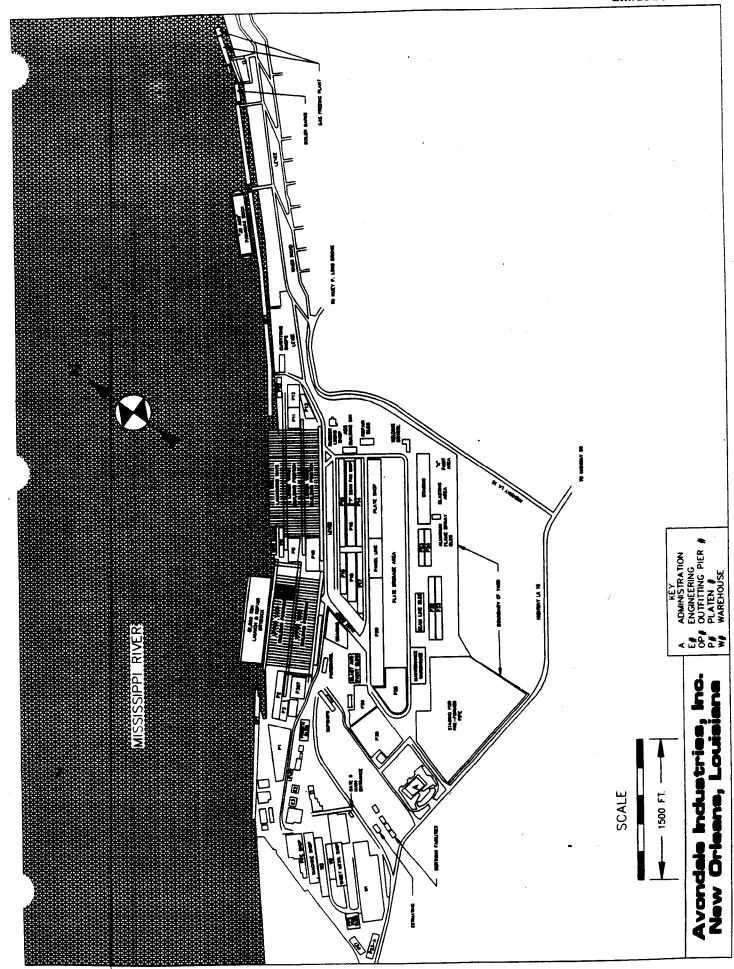
Avondale also maintains an active repair operation for commercial and naval ships. Inland waterway and offshore oil vessels are repaired by Avondale's Westwego and Harvey Divisions. Offshore platforms, jackets, and production modules are constructed by Avondale's main plant.

Avondale's new construction orderbook as of October 1, 1992, consisted of one oceanographic survey ship (T-AGS 45), five fleet oilers (T-AO's) and three dock landing ships (LSD's). In addition, Avondale has a contract for the jumboization of one Navy fleet oiler of the AO-177 class.

Avondale's main yard facility totals 108 hectares and contains three outfitting docks equipped with supporting shops and over 1,829 meters of pier space. Avondale's upper yard shipbuilding area has two large positions to accommodate vessels of up to 311 meters in length by 53 meters beam. The major part of one ship can be erected along with the stern section of a second ship on position No. 1, while a third hull is being completed on position No. 2. Ships constructed in the upper yard move laterally in three positions for launching by Avondale's large floating drydock, which can accommodate ships as large as 305 meters by 66 meters, with a lifting capacity of 82,296 metric tons. Avondale's lower yard has a side-launching construction area that has three large positions to accommodate ships as large as 366 meters by 38 meters. Ships built in the lower yard move laterally toward the river and parallel to the river in five positions. Up to five large vessels, greater than 213 meters LOA, can be constructed simultaneously in the lower yard. A Panamax floating drydock is moored in this area, which can accommodate ships up to 229 meters by 34 meters, and has a lifting capacity of 20,320 metric tons.

Avondale's nearby Westwego, LA, facility is capable of building vessels 137 meters long by 27 meters beam. In 1988, Avondale long-term leased the ex-Todd Shipbuilding Corp.'s New Orleans yard which is now called the Avondale Algiers Repair and Overhaul Facility and is used for ship repair, conversion, and overhaul.

In mid-1992, the total employment was about 6,500, down from 7,300 a year earlier.



3. Bath Iron Works Corporation

Bath Iron Works Corp. (BIW), a wholly owned subsidiary of Bath Holding Corp., is located on the Kennebec River in Bath, ME. The small iron foundry which was established on this site in 1826 became Bath Iron Works, Ltd., in 1884, and the first shipbuilding began in 1889. This yard has constructed various type of ships including roll-on/roll-off cargo vessels, containerships, tankers, dredges, barges, and fishing vessels. Bath also has built 200 surface Navy combatants.

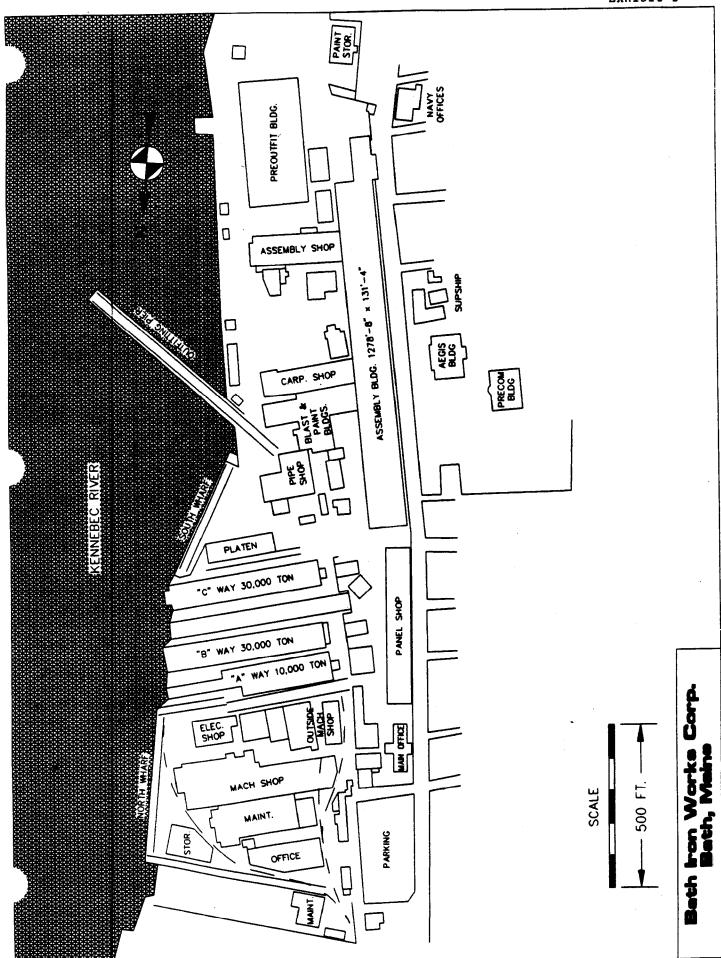
BIW was the lead shipbuilder for the Navy's guided missile frigate (FFG 7 Class) program and was awarded contracts for the construction of the 24 FFG 7 Class frigates. In 1982, the Navy selected BIW as its second source for the high-technology CG 47 Class AEGIS cruiser program, awarding the company contracts to build eight of these TICONDEROGA Class cruisers - the last of which is scheduled for delivery in 1993. In 1985, BIW was selected as the lead shipbuilder for the design and construction of the Navy's DDG 51 Class guided missile destroyer program. The lead ship, USS ARLEIGH BURKE was delivered in 1991. Eleven more DDG's have been ordered from BIW - the last is scheduled for delivery in 1997.

BIW's facilities include two shipways to accommodate ships of 220 meters in length with a maximum beam of 39 meters, or two ships per way with a beam of 16 meters each; and a 220 metric ton level-luffing crane with sufficient outreach to erect units on both shipways. The pre-outfit building, opened in 1987, is 61 meters by 125 meters and has 18 work stations for 219 metric ton erection units. BIW also added a new 220 metric ton capacity revolver crane to serve the third shipway. The shipway can accommodate a ship 214 meters in length with a beam of 25 meters. Two wharves and a pier provide a total of 655 meters.

BIW operates two support facilities in East Brunswick, located 5 kilometers from the main plant. The 13 hectare Hardings fabrication plant is where the initial steel fabrication takes place. The 24 hectare East Brunswick facility is the location of the 113,000 cubic meter consolidated warehouse which uses state of the art equipment to accomplish the transfer, handling, and storage of shipbuilding inventory. A new 11,148 square meter pipe and sheet metal fabrication facility was added in 1989.

BIW operates the Portland Overhaul and Repair Facility in Portland, ME. This facility has a large floating drydock with a lifting capacity of 65,000 metric tons, which can accommodate a vessel up to 257 meters by 41 meters. This facility also supports new construction programs as the site where sonar dome installations and Post Shakedown Availabilities are performed.

As of mid-1992, the company employed a total of 9,960 compared to 10,805 a year earlier.



4. <u>BethShip Sparrows Point Yard</u>

The BethShip Sparrows Point Yard is located on the Patapsco River in the port of Baltimore, MD. Established in 1891, the yard became a part of the Bethlehem organization in 1916 and served as a major shipbuilder during two world wars. During World War II, Sparrows Point constructed 101 vessels of 16 different classes. During the 1950's, 1960's and 1970's, the yard was among the most active in the nation, specializing in series construction of standard size tankers up to VLCCs, freighters, and containerships.

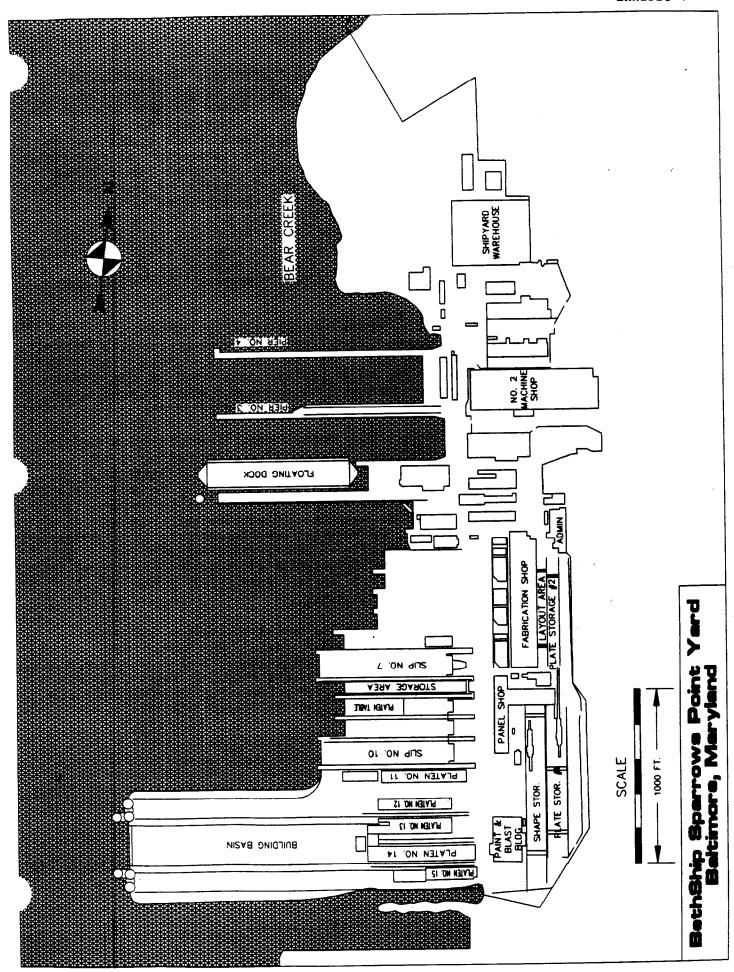
Since the beginning of 1981, the yard has constructed six Integrated Tug Barge (ITB) tankers, six offshore drilling rigs, two container feeder barges, and two oceanographic survey ships for the U.S. Navy. During this same period the yard has adapted to changing markets by increased efforts in ship conversion, repair and industrial fabrication. In addition to numerous drydockings and repairs on commercial and Naval ships, three RO/ROs have been converted to Maritime Prepositioning Ships, five RO/ROs have been reflagged, and tunnel sections for a new Interstate 664 Hampton Roads Tunnel Complex have been completed. The yard is currently working on tunnel sections for the new Interstate 90 project in Boston.

The major component of this shippard is the building basin (the second largest in the U.S.) for construction or repair of ships as large as 365 meters by 59 meters up to about 300,000 dwt. A two-position intermediate gate has been installed to increase the flexibility of the basin by dividing it into two sections. In one position the basin's sections are 274 meters and 91 meters in length. In the second position, the sections are 209 meters and 157 meters in length.

Complementing the large basin, which is served by four 181-metric ton revolving cranes, the shipyard maintains two building ways. Each way can accommodate a maximum ship size of 244 meters by 32 meters. Four outfitting berths are available with a combined length of 1,210 meters. The berths are served by five cranes with lifting capacities up to 45 metric tons. Several mobile cranes of various capacities are also available.

BethShip Sparrows Point Yard also has a floating drydock capable of lifting 44,735 metric tons. The drydock can accommodate vessels up to 274 meters in length with a beam of up to 41 meters and a draft up to 9 meters. The entry channel to the yard has a depth of 9 meters.

The total labor force at the BethShip Sparrows Point Yard was 1,368 at mid-1992, up from 539 a year earlier.



5. <u>Fraser Shipyards, Inc.</u>

The Fraser Yard, the only major American shipyard and drydock operation on the western end of the Great Lakes, is located on Howards Bay in Superior, WI. Since it was founded in the 1890's by Capt. Alexander McDougall, who built 42 of his famous "whaleback" steamers and barges there, this plant has had a succession of owners. From 1900 to 1926, Superior Shipbuilding Co. operated the yard and built more than 50 large Great Lakes ore carriers. The yard became a repair facility of the American Ship Building Co. from 1926 to 1945 and then became known as Knudsen Brothers Shipbuilding and Dry Dock Co. Fraser-Nelson Shipbuilding and Dry Dock Co. took over the plant in 1955, and the present name was adopted in 1964. In August 1977, the yard was sold to Reuben Johnson & Son, Inc., a Superior, WI, contracting and construction firm, but business continues under the Fraser name.

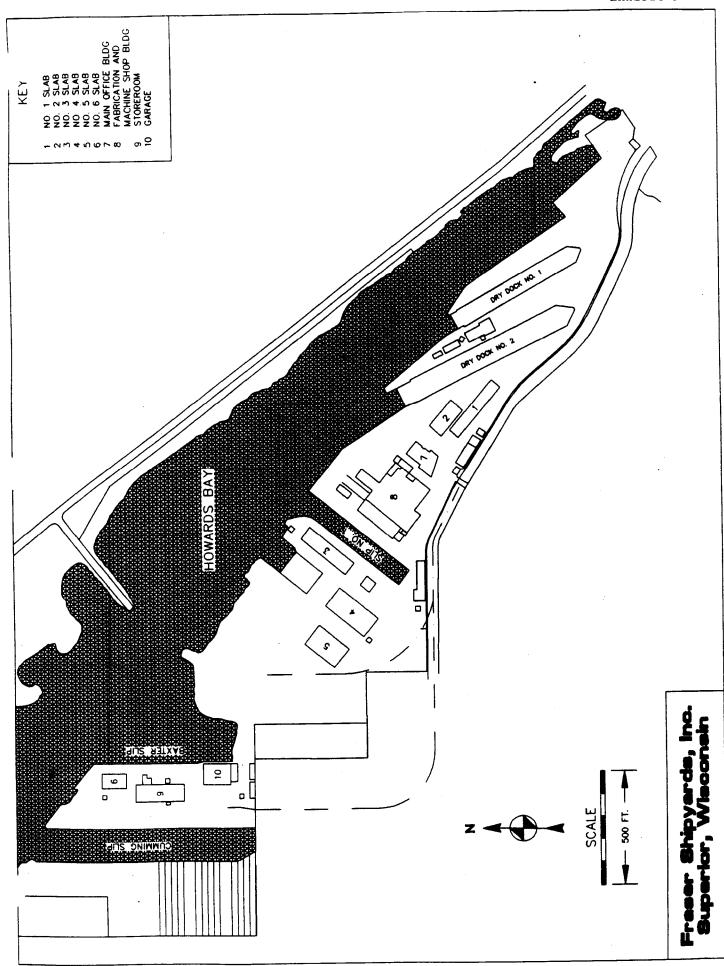
Since World War II, Fraser Shipyards, a complete shipbuilding and ship repair facility, has specialized in vessel repair and ship modernization. In the past 20 years, Fraser has performed most of the major ship lengthening work on the Great Lakes. At this shipyard, general ship repair also has been an important source of revenue.

In the early 1980's, the Fraser yard instituted a major renovation of its fabrication capabilities, including a 40 percent increase in its platen table capacity and extension of its railroad trackage to increase steel unloading capabilities by 300 percent. An all-new steel cutting process with hydraulic loading and unloading tables was installed, as well as major repowering of the shipyard to support the expanding facilities and to improve existing capacity. New automated welding equipment and related modern techniques also were introduced to increase productivity. In 1990 Fraser installed a new metal-forming brake as well as a new shear.

Fraser maintains two graving docks suitable for ship construction, repair, and conversion work. One basin can accommodate a vessel 251 meters by 25 meters, and the other a vessel 189 meters by 19 meters. A small graving-type dock was added in 1973 to build new midbody sections for the lengthening of bulk-ore freighters under contract at that time.

Fraser's 10 mobile cranes, ranging from 14 to 136 metric tons can service all building docks, as well as outfitting and repair berths, and also can be floated on a crane lighter for work afloat. The company also operates an "outside" repair fleet totaling 12 units -- tugs, work launches, and barges -- capable of performing repairs on vessels while they are loading or unloading cargoes in Duluth-Superior harbor and adjacent ports.

In mid-1992, employment was about 60 people, down from 160 a year earlier.



6. Halter Marine, Inc., Moss Point Division.

The Halter Moss Point (HMP) facility is located on the Escatawpa River in Moss Point, MS, a short distance from the Gulf of Mexico and Interstate 10. Significant features of the HMP yard include: a protected, deep-waterway location; large module fabrication and assembly platens; two launchways; lift capacity of up to 272 metric tons; full range of outfitting services; and full-service warehousing facilities.

HMP recently delivered two T-AGS 51 Class Hydrographic Survey Ships, and is constructing two T-AGS 60 Class Oceanographic Survey Ships, a 73 meter Tow Boat/Inspection Vessel and a 91 meter Dustpan Dredge, both for the Army Corps of Engineers.

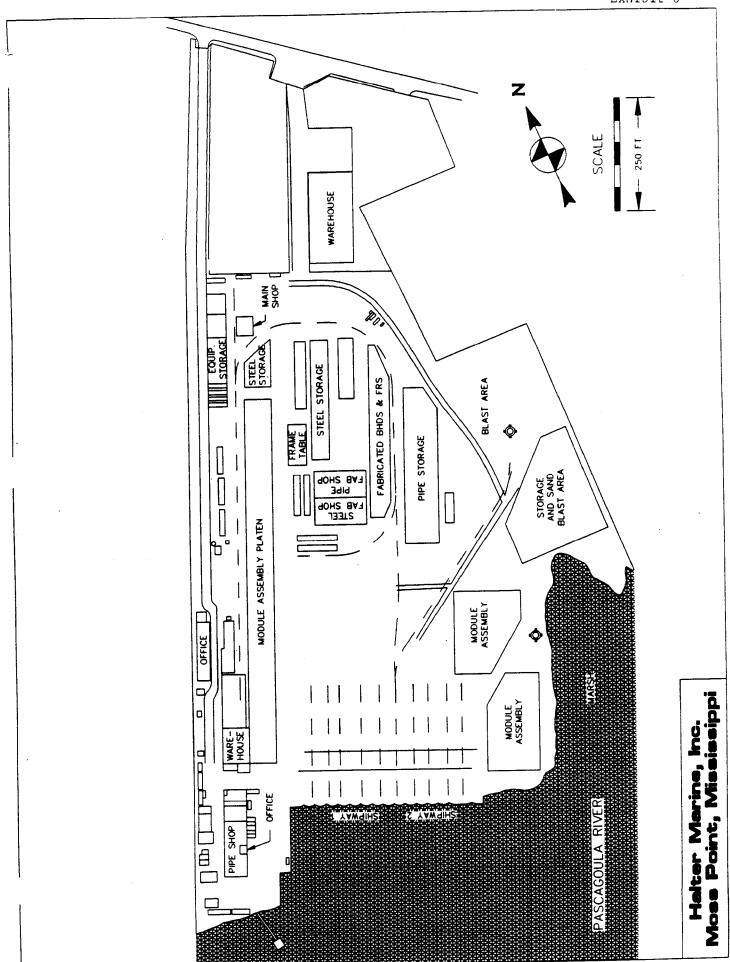
The Halter Moss Point facility is equipped and staffed to handle fabrication, assembly and delivery of high complexity ships up to 130 meter in length. The 130 meter by 62 meter building/launch ways are certified to MIL-STD 1625(SH) requirements. The shipyard maintains moveable heavy-lift crane capacity of up to 272 metric tons.

The 4-story main fabrication shop contains 929 square meters and is fitted with a 5 metric ton overhead crane serving its entire length plus an extension at each end, and a 9 metric ton Gantry crane. The pipe shop covers 855 square meters. The building is serviced by four 1-ton jibs and a 5 metric ton overhead crane and contains standard outfit of pipe fabrication tools and equipment, including six pipefitter work stations. The combined carpenter shop and electric shop contains 465 square meters. The carpenter shop contains a joiner, band saw, radial arm saw and complete outfit of portable tools and equipment. The electric shop contains portable test equipment, meters and instruments for continuity and polarity checks, insulation resistance testing, cable installation tools and equipment and battery service facilities.

The main warehouse contains 1,858 square meters of modern receiving and weatherproof storage space. Environmentally controlled warehouse space for the stowage and test of sensitive equipment is available on site.

The HMP yard has a steel fabrication throughput capacity of 400 tons per month. The pipe shop has the capacity to provide up to 22,859 meters of pipe per year. The paint shop has the capacity to blast and paint over 363 metric tons of steel per month.

As of mid-1992, employment at Halter Moss Point was 351, up from 261 a year earlier.



7. <u>Ingalls Shipbuilding, Inc.</u>

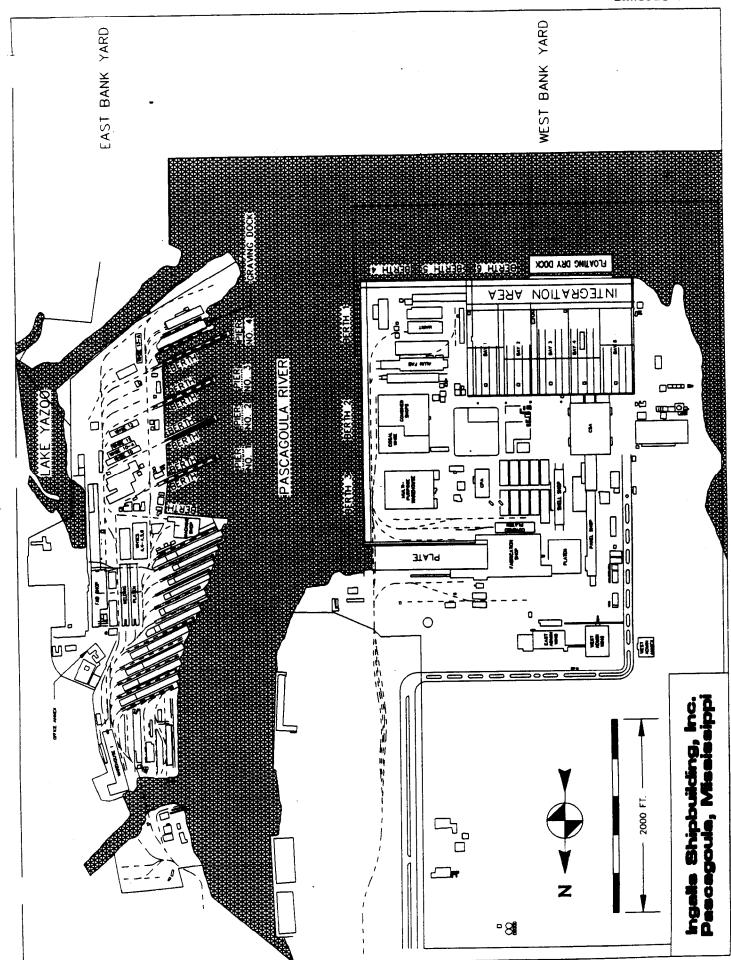
Ingalls Shipbuilding, Inc., a division of Litton Industries, Inc., is located on the Gulf of Mexico in Pascagoula, MS. Ingalls is a diversified shipbuilding facility experienced in the construction, modernization, conversion, and overhaul of Navy warships and auxiliaries. Since 1975, Ingalls has designed, built and delivered to the Navy 58 major surface combatant ships.

As of October 1, 1992, the company held orders for three Aegis cruisers -- the last of which is scheduled for delivery in 1994. Other ships under contract were three Ingalls-designed multi-purpose amphibious assault ships (LHDs) for the Navy, as well as nine new DDG-51 class guided missile destroyers. The Ingalls backlog also includes three SA'AR corvettes for the Government of Israel.

Ingalls 243 hectare West Bank facility, completed in 1970, does not have conventional inclined shipbuilding ways but is geared to assembly-line construction. Fabricated steel and subassemblies are brought from the various shops to the subassembly area where they are erected and pre-outfitted, then moved to the module assembly area. These areas are divided into five bays, each of which can produce 5,447 metric ton modules. After assembly and outfitting, the modules are moved to the integration area where they are erected into a complete ship. The ship is then moved to a floating drydock (resting on a submerged grid) which is subsequently floated and moved to a deep-water area where it is ballasted and the ship launched. drydock can launch or recover a maximum ship size of 259 meters by 53 meters. Approximately 1,432 meters of berthing space, serviced by cranes up to 272 metric tons, are available for outfitting. In August 1988, about 16,721 square meters of the shipyard's slab area were brought under roof to increase the amount of early outfitting performed. Improved pipe production facilities, a machinery packaging facility, and a new blast and paint station in the steel fabrication complex have been added.

Ingalls' older East Bank facility has been in operation since 1938, engaged primarily in the construction of commercial cargo ships and tankers. Although there are six inclined shipways and a graving dock at East Bank, they were all taken out of service in 1989. Refurbishment of these facilities is anticipated to take at least two years. However, a wharf and four piers provide a total of 914 meters of berthing space serviced by cranes with up to 54 metric tons of capacity for outfitting and topside repair.

As of mid-1992, Ingalls employed a total labor force of 16,072, up slightly from 15,531 a year earlier.



8. <u>Marinette Marine Corp.</u>

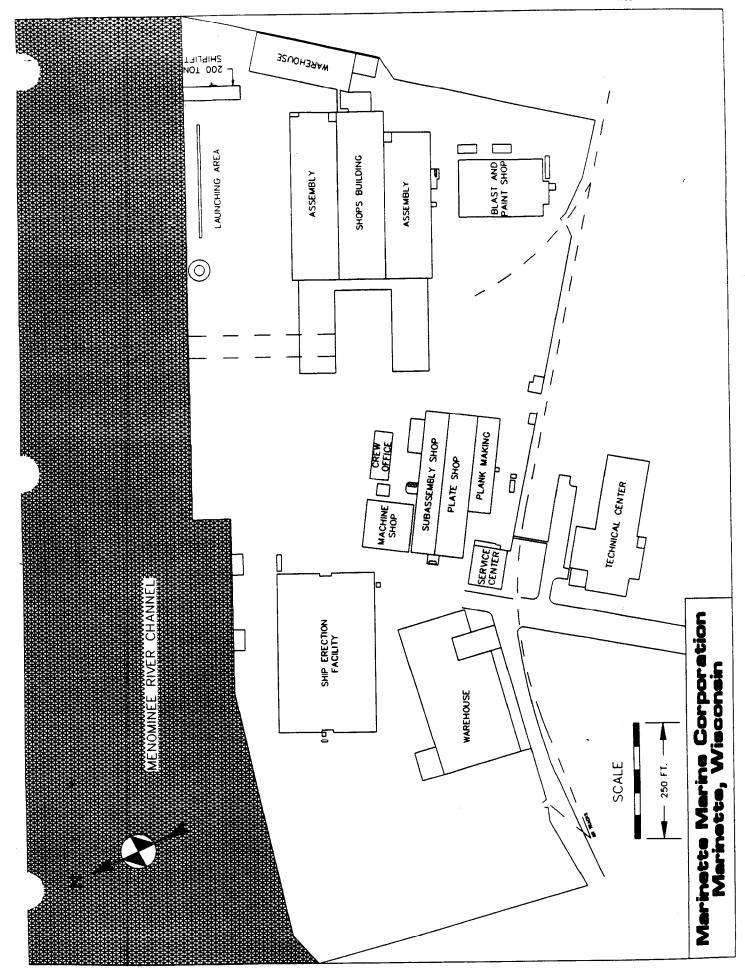
Marinette Marine Corp. (MMC) is a privately-owned Great Lakes shipbuilding company founded during the early months of World War II and located in northeast WI. During the past 50 years, the yard has built nearly 1,300 vessels, including harbor tugs, research vessels, torpedo weapon retrievers, minehunters and yard patrol craft.

As of October 1, 1992, MMC was engaged in the construction of a dredge pontoon system for the U.S. Army Corps of Engineers. In addition, Marinette Marine is one of the three finalist shipyards in the competition to provide oceangoing buoy tenders (WLB) to the U.S. Coast Guard. Contract award is expected to occur in early 1993. MMC, earlier in 1992, performed topside repair work on the Coast Guard icebreaker Mackinaw and miscellaneous steel fabrication work for various customers.

The shipyard covers 23 hectares and has over 134,146 square meters of enclosed workspace permitting year-round, uninterrupted construction of vessels up to 122 meters in length overall with a beam of up to 20 meters. Large fabrication shops and erection areas, a 200 metric ton shiplift, three launchways, and numerous berthing spaces along the 671 meter dockwall provide the facilities needed to construct multiple ships in assembly line fashion.

Marinette Marine's module construction method is complemented by separate cutting, fabricating, assembly, and trade shops allowing smooth and efficient movement of material and prefabricated components through the construction process. Many of the shops are equipped with overhead bridge cranes of up to 45 metric ton capacity, and multiple crawler cranes service the outdoor erection areas. Large modules and completed vessels are transferred and erected using a Dual Walking Beam ship transfer system.

Total employment at the yard in mid-1992 was 130, compared to 218 a year earlier.



9. <u>National Steel and Shipbuilding Co.</u>

National Steel and Shipbuilding Co. (NASSCO), the largest shipbuilder on the West Coast, participates in both the commercial and the U.S. Navy shipbuilding, conversion, and repair markets. In the marine business since 1945, the company now occupies 59 hectares on the harbor in San Diego, CA. In 1989, NASSCO became an employee-owned company.

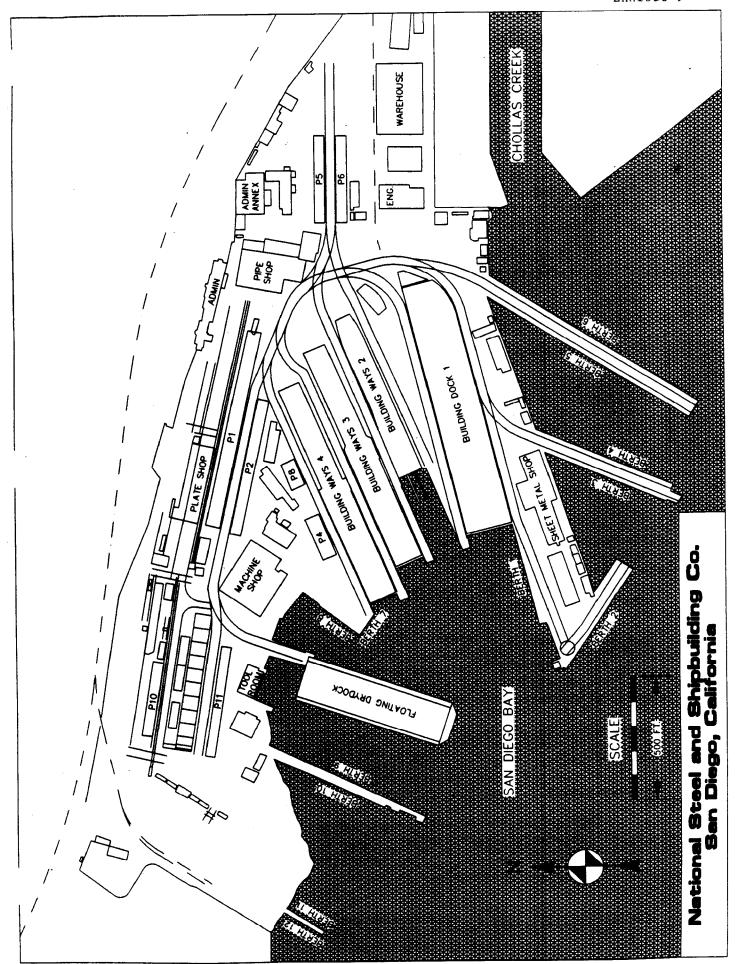
In the past, NASSCO has constructed OBO carriers, very large crude carriers (VLCC) up to 209,000 dwt, product carriers, destroyer tenders, a large cable repair ship, special purpose ships and a variety of Navy vessels. NASSCO conversion projects have included the conversion of two 90,000 dwt tankers to 1,000-bed hospital ships (T-AH), three containerships to Maritime Prepositioning Ships (T-AKX), and the reconstruction of three former Sea-Land SL-7 containerships to Fast Sealift Ships (T-AKR) for the Navy. Repair and overhaul work during the past few years consisted principally of Navy contracts.

NASSCO has contracts to design and construct three AOE class Fast Combat Support Ships for the Navy. In August 1992, NASSCO delivered a commercial containership to Matson Navigation Company. As of October 1, 1992, NASSCO was performing overhaul and repair work on six Navy vessels.

NASSCO's facilities include a building dock in which ships up to 299 meters by 52 meters can be constructed. In addition, the company operates three inclined building ways. Two of these can accommodate a maximum size ship of 274 meters by 34 meters and one a ship size of 210 meters by 27 meters. Cranes are available that can provide lifts up to 159 metric tons. Berthing is available at 10 full-service berths that can accommodate ships with drafts up to 11 meters and lengths up to 305 meters. NASSCO also operates a 25,400 metric ton floating drydock.

NASSCO has a full-service machine shop, carpenter shop, sheet metal shop and pipe shop with an automated pipe silo. The company's steel fabrication and assembly facilities, with a capacity of 1,816 metric tons per week, includes seven burning machines: one has a plasma arc and two have computer numerical control. Steel assembly facilities include a modern 16 meters panel line, eight assembly tables with a combined area of 11,472 square meters, a turning jig for curved steel blocks, and an enhanced pin jig area with two bridge cranes. There is also an automated line for blasting and priming steel plates and shapes. NASSCO offers full-service marine engineering and naval architecture, utilizing the latest technology such as Computer-Graphics Augmented Drafting and Manufacturing System (CADAM).

As of mid-1992 the total labor force was 4,085, up slightly from 3,931 in mid-1991.



10. <u>Newport News Shipbuilding</u>

Newport News Shipbuilding, located at the Port of Hampton Roads in Newport News, VA, is the largest shipbuilding complex in the United States. The company, founded in 1886, is a subsidiary of Tenneco, Inc. Newport News has delivered 26 aircraft carriers, 46 nuclear-powered submarines, and over 120 other surface ships for the U.S. Navy. Commercial vessels delivered by the yard include 71 cargo ships, 85 tankers, 61 passenger ships (most notably the famed superliner UNITED STATES), and more than the field of jumboizing ships, and since 1957 has completed 34 such operations.

Newport News is the Nation's foremost builder of Navy nuclear warships. As of October 1, 1992, the yard was at work on two Nimitz class aircraft carriers and 9 attack submarines. Overhaul and repair of nuclear-powered submarines and surface ships for the Navy are also a principal activity at Newport News.

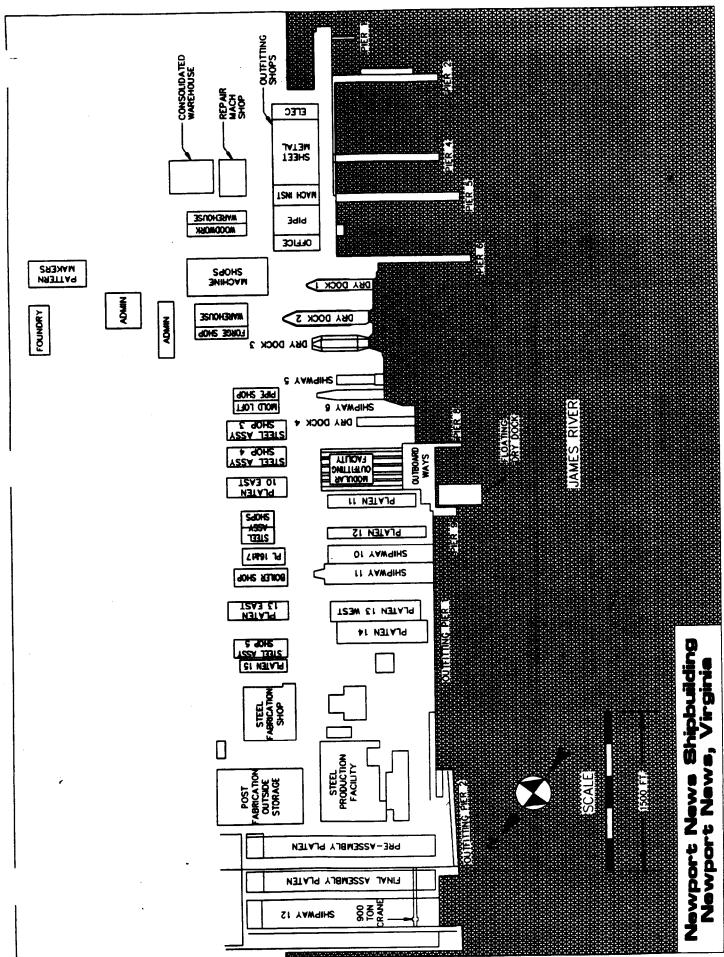
Included in Newport News major facilities are:

Docks and Shipways - There are eight separate docking facilities. Shipway 12, the largest building basin in the nation, is 492 meters long, 76 meters wide, and 10 meters deep. Three positions for the intermediate gate expand the multi-ship construction capability of this dock, permitting simultaneous ship construction and repair. A 900 metric ton gantry crane, one of the largest in the world, can handle completely outfitted assemblies. This crane has a height of 71 meters overall, a girder clearance of 61 meters and a span between rail centers of 165 meters. Shipways 10 and 11 are used for construction work, as well as overhaul and repair, and are serviced by a 315 metric ton gantry crane. The other four graving docks (Dry Docks 1-4) are used mainly for ship repair and overhaul work. The floating drydock, which is 195 meters by 43 meters, is primarily used as a part of the submarine land level facility.

Vessel Berthing - Newport News has two outfitting berths totaling 799 meters each serviced by 30 metric ton cranes. There are four piers totaling 2,750 meters serviced by cranes with capacities of up to 45 metric tons in addition to the two small piers included with the submarine land level facility.

<u>Submarine Construction and Repair Complex</u> - This land level facility is currently being used for construction of nuclear attack submarines. It includes a Modular Outfitting Facility (MOF), outboard ways, two small piers, a transporter and transfer system, and a floating drydock.

The labor force at Newport News in mid-1992 was about 24,500, compared to 27,000 a year earlier.



11. <u>Peterson Builders Inc.</u>

Peterson Builders, Inc. (PBI), of Sturgeon Bay, WI, established in 1933, is a privately owned, full service, construction and repair shipyard, which serves the government, commercial and service industries with its construction capabilities in wood, steel, fiberglass and aluminum, as well as design and production expertise. Their continuing backlog of ship construction, complemented by conversion, repair, and special projects of unique assembly fabrications, enables PBI to maintain a skilled labor force and to keep pace with the latest technologies and developments in the industry.

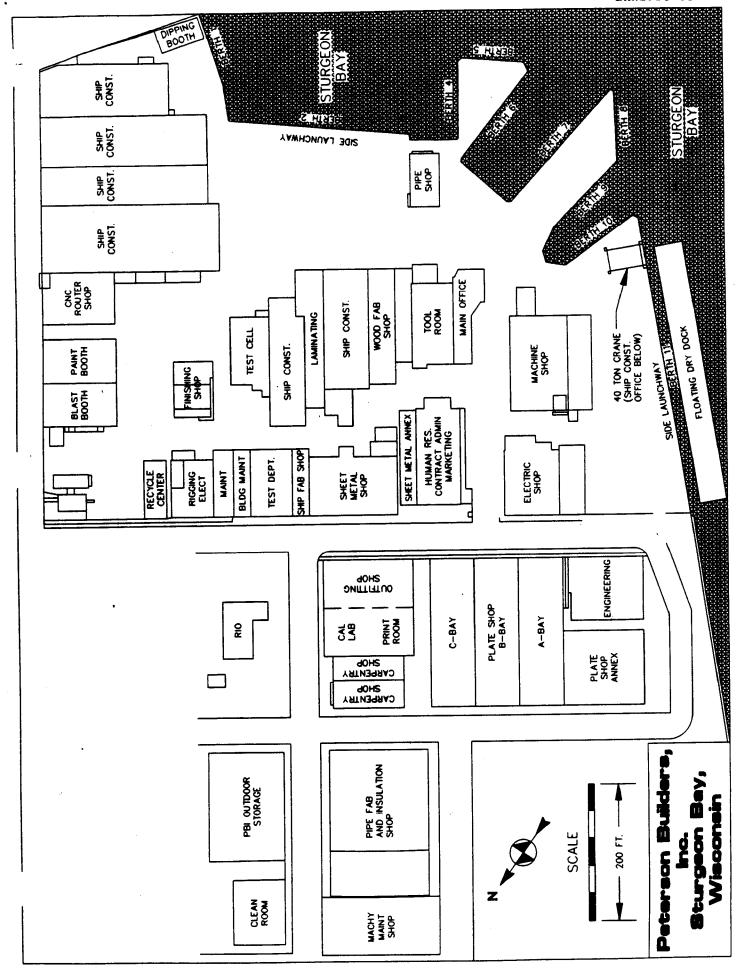
The main yard, with about 3 hectares of buildings, provides inside construction and production facilities; total area is about 5 hectares. Extensive waterfront facilities provide berthing for vessels up to 152 meters in length. PBI operates two side launching shipways; one can accommodate a maximum ship length of 152 meters and the other 69 meters. Also, inside ship construction capabilities for vessels up to 70 meters by 18 meters are available. PBI's floating drydock has the capacity to accommodate a vessel up to 110 meters by 12 meters and is Navy-certified for 1,118 metric tons.

PBI recently purchased a 2 hectare shipyard on the Jewell-Fulton Canal in Ingleside, TX. This property will be known as the Ingleside Division of Peterson Builders, Inc., and will support warranty and repair services for the mine countermeasure ships homeported at the Ingleside Naval Base as well as offer commercial marine repair services.

Current construction contracts underway at PBI are for six wooden 68 meter Mine Countermeasure Ships (MCMs) for the U.S. Navy. As part of the Navy's mine warfare renewal program, these MCMs will replace ships in service since the early 1950's. PBI has been a leader in mine craft construction since that time; longer than any other shipyard in the world. This new generation of wooden ships being built at PBI are not the only "first of a kind" contracts awarded to the yard. Other completed "new class of ship" construction contracts were four steel 69 meter Auxiliary Rescue/Salvage (ARS) ships and seven wooden 33 meter Yard Patrol craft (YP). PBI also maintains a long-standing history for commercial vessel construction ranging from super tuna seiners, research ships, large passenger/car ferries, and a range of tugs.

During 1992, Peterson Builders received contracts for one 29 meter Ferry for Miller Boat Line, Inc., five 6 meter aluminum Patrol Boats and seven 11 meter fiberglass Landing Craft Personnel Large (LCPLs) for the Department of the Navy. Drydock and repair work included two U.S. Coast Guard Buoy Tenders, MOBILE BAY and ACAIA.

At mid-1992, total employment at PBI was 910, compared to 990 in 1991.



12. Portland Ship Repair Yard

The Portland Ship Repair Yard is part of the Municipal Corp. of the Port of Portland. The 57 hectare shipbuilding and ship repair facility is located in Portland, OR, on the Willamette River. The yard was developed from the World War II Swan Island Shipbuilding facilities which delivered 1,076 oceangoing ships. Today's facility includes Dry Dock 4, one of the largest dry dock in the Americas.

Projects in 1992 include corrective structural modifications to a new, large cable ship; structural enhancements and tank coating of four very large crude carriers; tandem drydocking of two large fish processors; major upgrade and overhaul of a worldwide cruise ship; and development of an on-site training facility and program for welding, steel forming, sheet metal, laborers, machinists, and painters.

The shipbuilding assets are augmented by the individual facility users' assets. Cascade General, Inc., Northwest Marine Inc., $^{1/}$ and West State, Inc., are contracted users of the facility.

The shipbuilding facilities at the Portland Ship Repair Yard are capable of producing modular-type units from 1,525 to 5,084 metric tons. Units are transported by rubber-tired vehicles, crawler or walker, via a launching bridge to two locations. At one ship construction location, a vessel 145 meters by 30 meters can be constructed using the Dry Dock 3 for launching. At the other location, a vessel up to 247 meters by 33 meters can be constructed using the Dry Dock 3 and Dry Dock 4 for launching.

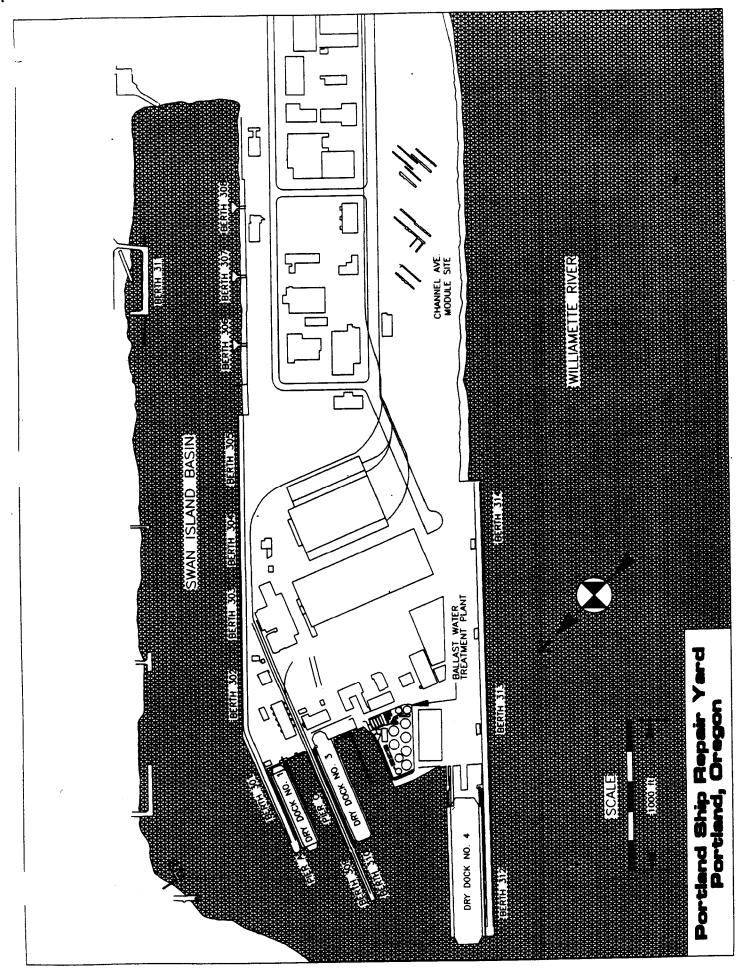
Portland Ship Repair Yard operates three drydocks. The largest two (No. 3 and No. 4) can accommodate vessels up to 247 meters by 33 meters, and 351 meters by 55 meters, respectively. A total of 3,078 meters of fully serviced pier space with 16 whirley type cranes are employed for outfitting. In 1986, a new layberth facility (Berth 315) was added which can accommodate two 335-meter VLCCs in lay-up status.

The yard has 46,500 square meters of fully enclosed service shops and warehouse space. The 11 module assembly bays are 98 meters long, 21 meters clear width, and 18 meters clear height.

The Portland Ship Repair Yard is preparing to expand its modular construction capability by an additional 14 hectares, located in the Swan Island Lagoon. This facility will be suitable for constructing ship modules.

As of mid-1992 the shipyard employed 2,157 persons, down from 3,135 a year earlier.

 $^{1/2}$ Northwest Marine, Inc., went out of business in October 1992.



13. Tacoma Boatbuilding Co. $\frac{1}{}$

In operation since 1926 in Tacoma, WA, this shippard has designed, constructed, and repaired vessels for commercial customers, the Navy and Coast Guard, and foreign governments. Tacoma Boat's overall facilities consist of 8 Hectares located on the Hylebos Waterway adjacent to Commencement Bay.

Tacoma Boat has constructed a variety of standard-class tuna purseiners, a semi-submersible offshore oil-drilling rig, barges and tug/supply vessels for the offshore oil industry, WYTM icebreaking tugs and WMEC cutters 82 meter long for the Coast Guard, revolutionary-design tractor tugs, and high-speed patrol ships, gunboats, and minesweepers for the Navy and/or foreign governments. The company also helped design and build an 80 knot surface effect ship (SES).

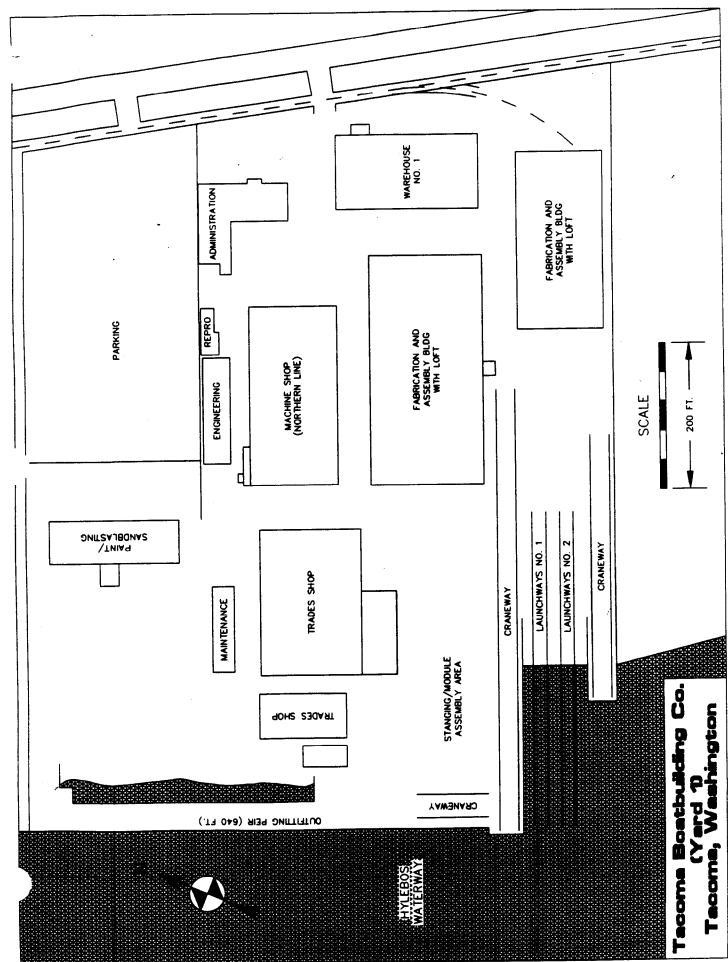
During the 1984 to mid-1991 period, Tacoma delivered 12 ocean surveillance ships (T-AGOS) to the U.S. Navy. This T-AGOS contract was a focal point for zone outfitting in which various portions or "zones" of a ship were built separately as virtually complete units and then assembled at the launchway.

The company's activity under present market conditions is primarily in the area of ship repair on both commercial and Government contracts and in it's Northern Line Machine & Propeller Division for deck equipment construction and repair and propulsion system fabrication and repair.

Tacoma Boat's facilities include two end-launch construction ways, which can construct vessels up to 85 meters by 15 meters. Available for outfitting and repair work are 411 meters of berthing space.

The total work force at Tacoma Boat at mid-1992 was 60, compared to 88 a year earlier.

Tacoma Boatbuilding filed a motion with the U.S. Bankruptcy Court for the Western District of the state of Washington to convert from Chapter 11 (reorganization) to Chapter 7 (liquidation).



14. Tampa Shipyards, Inc.

Founded in 1948, Tampa Shipyards, Inc., (formerly Tampa Ship Repair and Drydock Co.) is a full service yard which was purchased by The American Ship Building Co. in 1972 and is located on the recently deepened 13 meter Sparkman Channel in Tampa, FL. This channel depth reduces to 10 meters approximately 457 meters from the shipyard.

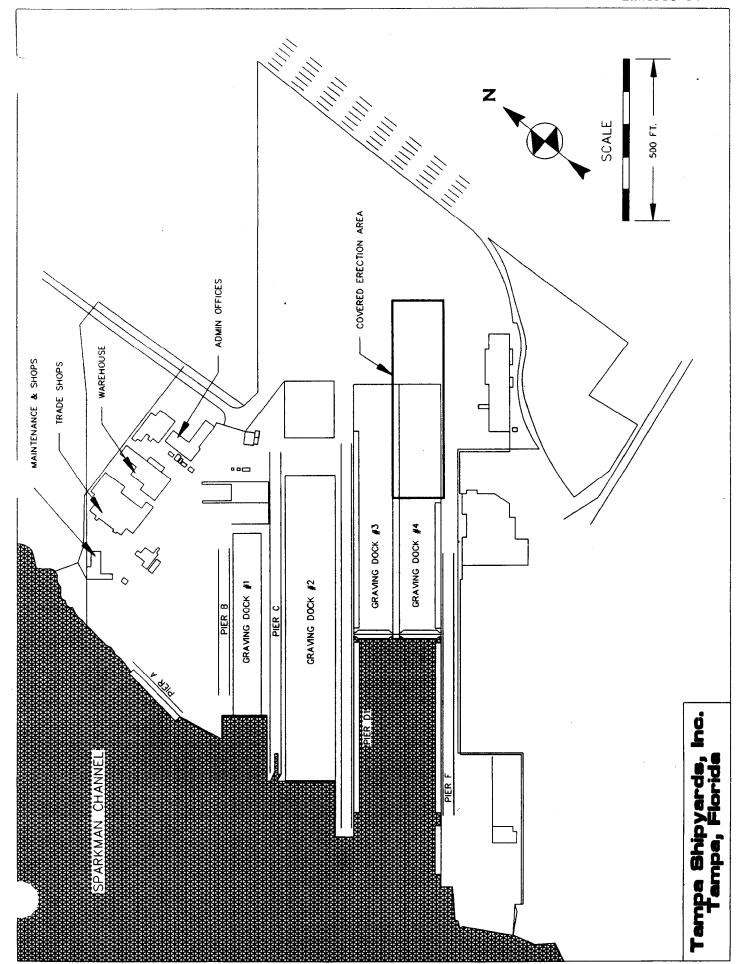
During World War II, the company built Navy auxiliary vessels and C2 cargo ships for the Maritime Commission. Since World War II, Tampa Ship has been a major Gulf Coast repair yard. During the 1980's significant projects completed by Tampa Ship included the conversion of four Moore-McCormack C4 cargo ships to larger self-sustaining breakbulk/container vessels and the construction of five 30,000 dwt clean-product, ice-strengthened tankers for charter to the Military Sealift Command.

During 1989, Tampa Shipyards completed the conversion of two freighters to auxiliary crane ships, T-ACS 7 and 8, for the Maritime Administration. Work is currently underway on the completion of two T-AO fleet oilers, BENJAMIN ISHERWOOD and HENRY ECKFORD, which were originally contracted to Pennsylvania Shipbuilding Co. in 1985 and construction of a T-AGOS Ocean Surveillance Ship, IMPECCABLE.

Major facility installations were integrated into Tampa's ship construction program in 1984. The additions include: a concrete pier, two graving docks, two wet berths, additional shops, and an erection/assembly building. The erection/assembly building is 183 meters by 44 meters by 35 meters, and is serviced by three overhead bridge cranes with a combined lifting capacity of 800 metric tons. About 107 meters of this building straddles one of the graving docks, allowing pre-assembled units weighing in excess of 608 metric tons to be erected in a totally enclosed environment. The company currently has four graving docks operational. The largest can handle ships up to 273 meters by 45 meters. Two of the drydocks can accommodate a vessel as large as 226 meters by 32 meters.

To provide additional fabricating capability, Tampa Ship has purchased the Westinghouse heavy steel fabricating facility on Tampa's Westshore Blvd. This facility provides over 4 hectares of covered fabrication floor, bridge cranes up to 635 metric ton capacity, and barge loading facilities. The building is two hours by tow from Tampa Ship. This heavy steel fabricating facility is now referred to as the Westshore Facility. In addition, Tampa Ship currently leases two wet berths north of the main yard at South Slip. These wet berths are 256 meters and 213 meters long.

As of mid-1992, 1,410 people were on Tampa's payroll compared to 1,142 in mid-1991.



15. Todd Pacific Shipyards Corp. - Seattle Division

Todd's Seattle Division is located at the northwest corner of Harbor Island in Elliot Bay, less than 10 minutes from downtown Seattle, WA. From 1898 until 1916, when the William H. Todd Co. of New York bought the shipyard from the Seattle Construction and Drydock Co., a variety of vessels were produced, including the world's finest six-masted barkentine and (at that time) the world's fastest single-screw steamer. This 21 hectares yard has been a prime supplier of fighting ships for the Navy. During World War II, Todd-Seattle constructed over 125 ships and repaired and serviced some 2,700 deep draft vessels of all sizes, types, and flags. Since 1952, the yard has built 80 vessels of 20 different types.

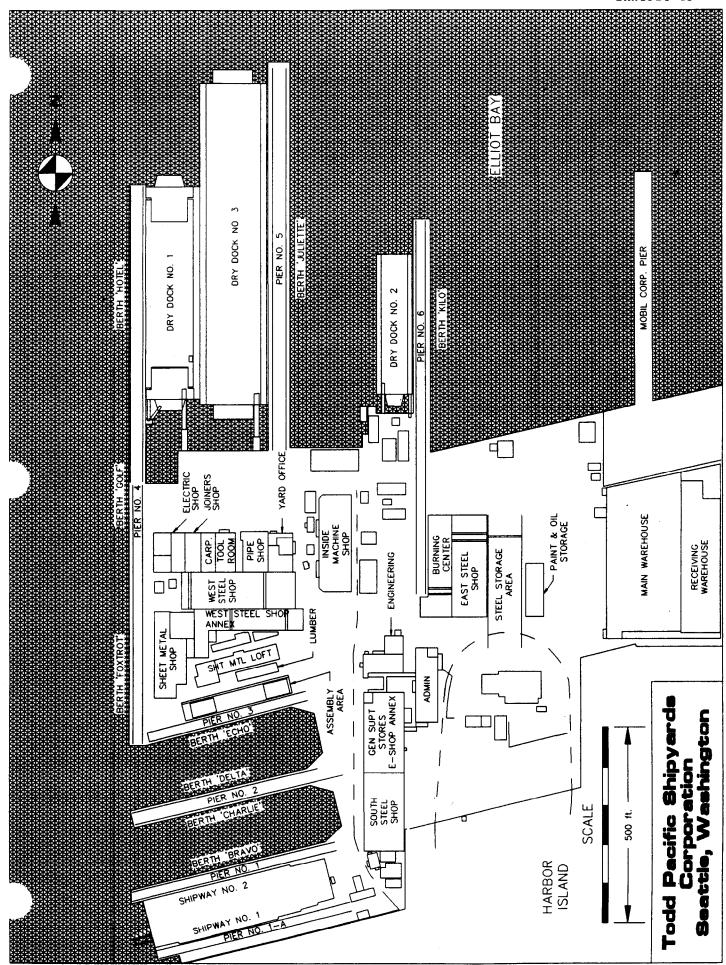
As of October 1, 1992, work in the yard included the repair and overhaul of numerous factory trawlers, containerships, barges and tugs. Also, ongoing is the phased maintenance work on the USS CAMDEN and SACRAMENTO which provides a solid base for Todd's skilled labor force.

The largest building way at Todd-Seattle can handle a ship up to 183 meters by 29 meters. It can also be used as a dual launchway for simultaneous construction of two ships with beams of 15 meters or less. A small side-launch building way is also available. In addition to the 40,640 metric ton drydock, there are two other floating drydocks, the larger of which can accommodate ships up to 287 meters by 41 meters.

In July 1982, the company transferred a 40,640 metric ton floating drydock from its San Francisco Division to Seattle. A new 137 metric ton traveling whirley crane on the adjacent 305 meter concrete pier serves the floating drydock and the adjacent berths. A second pier was rebuilt in concrete and lengthened to give the yard a 427 meter berth with a 12 meter water depth.

Two wharves and five piers provide a total of 1,834 meters of berthing space for outfitting and repair. The yard is serviced by 15 whirley traveling cranes, with lifting capacities ranging from 23 metric tons to 136 metric tons.

In mid-1992, total employment at the Seattle plant was 750, down from 1,278 at mid-1991.



16. Trinity Industries, Inc. - Beaumont Yard

This shipyard, located on the Neches River in Beaumont, Texas, was established in 1917 by Beaumont Shipbuilding and Drydock Co., which built C1-A cargo ships and Navy minesweepers during World War II. In 1947, the yard was acquired by Bethlehem Steel Corp., which pioneered the design and production of mobile offshore drilling rigs, drill ships, offshore oil and gas facilities and barges. After closure in mid-1988, the yard was acquired and reopened in mid-1989 by Trinity Industries, Inc., of Dallas, Texas.

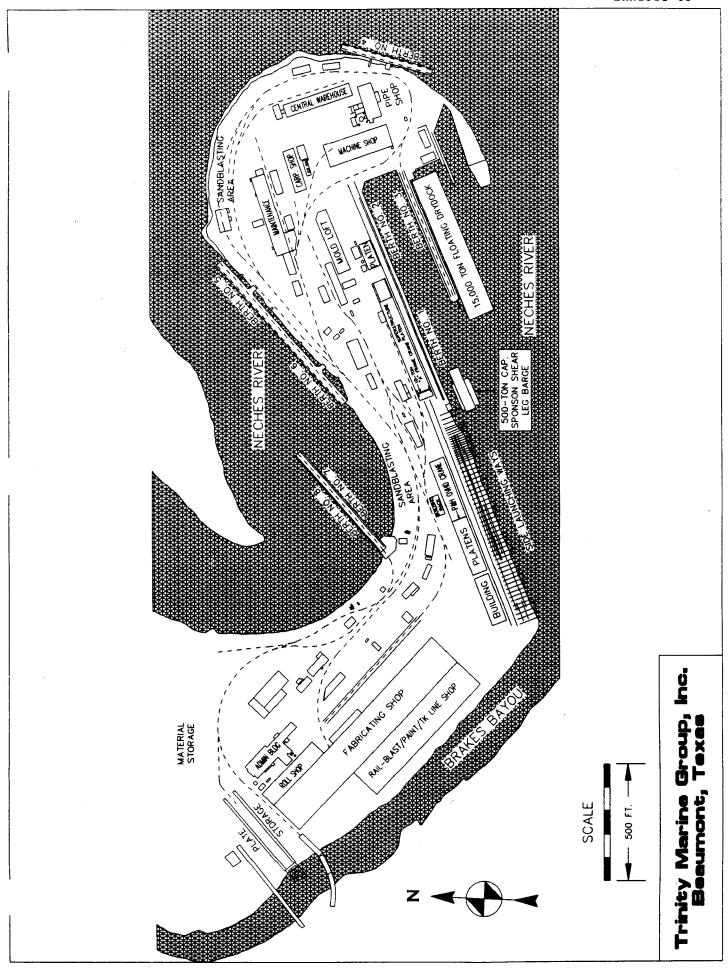
Trinity's Beaumont yard is highly mechanized. In the early 1970s, a multimillion-dollar panel line and material handling facilities were installed. In recent years, capital improvements included installation of a CNC plasma burning machine, larger plate bending rolls, larger overhead bridge cranes, pipe burning and bending equipment, a pipe fabrication shop, improved welding equipment, mobile cranes, and improved building platens.

Trinity-Beaumont has one side-launching way that can accommodate ships up to approximately 267 meters by 32 meters. Also, the yard has recently acquired under lease a floating drydock (AFDM-2) from the Navy. This drydock, which can accommodate a vessel up to 183 meters in length with a beam of 26.5 meters. Trinity Beaumont has also recently acquired an additional floating drydock that can accommodate a vessel up to 198 meters in length with a beam of 32 meters. The newly acquired drydock is expected to be operational in the shipyard by mid-1993.

There are 1,402 meters of fully-serviced piers and wharves and mobile equipment for servicing ships or other vessels at pierside or anchorage. With a 508 metric ton lift capacity, the company's barge-mounted "Big Bessie" is the largest floating derrick between Houston and New Orleans.

While awaiting a major marine construction contract, Trinity is utilizing the yard's flexibility by repairing and servicing railcars, building LPG tank barges and both inland and ocean hopper barges and recently began construction of four (4) 63 meter Oil Spill Response Vessels.

Employment at Trinity's Beaumont facility at mid-1992 was 83, down slightly from 95 a year earlier.



SHIP REPAIR INDUSTRY

While over 200 privately owned firms of varying capabilities are involved in repairing ships in the United States, only 41 yards are capable of drydocking vessels 122 meters in length and over. For ships this size, the U.S. shipbuilding and repair industry is currently operating a total of 50 floating drydocks, 29 graving docks, and 3 marine railways. However, some of these graving docks are committed to new construction. The large organizations which have drydocks generally have extensive waterfront acreage and are capable of all types of ship repair and maintenance. Major shipyards usually combine repair, overhaul, and conversion with shipbuilding capabilities, and employment usually numbers in the thousands. It is difficult to draw a sharp line between shipbuilding yards and ship repair yards, as many of the two engage in both types of work.

Repair (with Drydocking) Facilities

Major drydocking facilities are defined as those yards having at least one drydocking facility that can accommodate vessels 122 meters in length and over, provided that water depth in the channel to the shipyard itself is at least 3.7 meters. These facilities may also be capable of constructing a vessel less than 122 meters length overall. Exhibit 19 is a histogram displaying the reduction in the number of available floating drydocks as the maximum ship length increases.

Appendix B tabulates information updated through 1992 on 35 of these repair yards by geographical location. Additional information is available in the Office of Ship Construction.

Major Topside Repair Facilities

Major topside repair facilities are those that have sufficient berth/pier space for topside repair of ships 122 meters in length and over, provided that water depth in the channel to the facility itself is at least 3.7 meters. These facilities may also have drydocks and/or construction capability for vessels less than 122 meters in length. Services rendered by these firms vary from a simple repair job to a major topside overhaul, particularly when the work on oceangoing ships can be accomplished without taking the ships out of the water. It is common practice for a shipyard to send its personnel and equipment to provide voyage repairs while the ship is at anchor or working cargo at a commercial marine terminal. There is an increasing trend worldwide to send ship repairers to the ship rather than to bring the ship to the shipyard, thus calling for greater mobility of ship repair personnel.

Appendix B also tabulates information through 1992 on the topside repair yards' facilities (berth/pier space). The yards' building ways, drydocks, marine railways, etc., are not addressed herein as they cannot accommodate vessels 122 meters in length and over. However, detailed data for these facilities were obtained during the MARAD annual shipyard survey and are available in the Office of Ship Construction.

ACTIVE SHIPBUILDING BASE

The Active Shipbuilding Base, as identified by the Navy and MARAD, is comprised of 15 privately owned U.S. shippards which are open and currently engaged in or seeking contracts for the construction of major oceangoing or Great Lakes ships 1,000 gross tons or over. Exhibit 20 of this report identifies and geographically locates these 15 yards.

During 1992, the number of yards in the Active Shipbuilding Base decreased by one. As of October 1992, the 15 remaining yards employed roughly 67 percent of the U.S. shipbuilding and repair industry's total work force, as reported by the Bureau of Labor Statistics under SIC 3731. At that same time, 93 percent of the production workers in these 15 shippards were engaged in Navy or Coast Guard ship construction and repair work.

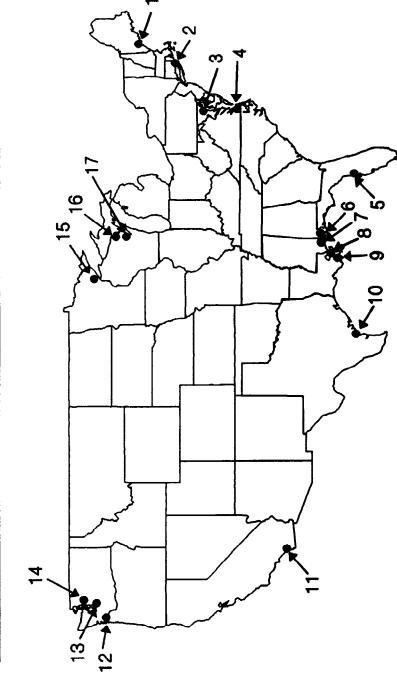
As of year end, eight of the 15 shippards were engaged in construction and/or conversion of major combatant and auxiliary ships for the Navy. Two of the yards were engaged primarily in ship construction work provided by the Navy's T-Ship program. Five of the yards had only repair and overhaul work, smaller Navy vessel orders, and non-ship construction work.

Employment projections for production workers is shown by Exhibit 21 of this report. These data are generated by overlaying Navy projected five-year shipbuilding and conversion programs onto the estimated work force required to complete the current orderbook.

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SHIPBUILDING INDUSTRY AND ACTIVITIES 1992

MAJOR SHIPBUILDING FACILITIES IN THE UNITED STATES



National Steel and Shipbuilding Co. Frinity Industries - Beaumont Div

Bath Iron Works Corp. General Dynamics - Electric Boat Div.

BethShip, Sparrows Point Yard Newport New Shipbuilding

- Portland Ship Repair Yard facoma Boatbuilding Co. 0-264667
- fodd Pacific Shipyard Corp.
 - Marinette Marine Corp. raser Shipyards, Inc.
- Peterson Builders, Inc.
 - Ingalls Shipbuilding Inc.

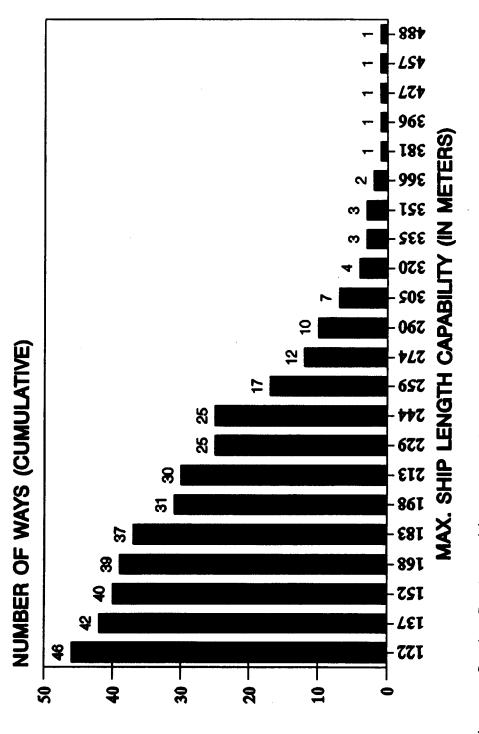
Hatter Marine, Inc., Moss Point Div.

Alabama Shipyard, Inc. fampa Shipyards, Inc.

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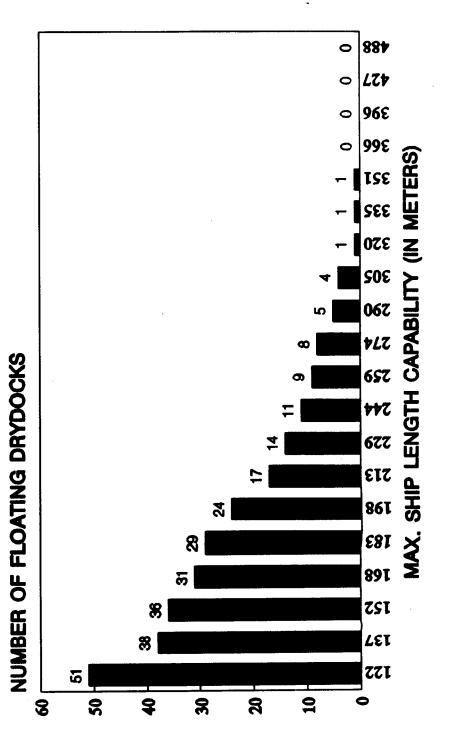
Avondale Industries, Inc.





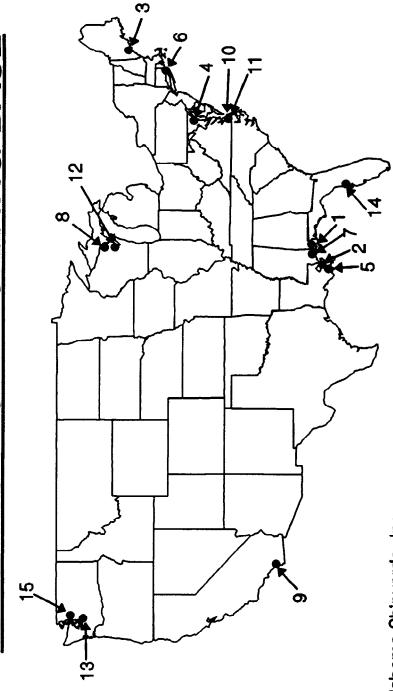
* Shipways, Graving Docks and Land Level Positions

MAJOR U.S. SHIP REPAIR FACILITIES * **NUMBER OF FLOATING DRYDOCKS BY** MAXIMUM LENGTH CAPABILITY (OCTOBER 1, 1992)



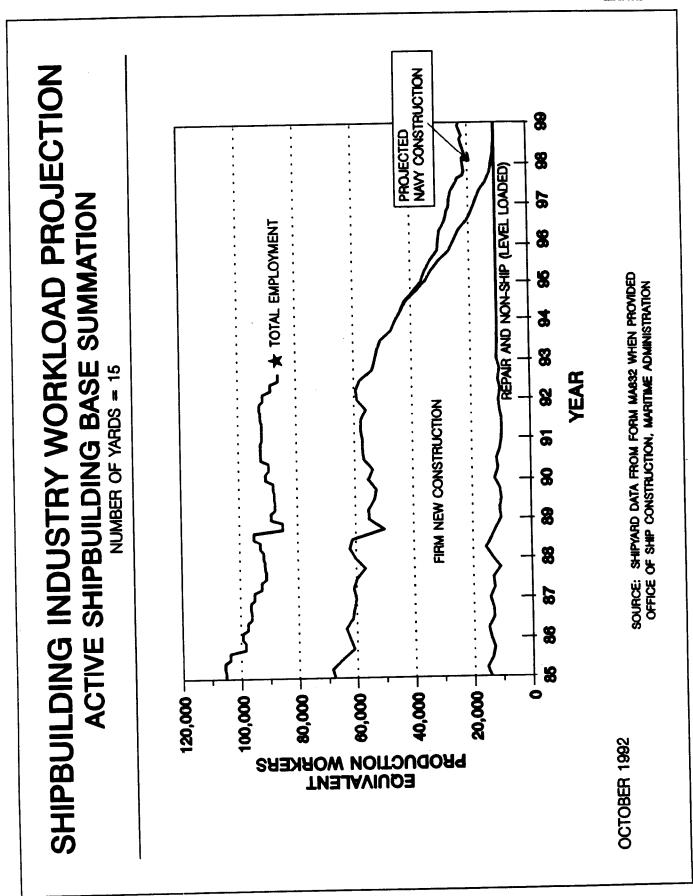
* Includes Major Shipbuilding and Repair Yards with Drydock Facilities

ACTIVE U.S. SHIPBUILDING BASE



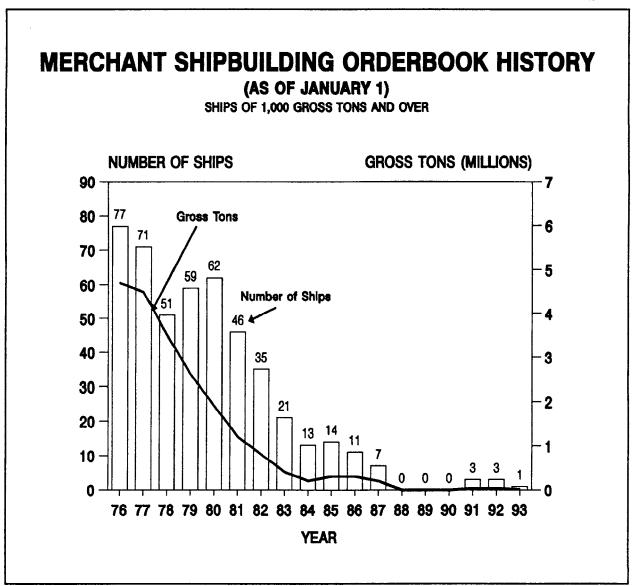
- Alabama Shipyards, Inc. Avondale Industries, Inc.
 - Bath Iron Works Corp.
- BethShip, Sparrows Point Yard
- rinity Equitable Shipyards, New Orleans General Dynamics, Electric Boat Div. **−.0.6.4.0.6.6.6.6**
 - ngalls Shipbuilding Inc.
- National Steel and Shipbuilding Co. Marinette Marine Corp.

- Newport News Shipbuilding Co. Norfolk Shipbuilding and Drydock Corp. Peterson Builders, Inc. Tacoma Boatbuilding Co. Inc.
- lampa Shipyards, Inc. Todd Pacific Shipyards, Corp., Seattle <u>0</u>+4644



COMMERCIAL SHIP CONSTRUCTION

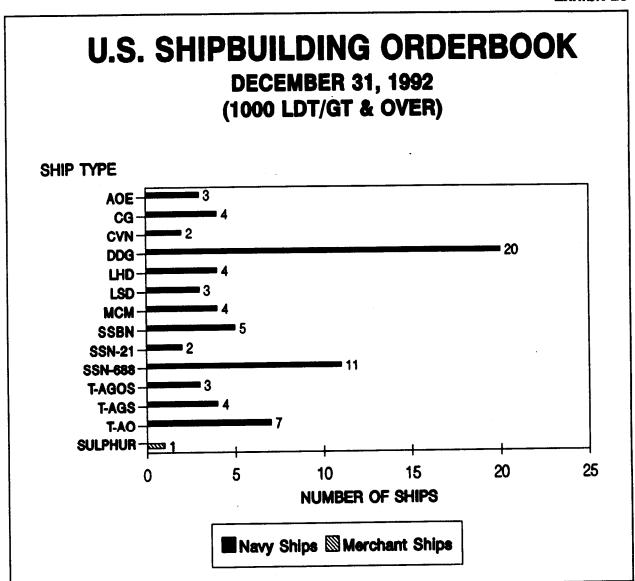
In 1992, only one new commercial ship 1,000 gross tons (gt) or larger was ordered from U.S. shipyards. Between the end of 1991 and the end of 1992, the U.S. shipbuilding orderbook decreased by two ships, with the delivery of one container ship by National Steel and Shipbuilding Co. (NASSCO) and two small sulphur carriers from Eastern Shipyards, Inc. and McDermott International, respectively, and the award of one sulphur carrier to McDermott International. The orderbook since 1976 is illustrated in Exhibit 22.



U.S SHIPBUILDING ORDERBOOK

As of December 31, 1992, new ships on order or under construction (naval vessels 1,000 light displacement tons (ldt) and larger and commercial ships 1,000 gt and larger) in U.S. private shipyards totalled 72 naval and 1 commercial vessel (Exhibit 23).

Ten shipyards had contracts for the construction of naval and commercial vessels. The naval shipbuilding orderbook includes 31 ships scheduled for delivery in 1995 and later. One shipyard had an order for one commercial ship which is scheduled to be delivered in 1994. The naval orderbook is comprised of 13 different types of vessels.



NEW SHIPBUILDING ORDERS - 1992

In 1992, U.S. shipyards received orders for the construction of seven naval ships and one commercial ship (Exhibit 24). Contracts were placed for the construction of three guided missile destroyers (DDG 68, DDG 70 and DDG 72) at Bath Iron Works Corp., Bath, ME; two guided missile destroyers (DDG 69 and DDG 71) and one amphibious assault ship (LHD 6) at Ingalls Shipbuilding, Pascagoula, MS; and one ocean survey ship (T-AGS 62) at Halter Marine, Inc., Moss Point, MS. McDermott Shipyards received a contract for the construction of a 24,000 dwt (16,617 gt) Sulphur Carrier. The total contract value for these ships was approximately \$2.2 billion.

					
	SHIP CLASS and HULL NUMBER	CONTRACT PRICE (in Millions)	LDT / GT	CONTRACT AWARD DATE	ESTIMATED DELIVERY DATE
NAVAL SHIPS					
Bath Iron Works	DDG 68	\$250.0	6,625	04/08/92	09/18/96
Ingalls Shipbuilding	DDG 69	\$285.8	6,625	04/08/92	01/06/97
Bath Iron Works	DDG 70	\$250.0	6,625	04/08/92	03/19/97
Ingalls Shipbuilding	DDG 71	\$285.8	6,625	04/08/92	04/07/97
Bath Iron Works	DDG 72	\$250.0	6,625	04/08/92	09/17/97
Halter Marine - Moss Point	T-AGS 62	\$42.9	3,019	05/29/92	11/29/95
ngalls Shipbuilding	LHD 6	\$760.9	28,233	12/11/92	12/11/97
	7 Ships	\$2,125.4	64,377		
COMMERCIAL SHIPS					
	SULPHUR				
McDermott Shipyards	CARRIER	\$ 55.0	16.617	05/15/92	07/31/94

COMMERCIAL SHIP DELIVERIES - 1992

- U.S. shipyards delivered three commercial ships during 1992 (Exhibit 25):
 - WK MCWILL JR. On February 15, 1992 McDermott Shipyards delivered this 398 foot sulfur carrier capable of carrying 7,500 tons of liquid sulphur from Freeport-McMoran's mining complex in the Gulf of Mexico to Port Sulphur, LA, on the Mississippi River. This vessel was ordered, in October 1990, from Eastern Shipyards, Inc., Panama City, FL, by Freeport-McMoran Resource Partners. The outfitting of this vessel was completed by McDermott Shipyards.
 - BENNO C. SCHMIDT On September 25, 1992 McDermott Shipyards delivered this 398 foot sulfur carrier capable of carrying 7,500 tons of liquid sulphur from Freeport-McMoran's mining complex in the Gulf of Mexico to Port Sulphur, LA, on the Mississippi River. This vessel was ordered, in October 1990, from Eastern Shipyards, Inc., Panama City, FL, by Freeport-McMoran Resource Partners. McDermott Shipyards received a contract to complete the work in mid-1992.
 - R.J. PFEIFFER On August 9, 1992 National Steel and Shipbuilding Co. (NASSCO) of San Diego, CA, delivered a 713 foot 32,600 gt diesel-powered container ship, designed to carry 1,650 24-foot containers. This ship was ordered by Matson Navigation Co. in January 1990. This was the first commercial ship of 10,000 gt or larger delivered by a U.S. shipyard since 1987.

Exhibit 25

COMMERCIAL VESSELS DELIVERED - 1992

(1,000 GT and OVER)

SHIPYARD	DESIGN TYPE	VESSEL NAME	GROSS TONS	DELIVERY DATE	CONTRACT PRICE (in Millions)
Eastern Shipyards	Sulphur Carrier	WK MCWILL JR	6,132	02/15/92	\$13.5
McDermott Shipyards	Sulphur Carrier	BENNO C. SCHMIDT	6,132	09/25/92	\$13.5
National Steel Shipbuilding	Containership	R.J. PFEIFFER	32,600	08/09/92	\$129.6
TOTAL	3 Ships		44,864		\$156.6

NAVY SHIP DELIVERIES - 1992

During calendar year 1992, U.S. private shipyards delivered 18 new naval vessels, 1,000 ldt and larger. The naval vessels delivered totaled 218,257 ldt and had an initial contract value of approximately \$4.9 billion (Exhibit 26). By comparison, U.S. shipyards delivered 14 new naval vessels valued at approximately \$2.3 billion in 1991.

Eleven different types of naval ships were delivered by eight shipyards during 1992: three guided missile cruisers (CG); one aircraft carrier (CVN); one guided missile destroyer (DDG); one amphibious assault ship (LHD); one dock landing ship (LSD); two mine countermeasure ships (MCM); one ballistic missile submarine (SSBN); four attack submarines (SSN); one ocean surveillance ship (TAGOS); one coastal hydrographic survey ship (T-AGS); and two fleet oilers (T-AO).

Exhibit 26

NAVY NEW CONSTRUCTION VESSELS DELIVERED - 1992

(1,000 LDT and OVER)

SHIPYARD	SHIP CLASS and HULL NUMBER	VESSEL NAME	LDT	DELIVERY DATE	CONTRACT PRICE (in Millions)
Halter Marine - Moss Point	T-AGS 52	LITTLEHALES	1,300	01/10/92	\$ 11.5
Newport News Shipbuilding	SSN 759	JEFFERSON CITY	6,000	01/28/92	\$259.8
Ingails Shipbuilding	CG 68	ANZIO	6,964	02/10/92	\$184.0
Avondale Shipyards	LSD 48	ASHLAND	11,125	03/12/92	\$148.9
General Dynamics - EB	SSN 760	ANNAPOLIS	6,000	04/07/92	\$258.1
Bath Iron Works	CG 67	SHILOH	7,015	04/24/92	\$236.0
General Dynamics - EB	SSBN 738	MARYLAND	12,500	06/05/92	\$587.0
Newport News Shipbuilding	CVN 73	GEORGE WASHINGTON	79,000	06/08/92	\$1,571.5
ingalis Shipbuilding	LHD 2	ESSEX	28,233	07/10/92	\$402.5
McDermott Shipyards	T-AGOS 20	ABLE	2,486	07/22/92	\$19.8
Peterson Builders	MCM 9	PIONEER	1,000	08/14/92	\$61.7
Newport News Shipbuilding	SSN 764	BOISE	6,000	09/18/92	\$257.5
Ingalls Shipbuilding	CG 69	VICKSBURG	7,009	09/21/92	\$192.3
Ingails Shipbuilding	DDG 52	JAHN BARRY	6,625	10/21/92	\$162.1
Avondale Shipyards	T-AO 198	BIG HORN	15,000	05/21/92	\$109.6
Avondale Shipyards	T-AO 200	GUADALUPE	15,000	09/25/92	\$97.5
Peterson Builders	MCM 10	WARRIOR	1,000	12/30/92	\$ 61.7
General Dynamics - EB	SSN 761	SPRINGFIELD	6,000	12/08/92	\$258.1
TOTAL	18 Ships	=	218,257		\$4,879.6

NAVY'S T-SHIP PROGRAM

The Navy's T-ship program continued to be an important segment of ship construction and conversion activity for U.S. shipyards. T-ships are auxiliary vessels funded by the Navy budget but designed to be civilian-manned and under the control of the Military Sealift Command. Since mid-1979, 16 U.S. private shipyards have been awarded contracts for the construction of 55 new ships and the conversion of 31 existing vessels. The initial contract value for these vessels totalled almost \$5.8 billion.

During 1992, only one new T-ship contract was placed with U.S. shipyards. Halter Marine, Inc., Moss Point, MS, received an order with an initial contract value of \$42.9 million to build one ocean survey ship (T-AGS 62). This is a follow-on ship to the T-AGS 60 and T-AGS 61.

During 1992, deliveries included a coastal hydrographic survey ship (T-AGS 52) by Halter Marine, Inc., Moss Point, MS; one SWATH class ocean surveillance ships (T-AGOS 20) by McDermott Shipyards, Morgan City, LA; and two fleet oilers (T-AO 198 and T-AO 200) by Avondale Industries, New Orleans, LA.

As of December 31, 1992, 14 T-ships were under construction or on order at four shipyards (Exhibit 27). The value of this orderbook is approximately \$1.1 billion.

Exhibit 27

T-SHIPS ON ORDER OR UNDER CONSTRUCTION (as of December 31, 1992)

SHIPYARD	SHIP CLASS and HULL NUMBER	VESSEL NAME	ESTIMATED DELIVERY DATE	CONTRACT PRICE (in Millions)
Avondale	T-AO 199	TIPPECANOE	02/08/93	\$ 106.3
Avondale Avondale	T-AO 201	PATUXENT	06/07/95	\$106.3
Avondale	T-AO 202	YUKON	12/07/93	\$97.5
Avondale	T-AQ 203	LARAMIE	04/05/96	\$106.3
Avondale	T-AO 204	RAPPAHANNOCK	11/07/95	\$97.5
Avondale	T-AGS 45	WATERS	06/11/93	\$104.4
Halter Marine	T-AGS 60	PATHFINDER	10/31/94	\$49.9
Halter Marine	T-AGS 61	SUMNER	05/01/95	\$42.9
Halter Marine	T-AGS 62	BOWDITCH	11/29/95	\$19.8
McDermott	T-AGOS 21	EFFECTIVE	01/27/93	\$19.8
McDermott	T-AGOS 22	LOYAL	06/11/93	\$111.2
Tampa	T-AO 191	BENJAMIN ISHERWOOD	01/02/94	\$111.2
Tampa	T-AO 192	HENRY ECKFORD	09/01/94	\$58.2
Tampa	T-AGOS 23	IMPECCABLE	05/28/94	\$58.6
TOTAL	14 Ships			\$1,089.9

PROJECTED NAVY SHIPBUILDING PLAN

The U.S. Navy shipbuilding plan for fiscal years 1994 - 1997 and the appropriation for fiscal year 1993 includes the construction of 37 new ships, as illustrated in Exhibit 28. More than \$30 billion is proposed for this plan. Shipyard contract value accounts for about a third of this amount, while the remainder is attributed to Government-furnished equipment placed aboard the vessels and to other Government program costs.

The Navy's proposed FY 1994 - 1997 shipbuilding program represents a continued reduction in the amount of new shipbuilding work available to the nation's industrial base when compared with previous Navy programs. At an average of less than 8 ships per year, this program represents a 58 percent reduction in the quantity of ships to be procured compared with the 19 ships per year average for Navy programs during the 1980s.

The Navy's plan includes the construction of 1 nuclear aircraft carrier (CVN), 19 guided missile destroyers (DDG-51) and 2 amphibious assault ships (LHD). These three shipbuilding programs will probably consume approximately 77 percent of the available funding.

Exhibit 28

NAVY SHIPBUILDING PLAN Fiscal Years 1994 - 1997 Plus Fiscal Year 1993 Appropriation

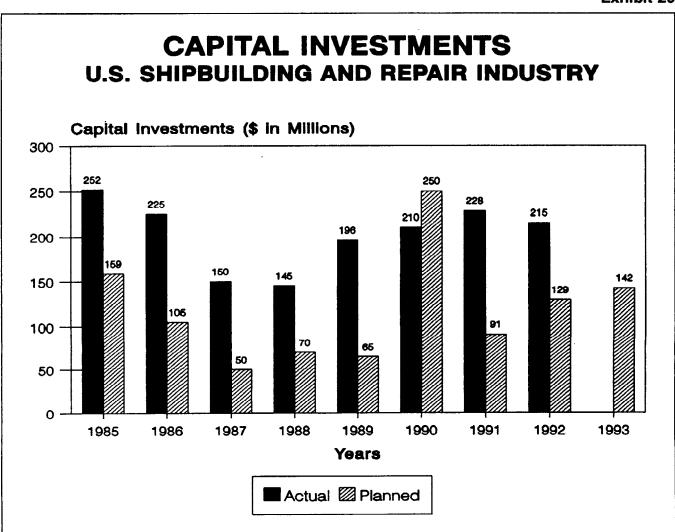
Ship Class	1993	1994	1995	1996	1997	TOTAL
CVN	•	-	1	•	•	1
DDG-51	4	3	4	4	4	19
LHD	1	•	•	1	•	2
LSD	1	•	-	-	-	1
LX	-	-	1	•	1	2
MHC .	2	-	-	-	-	2
MHC(V)	-		1	• ,	2	3
AR(X)	-	-	-	1	-	1
T-AGOS	-	1	2	-	1	4
T-AGS (OCEAN)	-	2	-	-	-	2
Total	8	6	9	6	8	37

CAPITAL INVESTMENT

During FY 1992, the U.S. ship construction and ship repair industry invested more than \$215 million in the upgrade and expansion of facilities (Exhibit 29). Much of this investment was to improve efficiency and competitiveness in the Navy's construction, repair and overhaul projects, which are considered the most consistent and stable element in the industry's projected market.

In 1993, the industry plans to spend about \$142 million in the upgrade and expansion of facilities, according to data received by the Maritime Administration. The industry's capital investments since 1970 have totaled more than \$5 billion, and actual expenditures between 1985 and 1992, with the exception of 1990, have consistently exceeded those planned.

These capital investments have included building basins, floating drydocks, cranes, automated equipment, and highly mechanized modular techniques - fabrication of large subassemblies and pre-outfitting of ship components.



TOTAL EMPLOYMENT IN PRIVATE SHIPYARDS

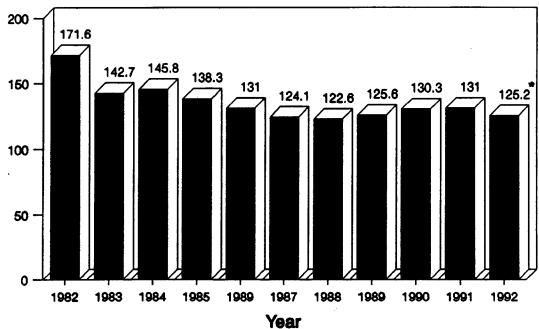
According to preliminary employment data published by the Bureau of Labor Statistics (BLS), U.S. Department of Labor, under the Standard Industrial Classification (SIC) Code 3731 (Shipbuilding and Repairing), the average total employment in U.S. private shippards for the first nine months of 1992 was 125,200 (Exhibit 30). This total reflects a decline of 4.4 percent from the reported total average employment for the shipbuilding and repairing industry for 1991.

According to the data published by the BLS, total average employment in the shipbuilding and repairing industry increased slightly between 1989 and 1991, but is currently projected to be approximately the same as the 1989 level. Despite the fact that the employment level has increased in the last few years it has remained considerably lower than that reported in 1982 when 171,600 people were employed in the industry.

Exhibit 30

AVERAGE TOTAL EMPLOYMENT IN U.S. PRIVATE SHIPYARDS





Source: Bureau of Labor Statistics

* Average for 9 Months

AVERAGE EARNINGS IN U.S. PRIVATE SHIPYARDS

Average hourly earnings in the U.S. private shipyards are presented on a "gross" basis, reflecting not only changes in basic hourly and incentive wage rates, but also such variable factors as premium pay for overtime and late-shift work, as well as changes in output for workers paid on an incentive plan. Averages of hourly earnings differ from wage rates. Earnings are the actual return to the workers for a stated period of time; rates are the amount stipulated for a given unit of work or time. Gross average weekly earnings are derived by multiplying average weekly hours by average hourly earnings. Therefore, weekly earnings are affected not only by changes in gross average hourly earnings, but also by changes in the length of the workweek.

The average hourly earnings of the private shipyards in the United States from 1982 through the first nine months of 1992 show an increase from \$10.21 to an average of \$12.83 (Exhibit 31). During the same period, the average weekly earnings rose from \$408.35 to \$514.52.

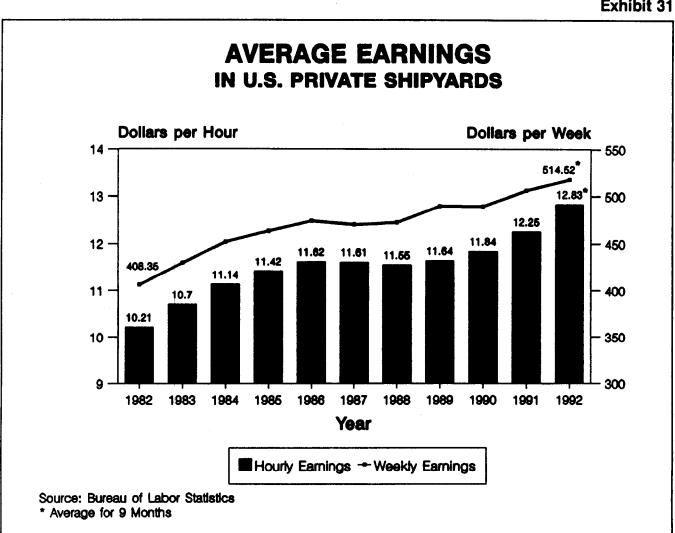


TABLE 1

SHIP CONSTRUCTION CAPABILITY

à

SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

57

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Dydock
MR = Marine Alliway
LL = Land Level Position

SHIP CONSTRUCTION CAPABILITY
BY
SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

Mob Cargo Container RO/RO 221 186 208 32 27 31 Ouantity of Ships 0 1 1 1 1 0 0 2 2 2 2 2 2 2 3 3 5 4 4 4 4 5 5 6					ē	General Cargo					Dry Bulk DWT		1
Length (m) 145 32 196 208 208 174 183 32 32 1 184 185	BUILDING (Numb	POSIT ber)	10N <u>1</u> /	Gen. Cargo	Mob. Cargo	Container	RO/RO	LASH	Container	1	51,000	100,000	
Metric Units (m) 219 x 34 SW 1 1 1 1 1 0 0 0 1 1 1 1 1 1 1 1 1 1 1	,		Length (m) Beam (m)	145 21	221 32	186 27	208 31	272 30	289 32	174 23	183 32	274 32	
219 X 34 SW 1 1 1 1 1 0 0 0 1 1 1 1 1 1 1 1 1 1 1	IPYARD	_	Metric Units (m)		Quantif	ty of Ships							
219 X 34 SW 1 1 1 1 1 1 0 0 0 1 1 1 1 1 1 1 1 1 1	ST COAST												
213 X 26 SW 1 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 0	th Iron Works		219 X 34 SW	-	-		-	0	0	-	-	.0	
213 X 26 SW 1 0 1 0 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0			219 X 39 SW	-	0		-	0	0	-	-	0	
(2) 244 X 32 SW 2 0 3 2 0 0 3 2 365 X 59 GD 4 1 3 2 1 1 4 2 292 X 37 GD 2 1 1 1 1 1 6 4 334 X 41 GD 2 1 2 1 1 1 2 1 490 X 75 GD 9 4 5 4			213 X 26 SW	-1	OI	- 1	OI	01	OI	-1	ા	oı	
(2) 244 X 32 SW 2 2 2 2 0 0 0 2 2 2 2 2 2 3 365 X 59 GD 4 1 1 1 1 1 1 1 1 1 1 1 2 1 34 X 41 GD 2 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				က	0	м	7	0	0	ო	α	0	
365 X 59 GD 4 1 2 2 1 1 4 6 6 9 9 6 4 1 10 10 4 10 10 10 10 10 10 10 10 10 10 10 10 10	hShip parrows Point Yard	(2)	244 X 32 SW	2	7	5	2	0	0	2	2	0	
292 X 37 GD 2 1 2 1 1 1 2 2 33.4 X 41 GD 2 1 2 1 1 1 1 2 2 490 X 75 GD 9 4 5 9 6 4 4 1 10			365 X 59 GD	41	- -1	ଜା	% I	-1	-1	41	N	-1	
292 X 37 GD 2 1 2 1 1 1 2 2 334 X 41 GD 2 1 2 1 1 1 2 2 2 4 2 2 6 4 4 10 10				9	က	ĸ	4	-	-	ဖ	4		
2 1 2 1 1 2 2 2 2 6 1 1 1 1 1 2 2 1 2 1	wport News		292 X 37 GD	2	-	2	-	-	-	2	-	-	
9 4 5 4 2 2 13 6 9 6 4 4			334 X 41 GD	8	-	2	-	-	-	2	8	-	
6 9 6 4 4			490 X 75 GD	ာ	41	তা	41	ત્રા	21	ဖျ	41	-1	
				13	9	თ	9	4	4	10	7	က	

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Drydock
MR = Marine Pailway
LL = Land Level+Position

SHIP CONSTRUCTION CAPABILITY
BY
SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

					Ge	General Cargo					Dry Bulk DWT		1
BUILDING POSITION 1/ (Number)	3 POSI	TION 1/		Gen. Cargo	Mob. Cargo	Container	RO/RO	LASH	Container	21,300	51,000	100.000	
		¦ מֿבּיּ	Length (m) Beam (m)	145 21	221 32	186 27	208 31	272 30	289 32	174 23	183 32	274 32	
SHIPYARD		Metric (Metric Units (m)		Quanti	Quantity of Ships							
GULF COAST													
Alabama Shipyard		290 ×	290 X 49 LL	41	OI	OI	이	이	OI	OI	이	OI	
				4	0	0	. 0	0	0	0	0	0	
Avondale	(2)		311 X 53 LL	80	2	ю	ю	2	2	9	6	2	
	<u>(2</u>	265 X	265 X 38 LL	~	ζ	۲۰ د	٥I	이	이	% I	αI	OI	
				10	4	က	S	α.	8	80	ß	7	
Ingails	(2)	257 X	257 X 53 LL*	25	11	13	=	0	0	16	=	0	
		469 ×	469 X 53 LL*	ကျ	~	ا2	બ	이	OI	~	~	이	
				58	13	15	13	0	0	18	13	0	

* Ship size constrained by maximum launching capability of 259 X 53 meters.

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Drydock
MR = Marine Pailway
LL = Land Level Position

SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

			Ge	General Cargo					Dry Bulk		1
BUILDING POSITION 1/ (Number)	SITION 1/	Gen. Cargo	Mob. Cargo	Container	RO/RO	LASH	Container	21,300	51,000	100,000	į
	Length (m) Beam (m)	145 21	221 32	186 27	208 31	272 30	289 32	174 23	183 32	274	
SHIPYARD	Metric Units (m)		Quantity of Ships	Ships							
GULF COAST											
Halter Marine, Inc. Moss Point	146 X 20 LL	≁I	OI	01	ଠା	01	01	이	01	OI	
	The state of the s	_	0	0	0	0	0	0	0	0	
Tampa Shipyards (2)	226 X 32 GD	αI	ય	21	21	ા	OI	71	21	01	: : :
		۲۵	α	2	2	0	0	0	۲۵	0	
Trinity-Beaumont	259 X 32 SW	-1	-1	-1	-1	1	OI	-1	-1	oı	
		-		-	-	-	0	-	-	0	

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Drydock
MR = Marine Railway
LL = Land Level Position

SHIP CONSTRUCTION CAPABILITY
BY
SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

				Ge	General Cargo					Dry Bulk		1
										DWI		
BUILDING POSITION 1/	IG POSI nber)	TION 1/	Gen. Cargo	Mob. Cargo	Container	RO/RO	LASH	Container	21,300	51,000	100.000	
		Length (m) Beam (m)	145 21	221 32	186 27	208 31	272 30	289 32	174 23	183 32	274 32	
SHIPYARD		Metric Units (m)		Quantity of Ships	Ships							
WEST COAST												
National Steel & Shipbuilding Co.		210 X 27 SW	-	0	-	o	0	0	-	0	0	
	Ø	274 X 34 SW	7	7	8	8	α	0	8	7	7	
Z		299 X 52 GD	41	 1	-1	-1	-1	-1	ΝI	- -I	ΨI	
			7	က	4	ო	က	-	ß	က	ო	
Portland SRY		183 X 30 LL	-	0	0	0	0	0	0	0	0	
		305 X 55 LL	-1	- -1	- I	-1	이	이	-1	-1	OI	
	٠		8	-	-	-	0	0	-		0	
Todd-Seattle	8	168 X 18 SW*	-1	OI	ol	이	01	OI	-1	01	OI	
			-	0	0	0	0	0	-	0	, 0	

* Max ship size is 168 X 29 meters using two adjacent 168 X 18 meter SWs.

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Drydock
MR = Marine Railway
LL = Land Level Position

SHIP CONSTRUCTION CAPABILITY
BY
SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

BUILDING POSITION 1/	•		Ger	General Cargo					Dry Bulk DWT		1
(Number)		Gen. Cargo	Mob. Cargo	Container	RO/RO LASH	LASH	Container	21,300	<u>21,300 </u>	100,000	
Length (m) Beam (m)	(m) (m)	145 21	221 32	186 27	208 31	272 30	289 32	174 23	183 274 32 32	274 32	
SHIPYARD Metric Units (m)	(m)			Quantity of Ships	Ships						
GREAT LAKES * Fraser Shipyards 251 X 25 GD		-1 -	01 0	010	01 0	010	OI O	-1 -	010	01 0	

* NOTE: Maximum size ship that can exit the St. Lawrence Seaway is 222 meters X 24 meters.

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Dydock
MR = Marine Railway
LL = Land Level Position

SHIP CONSTRUCTION CAPABILITY BY SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

					Tankers	õ			0	080
BUILDING POSITION 1/ (Number) DWT	SITION 1/ DWT	25,000	38,000	89,000	120,000	120,000 125,000 Cu.m.	225,000	265,000	80,000	160.000
	Length (m) Beam (m)	189 21	210 27	272 32	280 42	284 43	335 43	335 54	270 32	304 444
SHIPYARD	Metric Units (m)			0	Quantity of Ships	ships				
EAST COAST										
Bath Iron Works	219 X 34 SW	-	-	0	0	0	0	0	0	0
	219 X 39 SW	—	0	0	0	0	0	0	0	0
	213 X 26 SW	ΨI	-1	OI	OI	OI	OI	01	OI	01
ž		ო	8	0	0	0	0	0	0	0
BethShip Sparrows Point Yard	244 X 32 SW	N N	2	0	0	0	0	0	0	0
	365 X 59 GD	ଜା	٥I	-1	 I	-1	- I	−i	⊢i	-1
		5	4	-	-	-	-	-	₩-	
Newport News	292 X 37 GD	-	-	-	0	0	0	0	-	0
	334 X 41 GD	-	-	-	0	0	0	0	-	0
	490 X 75 GD	ဖျ	41	2 I	−I	. 1	- I	-1	ત્યા	- I
		6	7	4	-	-	-	-	4	-

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Drydock
MR = Marine Railway
LL = Land Level Position

SHIP CONSTRUCTION CAPABILITY
BY
SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

						Tankers	J/S	'			080
))))	OING PC	BUILDING POSITION 1/ (Number) DWT	25,000	38,000	89,000	120,000	125.000 Cu.m.	225,000	265,000	80.000	160,000
		Length (m) Beam (m)	189 21	210 27	272 32	280 42	284 43	335 43	335 54	270 32	304 444
SHIPYARD		Metric Units (m)				Quantity of Ships	d Ships				
GULF COAST											
Alabama Shipyard	₹	274 X 50 LL	어	OI	ol	oi	OI	01	01	01	ol
			0	0	0	0	0	0	0	0	0
Avondale	8	311 X 53 LL	က	က	8	2	2	-	-	2	-
	8	265 X 38 LL	41	ଜା	01	OI	OI	OI	01	OI	OI
			7	9	α	N	۵,	-	-	8	-
ingalis	<u>(S</u>	257 X 53 LL *	16	13	0	0	0	0	0	0	0
		469 X 53 LL *	ᅃ	껙	01	0	01	ol	01	OI	OI
			18	τ	0	0	0	0	0	0	0
Halter Marine, Inc. Moss Point		146 X 20 SW	이	01	01	이	01	OI	OI	OI	01
			0	0	0	0	0	0	0	0	0

* Ship size constrained by maximum launching capability of 259 meters X 53 meters.

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Drydock
MR = Marine Railway
LL = Land Level Position

SHIP CONSTRUCTION CAPABILITY BY SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

							Tankers	irs				080
B	BUILDING POSITION 1/ (Number) DWT	OSITIO)	N 1/ DWT	25,000	38,000	_	120,000	120,000 125,000 Cu.m.	l	265,000	80,000	160,000
			Length (m) Beam (m)	189 21	210 27	272 32	280 42	284 43	335 43	335 54	270 32	304 444
SHIPYARD		Metric	Metric Units (m)				Quantity of Ships	of Ships				
GULF COAST												
Tampa Shipyards	(Z)		226 X 32 GD	ΝI	۵I	ા	OI	OI	ol	ા	OI	이
				۸,	8	0	0	0	0	0	0	0
Trinity-Beaumont		726	259 X 32 SW	-1	 1	-1	어	OI	OI	OI	01	OI
				-	-	-	0	0	0	0	0	0

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Drydock
MR = Marine Pailway
LL = Land Level Position

SHIP CONSTRUCTION CAPABILITY
BY
SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

						Tankers	(8			0	080
	DING P	BUILDING POSITION 1/ (Number) DWT	25,000	38,000	000'68	120,000	125,000 Cu m.	225,000	265,000	80,000	160,000
		Length (m) Beam (m)	189 21	210 27	272 32	280 42	284 43	335 43	335 54	270 32	304 444
SHIPYARD		Metric Units (m)				Quantity of Ships	f Ships				
WEST COAST											
National Steel & Shipbuilding Co.		210 X 27 SW	-	-	0	0	0	0	0	0	0
	8	274 X 34 SW	8	8	C)	0	0	0	0	8	0
		299 X 52 GD	બા	- I	-1	⊷ I	 1	01	01	-1	OI
			က	4	ო	-	-	0	0	ო	0
Portland SRY		183 X 30 LL	0	0	0	0	0	0	0	0	0
		305 X 55 LL	- 1	-1	01	01	OI	OI	OI	OI	01
		,	-	-	0	0	0	0	0	0	0
Todd-Seattle	છ	168 X 18 SW*	0	01	01	а	01	01	01	OI	01
			0	0	0	0	0	0	0	0	0

* Max ship size is 169 X 29 meters using two adjacent 168 X 18 meter SWs.

1/ LEGEND

Maximum Ship Size
(LOA x Beam)
SW = Shipway
GD = Graving Dock
FD = Floating Drydock
MR = Marine Railway
LL = Land Level Position

SHIP CONSTRUCTION CAPABILITY
BY
SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

					Tankers	LS.			O	080
BUILDING POSITION 1/ (Number) DW	TION 1/ DWT	25,000	38,000	000'68	120,000	120,000 125,000 Cu.m.	225,000	265,000	80,000	160,000
		189 12	210 27	272 32	280 ·	· 284 43	335 43	335 54	270 32	304 44
SHIPYARD	Metric Units (m)				Quantity of Ships	ıf Ships				
GREAT LAKES *										
Fraser Shipyards	251 X 25 GD	-ı	OI	01	OI	OI	OI	OI	01	OI
		-	0	0	0	0	0	0	0	0

* NOTE: Maximum size ship that can exit the St. Lawrence Seaway is 222 meters X 24 meters.

SHIP CONSTRUCTION CAPABILITY BY SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

SUMMARY

				General Cargo					Dry Bulk	
		Gen. Cargo	Mob. Cargo Container	Container	RO/RO	LASH	Container	21.300		100,000
	Length (m) Beam (m)	145 21	221 32	186 27	208 31	272 30	289 32	174 23	1	
REGION				Quantity of Ships	Ships					
EAST COAST		52	တ	17	12	5	5	61	13	4
GULF COAST .		94	8	23	21	က	2	53	21	2
WEST COAST		ţ	4	က	4	က	-	7	4	ო
GREAT LAKES *		-1	이	익	의	이	oı	-1	의	OI
TOTAL POSITIONS - ALL YARDS		79	33	45	37	Ξ	ω	92	38	თ

* NOTE: Maximum size ship that can exit the St. Lawrence Seaway is 222 meters X 24 meters.

SHIP CONSTRUCTION CAPABILITY BY SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

SUMMARY

					Tankers	ers				Sas
	DWT	25,000	38,000	000'68	120,000	125,0	225.000		80,000	160,000
	Length (m) Beam (m)	189 121	210 27	272 32	280 42	2 84 43	335 43	335 54	270 32	304
REGION				i	Quantity of Ships	Ships				
EAST COAST		17	13	2	7	8	8	2	ĸ	8
GULF COAST		88	24	က	8	81		-	7	-
WEST COAST		9	က	က	-		0	0	က	0
GREAT LAKES *	٠	-1	이	이	이	이	의	이	이	이
TOTAL POSITIONS - ALL YARDS	SQŁ	25	45	Ξ	ι ο	ĸ	က	n	10	က

* NOTE: Maximum size ship that can exit the St. Lawrence Seaway is 222 meters X 24 meters.

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TABLE 2

NUMBER OF SHIPBUILDING POSITIONS BY LENGTH [MAXIMUM SHIP SIZE]

71

NUMBER OF SHIPBUILDING POSITIONS BY LENGTH (MAXIMUM SHIP SIZE) *

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396	-1 -										-
427	-1 -										-
488	-1 -								_		-

including Shipways, Graving Docks and Land Level positions.
 Engaged exclusively in U.S. Navy submarine construction.
 Maximum size ship that can exit St. Lawrence Seaway locks is 222 meters X 24 meters.

APPENDIX A

STANDARD FORM 17 FACILITIES AVAILABLE FOR THE CONSTRUCTION OR REPAIR OF SHIPS

Standarı	Standard Form 17 (Rev. 7-98)		FACILITIES AVAILABLE	FOR THE	CONSTRU	CONSTRUCTION OR REPAIR	REPAIR	OF SHIPS	Form Approved DAME AM. BYDL-0806
DEPARTME GRAVEEASY E MARTINE Confessor and Connect	DEPAITMENT OF THE MANY PLANSEASYSCOME & MANTINE ADMINISTRATION Confinence for SAlp Report and Communication (DOD-DOC)	_	Addic reporting burden for this collection of information is estimated to average 4 hours per response, including the sinne for reviewing instructions, searching estimate or any other appert of this pathering and maintaining the data sneeded, and completing and reviewing the collection of information. Security and completing this burden of an additionation of present or selecting this burden for reducing this burden. To Department of Defense, Washington headingstrated for Security and Reference for the Information of Decentions and Response, 12 to Peterson Developed. Presented Reduction Freight 1879-8084, Weshington, DC 20593. Beese DO NOT RETURN your form to either of these addresses. Send your completed form to the appropriate Department of Defense Office of Maritims Administration.	To average 4 hous invaring the collection for 10 Department 92-4302, and to the ser. Send your contracts	n per response, lec in of information. I of Defense, Wesh e Office of Managr spleted form to the	duding the time for revigent conditions to the condition of the condition	tewing instruction fing the burden ervices. Descript ervices Reduction int of Defense Of	in, searthing entiting data source, estimate or any other aspect of this ast for Michaelson Operations and an Project (\$109 addes), West-Inspen, filts on Maritims Administration.	ă
TO: (Ce	amplete depart	TO: (Complete departmental address)		SHIPYAR	SHIPYARD AND ADDRESS	DRESS		LSNI	NSTRUCTIONS
٠				-				Forward original copy of Defense Office or Washington, D.C.	Forward original copy to appropriate Department of Defense Office or Maritime. Administration, Washington, D.C.
				BUILDING W	HULDING WAYS (M.L.W.)				
ġ:	DAMPING I		SCAN CHIES CHIES CLYR	DEPTH O	DEPTH OF WATER	COMPATION		CRANES SERVING WAY	G WAY
A Å	(X one)	DMENSIONS	(Ton 2,240 lbs.)	OVER WAY END	AT DROP OFF	OF WAY	Š.	TYPE (Plus hook height for bridge cranes)	LIFT CAPACITY (Sed. York)
	Pu3	Length	Length O.A.						
	Side	Width	Beam						
	Basin	Depth	Weight						
	End	Length	Length O.A.						
	Side	Width	Beam						
	Besin	Depth	Weight						
	End	Length	Length O.A.						
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	Side	Width	865 m						
	Besin	Depth	Weight						
	End	Length	Length O.A.						
	\$ 5 5	Width	Beam						
	Basin	Depth	Weight						
	End	Length	Length O.A.						
	556	width	Deam						
	Besin	Depth	Weight						
	End	Length	Length O.A.						
	25de	Width	Beam						
	Besin	Depth	Weight						
	End	Length	Length O.A.						
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	Besin	Depth	Weight						
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	95	Width	Beem					2	
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LEGEN	LEGEND: (Abbrevlations of Services) Fresh water	of Services) F.W.	rdess) F.WG.P.MP.S.L.		Steam S-PMR-P.S.I.	MA-P.S.1.	Electric po		Electric power E-V-AC-AMP	* *	Fire prot	Fire protection	Fire protection FP - G.P.M P.S.J. Sandary sewer \$5 - Yes or No	
	Saltweter	%S	S.W G.P.M P.S.I	¥		16.1.31	CHAUL P						Page 2 of 6 Pages	2

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SMINDAGOOM	DAN X										
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PIPE											
GALVAWIZING	St.										
FOUNDRY							_				
MGGER											
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				3	SHOP OR YARD CRANES		(5 tons or over)				
		SMUGE TYPE					15	STATIONARY, RAR OR MODELE	MORE		
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Standard 7	17 (Bev. 7-98)	7-98									

on Coaronisits AND MATERL. Ass board each area, plus type material stored	L) WELDING AND ASSEMBLY (54 PL)	IN USE DEVELOPED (Including 107AL (Including in use) in use)	LINGTATIONS IMPOSED BY PROPERTY ZONING CLASSIFICATION	F AVAILABLE Page 4 of 6 Pages
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LOCATION OF PRODUCTION FACILITIES FOR PRODUCTS LISTED IN ITEM (FOR PRODUCTS L	_	STD. FORM 129	OF STD. FORM 129 ON WATERFRONT	PROJECTS UNDER CONSTRUCTION WHICH WELL ALTER MANNEASTRANS
				YES NO	RESTRICTIONS (Specify projects and state offect and estimated completions)
	CURRENT	CUMPENT NO. SHIFTS	MOBILIZA	MOBILIZATION - SHIFTS	
MANAGEMENT, ADMINISTRATION					
PROFESSIONAL, ENGINEERING					
PROFESSIONAL, TECHNICAL (all others)					
PRODUCTION, SKILLED					
PRODUCTION, SEMISKALLED					
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TOTAL					
MAMBER OF PRODUCTION PERSONNEL PRESENTLY ENGAGED IN SHIP AND/OR BOAT CONSTRUCTION (MESENTLY ENGAC	SED IN SHIP AND/OR	BOAT		
ACTIONMENT IN THE EMPLOYMENT OF ALL AFFILATED CONCERNS ONLY LISTED IN ITEM 6, OF STD. FORM 129 (WOTE-An affiliate is a concern that directly, or indirectly through one or more intermediaries controls, or is controlled by, or is under common control with, the reporting firm. Common ownership of stock by individuals does not in itself, constitute affiliation.)	ALL AFFLATED thy, or indirectly the reporting firm. Co.	CONCERNS ONLY LE rough one or more in mmon ownership of I	STED M ITEM 6, Q Starmediares contr stock by individuals	F STD. FORM 129 kk, or is controlled does not in itself,	DESCUPTION OF TYPES OF WORK NORMALLY SUBCONTRACTED
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LANTING LOCK DRAFINSONS TO TIDEWATER (Identify locks)	TER (Adentify locks				
Sendand 7 (Play, 7-30)					

PRODUCTION EXPENSING (Lier at least three of the largest and the most complex ships or boats constructed, indicating (1) date completed, (2) hull langth, beam, and moltad day-... (3) type sequents unit (filely described, (4) horrspower, (5) electrical and/or electronic installation, (6) special plains (7) size and tensile strength of plate, if sheel, or type hull material. If other than seed (8) any other important problems resolved.) (NOTE - If no previous construction experience give description of major conversion or industrial manufacturing work considered comparable to ship or boat construction.)

CHANDIC DINDICK CHARK-DRISTLES SUPPARY

GRAVING DAYDOCK NOMENCLATURE

of coping. Indicate if part of F my 7 - Prueboard. Distance from MM to top MC - Width of Dock at coping or maximum MS - Width of Dock at entrance (sill) DP - Depth of Dock from 1984 to Floor W - Width of Dock at top of entrance 15 - Depth of Duck from 1684 to sill clear vidth above Duck Floor IC - Largeth of Dack at coping IF - Length of Dock at Floor H - Width at Dock Floor be superflooded. SECTION THRU DOCK BODY LONGITUDINAL 10000 MENTAL FACE OF DUTER SEAT CAISSON IN SECTION THRE **DOCK 8087** CB053-

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serious and thest-one Name (bestude of 13,200 V Supply and "TM ISM (460 SEC.) Fortable Transformer, *Alternate Hotel Service Consists of 24th V Supply and 1000 KNA (461V SEC.) Portable Transformer,

FLUATING DRYDOCK CHARACTERISTICS SUMMARY

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CAPACITY
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APPENDIX B

MAJOR U.S. SHIPBUILDING, REPAIR (WITH DRYDOCKING). AND TOPSIDE REPAIR FACILITIES

MAJOR U.S. SHIPBUILDING, REPAIR (WITH DRYDOCKING), AND TOPSIDE REPAIR FACILITIES

CLASSIFICATION DEFINITIONS

- Shipbuilding: Facilities that are open, having at least one shipbuilding position, either an inclined way, a side-launching platform, or a building basin capable of accommodating 122 meters in length and over. With few exceptions, these shipbuilding facilities are also major repair facilities with drydocking capability.
- Repair (With Drydocking): Drydocking facilities for ships 122 meters in length and over. These facilities may also be capable of constructing vessels less than 122 meters in length.
- Topside Repair: Facilities with sufficient berth/pier space for topside repair of ships 122 meters in length and over. These facilities may also be capable of constructing and/or drydocking vessels less than 122 meters in length.

GENERAL REQUIREMENTS

The shipyard must own or have in place a long-term lease (1 year or more) on the facility in which they intend to accomplish the work.

There must be no dimensional obstructions in the waterway leading to open ocean (i.e., locks, bridges).

Water depth in the channel to the facility must be a minimum of 3.7 meters.

NOTE

The following criteria were developed to establish the maximum ship size that could be accommodated in each drydock:

For floating drydocks, the maximum ship length is as given by the shipyards. The maximum beam was determined by allowing a 0.6 meter clearance at each side between the ship and wing wall.

For graving docks, the maximum ship length was determined by allowing a 0.6 meter clearance at each end between the ship and the inside of the dock at the floor. The maximum beam was determined by allowing a 0.6 meter clearance on each side between the ship and each side of the dock entrance at the sill, unless the shipyard indicated more clearance is required.

There are several types of floating drydocks and graving docks, and under certain circumstances additional clearance would be necessary between the ship and the dock body. Permissible ship sizes requiring additional clearance may be determined by simple calculation from the above criteria.

	Maximum Ship Size (LOA-Beam) SW-Shipway	Berths/Piers (Usable Length in meters)	Remarks 1/ Type of work usually engaged in
Name and Address	GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Longest Total linear meters	2/ Employment - Mid-1992
EAST COAST			
Shipbuilding Yards	Metric Units (Meters)		
Bath Iron Works Corp. 700 Washington Street Bath. ME 04530	213 X 26 SW 219 X 34 SW 219 X 39 SW	259 869	1/ Construction, conversion and repair - all types of vessels.
			<u>2</u> / 9,2 98
Bethlehem Steel Corp. BethShip Sparrows Point Yard	(2) 244 X 32 SW 365 X 59 GD 274 X 40 FD	384 1920	1/ Construction, conversion and repair of marine vessels.
Sparrows Point, MD 21219	214 X 40 10		<u>2</u> / 1,279
General Dynamics Electric Boat Division		229 1087	1/ Engaged exclusively in construction of submarines for the U.S. Navy.
75 Eastern Point Road Groton, CT 06340-4989		•	<u>2</u> / 19,222
Intermarine, USA	162 X 19 GD	366	1/ MHC construction.
301 North Lathrop Avenue P.O. Box 3045 Savannah, GA 31402-3045		597	<u>2</u> / 584
Newport News Shipbuilding 4101 Washington Avenue	292 X 37 GD * 334 X 41 GD *	418 3175	1/ Construction, conversion and repair - all types of vessels.
Newport News, VA 23607	197 X 27 GD ** 262 X 31 GD **		2/ 24,442
	139 X 21 GD ** 159 X 21 GD ** 490 X 75 GD * 195 X 41 FD (4)183 X 12 LL		 Used for construction. Used for repair and overhaul.

	Maximum Ship Size (LOABeam)	Berths/Piers (Usable Length	Remarks
Name and Address	SWShipway	in meters)	$\underline{1}$ / Type of work usually engaged in
	GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Longest Total linear meters	2/ Employment - Mid-199
EAST COAST			
Repair Yards with Drydock Facilities	Metric Units (Meters)		
Atlantic Dry Dock Corp. 3500 Heckscher Drive Jacksonville, FL 32226-3311	137 X 23 MR	305 689	1/ Construction of small vessels. Repair and overhaul of small and medium size vessels.
			<u>2</u> / 515 *
			* Includes Atlantic Marine's Fort George Island employees.
Bath Iron Works Corp. 40 Commercial St.	257 X 41 FD 168 X 27 FD	305 457	1/ Ship repair and conversion.
Portland, ME 04101		407	<u>2</u> / 662
Boston Graving Dock Corp. 256 Marginal Street	130 X 23 FD	311 948	1/ General ship repair.
East Boston, MA 02128		940 .	. <u>2</u> / 100
Boston Marine Industrial Park EDIC) 38 Chauncy Street Boston, MA 02211	350 X 34 GD	274 597	1/ Leases public drydock in former Boston Naval Annex to local ship repair companies.
, WA 02211			<u>2</u> / 0
Caddell Dry Dock & Repair Company, Inc.	137 X 25 FD	169 712	1/ General ship repair.
Staten Island, NY 10310		/1 2	<i>2</i> / 179
Colonna's Shipyard, Inc. 100 E. Indian River Rd.	122 X 22 MR 195 X 25 FD	457 1272	1/ General ship repair.
Norfolk, VA 23523	130 X 23 1 0	1272	2/ 292
Detyens Shipyard, Inc. Rt. 2, Box 180	152 X 25 FD 152 X 20 FD	155 363	1/ General ship repair and conversion.
vt. Pleasant, SC 29464			<u>2</u> / 312
G. Marine Diesel of	(2) 330 X 43 GD	233	1/ General ship repair.
New York P.O. Box 050221		<u>233</u> 503	2/ 143

Name and Address	Maximum Ship Size (LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
EAST_COAST			
Repair Yards with Drydock Facilities	Metric Units (Meters)		
General Ship Corp. 00 Border Street East Boston, MA 02128-2533	208 X 24 GD*	274 771	1/ Ship repair, overhaul and modernization.
ast Boston, MA 02126-2555			<u>2</u> / 120
			* GD is long-term leased from Boston Marine Industrial Park in the former Boston Naval Annex.
Metro Machine Corp.	201 X 29 FD	239 885	1/ Ship repair and conversion.
P.O. Box 1860 Norfolk, VA 23501	•	000	<u>2</u> / 736
New York Shipyard Corp.	217 X 27 GD 145 X 23 FD	351 2291	1/ General ship repair.
One Beard Street Brooklyn, NY 11231	145 A 23 FU	2291	<u>2</u> / 340
Norfolk Shipbuilding & Drydock Corporation 2.0. Box 2100	229 X 29 FD 316 X 48 FD	314 2 388	1/ Ship conversion and repair - all types of vessels.
Foot of Liberty Street Norfolk, VA 23501-2100			<u>2</u> / 2.879
North Florida Shipyards, Inc.	122 X 16 FD	290 988	1/ Ship repair and conversion.
P.O. Box 3255 Jacksonville, FL 32206		966	<u>2</u> / 459
Robert E. Derecktor of Rhode Island, Inc.	198 X 32 FD 122 X 32 FD	465 1379	1/ Construction of Coast Guard ships and vessel repair.
Coddington Cove Middletown, RI 02840			<u>2</u> / 11
Westly Thomas Marine, Inc.	219 X 34 GD	219 760	1/ General Ship repair.
Building #62 Brooklyn Navy Yard Brooklyn, NY 11205		. /80	<u>2</u> / 30

Name and Address	Maximum Ship Size (LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
EAST COAST			
Topside Repair Yards	Metric Units (Meters)		
American Shipyard Corp. One Washington Street		<u>731</u> 1615	1/ General ship repair.
Newport, RI 02840		1015	<u>2/</u> 1 80
			* Includes Quonset Point facility.
associated Naval	,	137 439	1/ General ship repair and overhaul.
2400 Shipwright Street Portsmouth, VA 23703		439	<u>2</u> / 91
Delta Marine, Inc.		274 503	1/ General ship repair.
P.O. Box 2191, Hwy 421 North Wilmington, NC 28402		503	<u>2</u> /71
Seneral Ship Repair Corp. 449 Key Highway		133 258	1/ General ship repair.
Baltimoré, MD 21230		200	<u>2</u> / 40
OMAR Corporation of Tidewater		213 213	1/ General ship repair.
P.O. Box 5119 Suffolk. VA 23435	,	2.0	<i>ଥ୍ର</i> 86
onathan Corporation ittle Creek Shipyard		170 340	1/ General ship repair and overhaul.
firginia Beach. VA 23455		340	<u>2</u> / 22
onathan Corporation 01 Front Street		236 360	1/ Ship repair and overhaul.
lorfolk, VA 23510			<i>2</i> / 533
A & W Marine Service, Inc. 01 Jefferson Ave.		183 183	1/ General ship repair.
lewport News, VA 23607-6	1113		<u>2</u> / 34
farine Hydraulics		183 396	1/ General ship repair.
00 East Indian River Rd. orfolk, VA 23523		-	<u>2</u> / 234

	Maximum Ship Size	Berths/Piers	Remarks
ame and Address	(LOA-Beam) SW-Shipway GD-Graving Drydock FD-Floating Drydock MR-Marine Railway LL-Land Level Position SL-Syncrolift	(Usable Length in meters) Longest Total linear meters	1/ Type of work usually engaged in 2/ Employment - Mid-1992
AST COAST			
Topside Repair Yards	Metric Units (Meters)		
Melville Marine Industries		366 731	1/ General ship repair.
One Little Harbor Landing Portsmouth, RI 02871		/31	<u>2</u> / 136
Metal Trades, Inc.		226 396	1/ General ship repair.
P.O. Box 129 Hollywood, SC 29449-0129		396	<u>2</u> / 182
Moon Engineering Co. 545 Front Street	A SAMPLE	168 354	1/ General ship repair, primarily for Navy.
Norfolk, VA 23510		304	2/ 100
Moon Engineering		187 442	1/ General ship repair.
Two Harper Avenue Portsmouth, VA 23707		, . <u>-</u>	<u>2/</u> 202
Norfolk Shipbuilding & Drydock Corporation		183 1886	1/ Ship conversion and repair - all types of vessels.
Brámbleton Division Norfolk, VA 23501			<u>2</u> / 508
Promet Marine	10	183 366	1/ General ship repair.
Services Corp. 242 Allens Ave. Providence, RI 02905		366	<u>2</u> / 30
100000000000000000000000000000000000000			
Reynolds Shipyard Corp. 200 Edgewater Street		134 134	1/ General ship repair.
P.O. Box 0500/10 Staten Island, NY 10305			<u>2</u> / 20
Steel Style, Inc.		183 335	1/ General ship repair.
401 South Water Street Newburgh, NY 12550		333	<u>2</u> / 18
Virginia Drydock Co.		152 305	1/ General ship repair.
307 Campostella Rd. Norfolk, VA 23523		303	2/ 69

Name and Address	Maximum Ship Size (LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
GULF COAST			
Shipbuilding Yards	Metric Units (Meters)		
Alabama Shipyard, Inc. P.O. Box 3201 Mobile, AL 36652	290 X 49 LL	328 642	1/ Ship construction, conversion and repair.
			<u>2</u> / 264
Avondale industries, inc. P.O. Box 50280 New Orleans, LA 70150-0280	(2) 311 X 53 LL * 305 X 66 FD * (2) 265 X 38 LL ** 265 X 38 SW **3/	521 1431	1/ Ship construction, conversion and repair - all types of vessels.
70130-0200	229 X 35 FD ** 137 X 27 SW ***		<u>2</u> / 6,008
			3/ Can accommodate ship up to 366 meters in length.
			* Upper main yard. ** Lower main yard. *** Westwego Plant.
Ingalls Shipbuilding, Inc. P.O. Box 149	259 X 53 FD * (5) 257 X 53 LL * 469 X 53 LL *	792 1774	1/ Construction, conversion, and repair - all types of vessels.
Pascagouia, MS 39568-0149			<u>2/</u> 16,072
·			* West Bank can only launch ships up to 259 meters X 53 meters. Land Leve Positions constrained by launching capability.
Halter Marine, Inc. Moss Point	146 X 20 LL	146 230	1/ Construction, conversion and repair of ships, boats, barges.
P.O. Box 767 Moss Point, MS 39563			<i>2j</i> 351
Tampa Shipyards, Inc. P.O. Box 1277	165 X 22 GD * 273 X 45 GD *	258 1103	1/ Ship construction, conversion and repair.
Tampa. FL 33601	(2) 226 X 32 GD **		<u>2</u> / 1,410
			* Used for ship repair. ** Used for ship construction.
Trinity Industries - Beaumont Division P.O. Box 3600	259 X 32 SW 183 X 25 FD 198 X 32 FD	328 1041	1/ Ship construction, conversion and repair.
Beaumont, TX 77704			<u>2</u> / 83

Name and Address	Maximum Ship Size (LOA-Beam)	Berths/Piers (Usable Length in meters) Longest	<u>1/ Type of work usually engaged in</u> <u>2/ Employment - Mid-1992</u>	
	SW-Shipway GD-Graving Drydock FD-Floating Drydock			
	MRMarine Railway LLLand Level Position SLSyncrolift	Total linear meters		
BULF COAST				
Repair Yards with Drydock Facilities	Metric Units (Meters)			
Atlantic Marine, Inc Mobile P.O. Box 3202	213 X 26 FD 305 X 49 FD	345 990	1/ Ship repair and overhaul.	
Mobile, AL 36652	303 X 49 FD	990	<u>2</u> / 650	
Bender Shipbuilding &	201 X 27 FD 126 X 17 FD	258 988	1/ Construction of vessels up to	
Repair Co., Inc. 265 South Water Street Mobile, AL. 36601	126 X 14 FD 183 X 36 FD	300	91.44 meters in length. Also Also repair and conversion.	
			<u>2</u> / 467 .	
BethShip Sabine Yard	274 X 36 FD	213 213	1/ Repair of ships and offshore oil rigs.	
P.O. Box 1448 Port Arthur, TX 77641		210	<u>2</u> / 257	
Bludworth Bond Shipyard Inc.	133 X 24 FD *	366 388	1/ General ship repair.	
P.O. Box 5065 3114 Huckley Houston, TX 77262-5065		300	<u>2</u> / 165	
Nusion, 17 17202-3003			* Two drydocks are combined.	
Gulf Coast Fabrication, Inc.	127 X 44 GD	671 671	1/ Small vessel construction and repair.	
Laskeshore, MS 39558			<u>2</u> / 130	
nternational Ship Repair & Marine Services, Inc.	165 X 32 FD	549 1183	1/ General ship repair.	
616 Penny Street Campa, FL 33605		.,	<u>2</u> / 139	
VicDermott, Inc.	122 X 32 FD	143 363	1/ Construction and repair of tugs, supply boats, barges, and drill	
Morgan City, LA 70381			rigs.	
			<u>2</u> / 636	
Newpark Shipbuilding & Repair, Inc.	130 X 22 FD	610 610	1/ Small vessel construction and repair.	
3502 Cypress Houston, TX 77012		42	<u>2</u> / 280	
Texas Drydock, Inc.	168 X 37 FD	549 823	1/ General ship repair.	
P.O. Box 968 Drange, TX 77631-0968		0£3	<u>2</u> / 139	

Brownsville TX 78523 2/ 336 2/ 336 Avondale Industries. Inc. 588 1/ Ship conversion, repair, and overhaul. Avondale Industries Inc. 1/ Ship conversion, repair, and overhaul. 2/ 60 2/ 60 Boland Marine 319 1/ General ship repair. Boland Marine 319 1/ General ship repair. PO Box 53287 2/ 157 New Orleans, LA 70153 1/ Coast Guard vessel construction. Bollinger Machine Shop 1646* 3/712 1/ Coast Guard vessel construction. Bollinger Machine Shop 1/ 654 1/ Coast Guard vessel construction. Bollinger Machine Shop 1/ 654 1/ Ship repair and conversion. PO Box 250 2/ 654 1/ Ship repair and conversion. PO Box 53305 341* 1/ Ship repair and conversion. PO Box 53305 2/ 154 1/ Ship repair and conversion. PO Box 53305 2/ 154 1/ General ship repair. PO Box 53305 1/ General ship repair. PO Box 53207 1/ General sh	Name and Address	Maximum Ship Size (LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks
American Marine Corp 3900 Jourdan Rd. 2 O Box 8126 2 J 180 AMFELS. Inc. 4 P.O Box 3107 Amore Journal End Sala Sala Sala Sala Sala Sala Sala Sal	GULF COAST			
200 Jourdan Rd 249	Topside Repair Yards	Metric Units (Meters)		
AMFELS. Inc. Hay 48 PO Box 3107 Brownsville TX 78523 Avondale Industries. Inc. Algiers Division 2/ 336 Avondale Industries. Inc. Algiers Division 2/ 360 Avondale Industries. Inc. Algiers Division 2/ 60 Boland Marine Wanufacturing Co., Inc. PO Box 53287 New Orleans, LA 70114 Bollinger Machine Shop and Shipyard, Inc. PO, Box 250 Lockport, LA 70374-0250 Buck Kreihs Co., Inc. PO, Box 53305 New Orleans, LA 70153 Buck Kreihs Co., Inc. PO, Box 53305 New Orleans, LA 70153 Buck Kreihs Co., Inc. PO, Box 53005	3900 Jourdan Rd. P.O. Box 8126		549 549	offshore oil vessels
### A P O Box 3107 ### Brownsville TX 78523 ### Avondale Industries, Inc. Algiers Division New Orleans, LA 70114 ### Boland Marine New Orleans, LA 70114 ### Boland Marine			,	<u>2</u> / 180
### Brownsville TX 78523 ### Avondale Industries. Inc. Algiers Division 2103 Patterson Drive New Orleans, LA 70114 ### Boland Marine ###	AMFELS. Inc.		610	1/ General ship repair.
Algiers Division 3103 Patterson Drive New Orleans, LA 70114 2/ 60 Boland Marine Manufacturing Co., Inc. P.O. Box 53287 2/ 157 Bollinger Machine Shop and Shipyard, Inc. P.O. Box 250 Lockport, LA 70374-0250 2/ 654 * Max ship = 122 meters LOA. Buck Kreihs Co., Inc. P.O. Box 53305 New Orleans, LA 70153 2/ 154 * Max ship = 122 meters LOA. Buck Kreihs Co., Inc. P.O. Box 53305 New Orleans, LA 70153 2/ 154 * Max ship = 122 meters LOA. Century Marine, Inc. 2/ 154 * Max ship = 122 meters LOA. Control Marine, Inc. 2/ 154 * Max ship = 122 meters LOA. Control Marine, Inc. 2/ 154 * Max ship = 122 meters LOA. Control Marine, Inc. 2/ 155 Coastal Marine Service of Texas, Inc. 1/ 1/ Ship repair. 2/ 151 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges. Dixie Machine Welding & Metal Works, Inc. 1/ 1/ General ship repair. 2/ 1/ General ship repair. 2/ 1/ General ship repair. 1/ 1/ Ship repair. 2/ 1/ General ship repair. 3/ 1/ General ship repair	Hwy. 48 P.O. Box 3107 Brownsville, TX 78523		610	<u>2</u> / 336
2			588	
Manufacturing Co., Inc. PO Box 53287 New Orleans, LA 70153 Bollinger Machine Shop and Shipyard, Inc. PO Box 250 Lockport, LA 70374-0250 Buck Kreins Co., Inc. PO Box 53305 New Orleans, LA 70153 Buck Kreins Co., Inc. PO Box 53305 New Orleans, LA 70153 Buck Kreins Co., Inc. PO Box 53305 New Orleans, LA 70153 Buck Kreins Co., Inc. PO Box 53305 New Orleans, LA 70153 Buck Kreins Co., Inc. PO Box 53305 New Orleans, LA 70153 Buck Kreins Co., Inc. PO Box 53305 New Orleans, LA 70153 Buck Kreins Co., Inc. PO Box 53305 New Orleans, LA 70153 Buck Kreins Co., Inc. PO Box 53305 If General ship repair and conversion. 2/ 154 * Max snip = 122 meters LOA. Century Marine, Inc. PO Por Road Orange, TX 77630 Coastal Marine Service of Texas, Inc. Do District Machine Service of Texas, Inc. Do District Machine Welding & Metal Works, Inc. Dixie Machine Welding & Metal Works, Inc. Do Dixie Machine Welding	3103 Patterson Drive New Orleans, LA 70114		1112	
2 157 157 157 158 157 158 157 158 157 158			319	1/ General ship repair.
and Shipyard: Inc. P.O. Box 250 Lockport. LA 70374-0250 Buck Kreihs Co., Inc. P.O. Box 53305 New Orleans, LA 70153 Century Marine, Inc. 20 Pier Road Orange, TX 77630 Coastal Marine Service of Texas, Inc. 1051 Houston Avenue Port Arthur, TX 77640 Dixie Machine Welding & Metal Works, Inc. 20 Pier Road Note of Texas Inc. 21 Pier Road Note of Texas Inc. 22 Pier Road Note of Texas Inc. 22 Pier Road Note of Texas Inc. 23 Pier Road Note of Texas Inc. 24 Pier Road Note of Texas Inc. 25 Pier Road Note of Texas Inc. 26 Pier Road Note of Texas Inc. 27 Pier Road Note of Texas	P.O. Box 53287 New Orleans, LA 70153		563	<u>2</u> / 157
2/ 654 * Max ship = 122 meters LOA. * Max snip = 122 meters LOA. * Century Marine, Inc. 200 Pier Road * Orange, TX 77630 * Max snip = 122 meters LOA.	Bollinger Machine Shop		1646* 3712	1/ Coast Guard vessel construction.
* Max ship = 122 meters LOA. Buck Kreihs Co., Inc. P.O. Box 53305 New Orleans, LA 70153 Century Marine, Inc. D'ange, TX 77630 Coastal Marine Service of Texas, Inc. D'of Texa	P.O. Box 250		32	<u>2</u> / 654
20	,			* Max ship = 122 meters LOA.
New Orleans, LA 70153 2/ 154 * Max snip = 122 meters LOA. Century Marine, Inc. 200 Pier Road Drange. TX 77630 Coastal Marine Service of Texas. Inc. 1051 Houston Avenue 20rt Arthur, TX 77640 Dixie Machine Welding & Metal Works, Inc. 1031 Anunciation St. 2/ 154 * Max snip = 122 meters LOA. 1/ General ship repair. 2/ 295 1/ General ship repair. 2/ 151 (subcontracted) * Vessels as long as 274 meters LOA berthed alongside waterfront barges. 1/ General ship repair. 2/ 153 (Subcontracted) * Vessels as long as 274 meters LOA berthed alongside waterfront barges.			341*	1/ Ship repair and conversion.
Century Marine, Inc. 200 Pier Road Drange, TX 77630 Coastal Marine Service of Texas, Inc. 1051 Houston Avenue Port Arthur, TX 77640 Dixie Machine Welding & Metal Works, Inc. 1031 Anunciation St. 257 17 General ship repair. 27 151 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges. 17 General ship repair. 27 151 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges.			341	<u>2</u> / 154
Coastal Marine Service of Texas. Inc. 1051 Houston Avenue Port Arthur, TX 77640 Dixie Machine Welding & Metal Works, Inc. 1031 Anunciation St. 2/ 295 1/ General ship repair. 2/ 151 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges. 1/ General ship repair. 2/ 273				* Max snip = 122 meters LOA.
Coastal Marine Service of Texas. Inc. 1051 Houston Avenue Port Arthur, TX 77640 Dixie Machine Welding & Metal Works, Inc. 1031 Anunciation St. 2/ 295 1/ General ship repair. 2/ 151 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges. 1/ General ship repair. 2/ 273			457	1/ General ship repair.
of Texas. Inc. 1051 Houston Avenue 2/ 151 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges. Dixie Machine Welding & Metal Works, Inc. 1031 Anunciation St. 2/ 153 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges. 1/ General ship repair. 2/ 273			45/	2/ 295
2/ 151 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges. Dixie Machine Welding & Metal Works, Inc. 031 Anunciation St. 2/ 151 (subcontracted) * Vessels as long as 274 meters LO/berthed alongside waterfront barges. 1/ General ship repair. 2/ 273			0* *	1/ General ship repair.
* Vessels as long as 274 meters LO/berthed alongside waterfront barges. Dixie Machine Welding & Metal Works, Inc. 1/ General ship repair. 406 406 2/ 273	1051 Houston Avenue		U	2/ 151 (subcontracted)
& Metal Works, Inc. 406 1031 Anunciation St. 2/ 273	-on Annur, FX 77 54U			* Vessels as long as 274 meters LOA berthed alongside waterfront barges.
1031 Anunciation St. <u>2/</u> 273			406	1/ General ship repair.
	1031 Anunciation St.		406	<u>2</u> / 273

Name and Address	Maximum Ship Size (LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
GULF COAST		1	
Topside Repair Yards	Metric Units (Meters)		
Fredeman Shipyard, Inc. P.O. Box 129 Sulphur, LA 70664-0129		137 518	1/ Construction and repair of offshore vessels.
			<u>2</u> / 99
Gulf Copper & Manufacturing Corp.		290 1265	1/ General ship repair.
320 Houston Avenue Port Arthur, TX 77640			<u>2</u> / 114
Gulf Marine Repair Corp. 1200 Sertoma Drive		152 152	1/ Ship repair and overhaul.
Tampa, FL 36605		152	<u>2</u> / 145
Halter Marine, Inc. Equitable Shipyards 1325 France Road		122 402	1/ Construction and repair of small vessels and barges.
New Orleans, LA 70126			<u>2</u> / 445
Hendry Corp. 107 S. Westshore Blvd.		305 305	1/ General ship repair.
ampa, FL 33611			<u>2</u> / 66
Houston Ship Repair, Inc. Brady Island Ship Repair Fac 1510 Cypress Street	ility	244 244	1/ General ship repair and conversion.
louston, TX 77012			<u>2</u> / 100
louston Ship Repair, Inc. Drange Division CO. Box 2392	79	229 625	1/ General ship repair and conversion.
Orange, TX 77630			<u>2</u> / 87
ay Bludworth, Inc. O. Box 2441 Corpus Christi, TX 78403		122 232	1/ General ship repair.
ohn Bludworth Marine, Inc.		259 826	1/ General ship repair.
500 N. Witter asadena, TX 77506		826	<u>2</u> / 108

Name and Ageress	Maximum Ship Size (LOA-Beam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
GULF COAST			
Topside Repair Yards	Metric Units (Meters)		
Textron Marine Systems		274 488	1/ LCAC construction.
6600 Plaza Drive New Orleans, LA 70127-256	14	488	<u>2</u> / 716
Vessel Repair, Inc.		335 640	1/ General ship repair.
P.O. Box 2207 Port Arthur, TX 77643		04 0	<u>2</u> / 65

Name and Address	Maximum Ship Size (LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
WEST COAST			
Shipbuilding Yards	Metric Units (Metric)		
National Steel & Shipbuilding Co. Harbor Drive & 28th St. San Diego, CA 92186-5278	210 X 27 SW (2) 274 X 34 SW 299 X 52 GD 229 X 42 FD	305 2210	1/ Construction, conversion, and repair - all types of vessels. 2/ 4,085 Graving dock and piers at U.S. Naval Station also leased, as required.
Portland Ship Repair Yard 5555 N. Channel Avenue Building 50 Portland, OR 97217 Facilities also leased by: 1. Cascade General, Inc. 2. Northwest Marine, Inc. 3. West State, Inc.	183 X 30 LL 305 X 55 LL 198 X 26 FD 247 X 33 FD 351 X 55 FD	335 33 5 3	1/ Ship construction, repair and conversion - all types of vessels. 2/ 1,840 * * Includes employees of lessors.
Tacoma Boatbuilding Co. 1840 Marine View Drive Tacoma, WA 98422	(2) 130 X 14 SW *	212 597	1/ Shipconstruction, repair. and conversion - all types of vessels. 2/ 44 * Vessel with beam up to 30 meters can be constructed by joining the two shipways.
Todd Pacific Shipyards Corp. Seattle Division 1801-16th Avenue, S.W. Seattle, WA 98134	(2) 168 X 18 SW * 128 X 19 FD 198 X 26 FD 287 X 41 FD	427 1834	1/ Ship construction, repair, and conversion - all types of vessels. 2/ 705 * Max. ship size is 168 X 29 meters by joining the two 168 X 18 meter 5

Name and Address	Maximum Ship Size (LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
WEST COAST			
Repair Yards with Drydock Facilities	Metric Units (Meters)		
AK-WA, Inc. 401 Alexander Avenue Building 9588 Facoma, WA 98421	162 X 24 FD	198 533	1/ Ship repair and conversion.
	122 X 17 FD	000	4.0
Maritime Contractors, Inc. 201 Harris Avenue Bellingham, WA 98225	122 X 17 PU	366 533	<u>1</u> / General ship repair. <u>2</u> / 129
Southern Oregon Marine, Inc.	122 X 30 MR	268 322	1/ General ship repair and barge construction.
Coos Bay, OR 97420			<u>2</u> / 114
Southwest Marine, Inc. P.O. Box 13308	200 X 31 FD 127 X 19 FD	213 589	
Foot of Sampson Street San Diego, CA 92170-0308			2/ 1.556 Graving dock at Naval Station can be
			leased as required.
Southwest Marine, Inc. San Pedro Division	128 X 16 FD 213 X 29 FD	547 1316	1/ Ship repair, overhaul, and conversion.
985 So. Seaside Avenue Terminal Island, CA 90731-7331			<u>2</u> / 388
Southwest Marine Inc.	290 X 44 FD 213 X 29 FD	244 1212	1/ Ship repair and overhaul.
San Francisco Division Foot of 20th Street San Francisco, CA 94120-7644	213 7 23 FU	1212	<u>2</u> / 373
United Marine Shipbuilding, Inc.	122 X 17 FD	122 252	1/ General ship repair.
1441 N. Northlake Way N. Seattle, WA 98103			<u>2</u> / 89

	Maximum Ship Size	Berths/Piers	Remarks
	(LOA-Beam) SW-Shipway	(Usable Length in meters)	1/ Type of work usually engaged in
Name and Address	GD-Graving Drydock	•	
	FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Longest Total linear meters	2/ Employment - Mid-1992
WEST COAST			
Topside Repair Yards	Metric Units (Meters)		
Al Larson Boat Shop 1046 S. Seaside Aveue		107	1/ Ship and boat repair.
Terminal Island, CA 90731		168	<u>2</u> / 100
			<u> </u>
Billfish, Inc. Berth 44, Outer Harbor		189 189	1/ General ship repair.
San Pedro, CA 90731		,00	<u>2</u> / 92
Campbell Industries		195 586	1/ General ship repair and
P.O. Box 1870 501 E. Harbor Drive San Diego, CA 92112	•	586	construction of vessels up to 91 meters in length.
Jan Diego, CA SZIIZ			<u>2</u> / 198
Commercial Marine		128	1/-General ship repair.
Service, Inc. 258 Cannery Street		128 280	- , , ,
Terminal Island, CA 90731			<u>2</u> / 12
Continental Maritime of San Diego, Inc.	· · · · · · · · · · · · · · · · · · ·	213	1/ General ship repair.
1995 Bay Front Street San Diego, CA 92113-2122		1325	<u>2</u> / 573
Donco Industries, Inc. 1401 Union Street		207 3 90	1/ General ship repair.
Dakland, CA 94607		390	2/ 179
Foss Shipyard 60 West Ewing Street Seattle, WA 98119		146 788	1/ Vessel repair, alteration, and overhaul.
		,	<u>2</u> / 114
ake Union Drydock Co. 515 Fairview Avenue East		305 1291	1/ Ship repair and conversion.
Seattle, WA 98102		1291	<i>2</i> / 96
acific Fishermen, Inc. 351 24th Avenue, N.W. eattle, WA 98107		152 254	1/ Construction and repair of small vessels. Topside repair of large vessels.
			2/ 45

Name and Address	Maximum Ship Size (LOA-Beam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992	
WEST COAST				
Topside Repair Yards	Metric Units (Meters)			
Puglia Shipbuilding, Inc. 401 Alexander Avenue, Blde	0. 9407	183 366	1/ General ship repair.	
Tacoma, WA 98421	. 9407	300	<u>2</u> / 130	
Service Engineering Co. Pier 50		335 792	1/ General ship repair and conversion.	
San Francisco, CA 94120		. 	2/ 650	

	Maximum Ship Size (LOABeam)	Berths/Piers	Hemarks
Name and Address	(LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	(Usable Length in meters) Longest Total linear meters	1/ Type of work usually engaged in 2/ Employment - Mid-1992
(Maximum ship size that c	an exit the St. Lawrence Se	away locks is 222 m	eters X 24 meters)
Shipbuilding Yards	Metric Units (Meters)		
Erie Marine Enterprises Inc. Div. of Jonathan Corp. Foot of Holland Street	375 X 35 GD	366 859	1/ Ship construction, repair, and and conversion.
P.O. Box 1730 Erie, PA 16507-0730			<u>2</u> / 90
Fraser Shipyards, Inc. P.O. Box 997	251 X 25 GD 189 X 19 GD	274 527	1/ Ship construction, repair, and conversion.
Superior, WI 54880	100 X 13 GB	32,	<u>2</u> / 36
Marinette Marine Corp. Foot of Ely Street Marinette, WI 54143	122 X 24 LL	651 651	1/ Ship construction, repair, and conversion.
vialificate, VVI 54145			<u>2</u> / 81
Peterson Builders, Inc. 01 Pennsylvania St. P.O. Box 650	125 X 21 LL	168 587	1/ Ship construction, repair, and conversion.
Sturgeon Bay, WI 54235-0650			<u>2</u> / 910
GREAT LAKES			
(Maximum ship size that ca	an exit the St. Lawrence Se	away locks is 222 me	eters X 24 meters)
Repair Yards with Drydock Facilities	Metric Units (Meters)		
lay Shipbuilding Corp. 05 North Third Ave.	195 X 20 FD 351 X 41 GD	305 2162	1/ Ship repair and conversion.
Sturgeon Bay, WI 54235	222 X 32 SW	2.02	<u>2</u> / 161
. Hansen Industries iverside Marine Industries, Ir	ne	226 451	1/ General ship repair.
824 Summit Street	···	731	

	Maximum Ship Size (LOA-Beam) SW-Shipway GD-Graving Drydock FD-Floating Drydock MR-Marine Railway LL-Land Level Position SL-Syncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Pernarks 1/ Type of work usually engaged in	
Name and Address				
			2/ Employment - Mid-1992	
GREAT LAKES				
(Maximum ship size that	can exit the St. Lawrence Se	eaway locks is 222 m	neters x 24 meters)	
Topside Repair Yards	Metric Units (Meters)			
Manitowoc Company, Inc. Toledo Shipyard	Metric Units (Meters) 165 X 21 GD 250 X 24 GD	244 491	1/ Ship repair and conversion.	
Manitowac Company, Inc. Toledo Shipyard 2245 Front	165 X 21 GD			
Topside Repair Yards Manitowoc Company, Inc. Toledo Shipyard 2245 Front Toledo, OH 43605 Nicholson Terminal & Dock Company	165 X 21 GD		conversion.	

Name and Address	Maximum Ship Size (LOABeam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
NON-CONUS			
Shipbuilding Yards	Metric Units (Meters)		
NONE		·	
NON-CONUS			
Repair Yards with Drydock Facilities			
Marisco, Ltd. 91-607 Malakola Road Ewa Beach, HI 96707	152 X 24 FD	*	1/ General ship repair.
			<u>2</u> / 100
			* Leased from Port Commission.
Puerto Rico Drydock & Marine Terminals	193 X 30 GD	396 945	1/ General ship repair.
P.O. Box 2209 San Juan, PR 00903		945	2/ 103

Name and Address	Maximum Ship Size (LOA⊷Beam) SWShipway GDGraving Drydock FDFloating Drydock MRMarine Railway LLLand Level Position SLSyncrolift	Berths/Piers (Usable Length in meters) Longest Total linear meters	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1992
NON-CONUS Topside Repair Yards	Metric Unit (Meters)		
Honolulu Shipyard, Inc. P.O. Box 30989 Honolulu, HI 96820		183 183	1/ General ship repair and overhaul. 2/ 266

